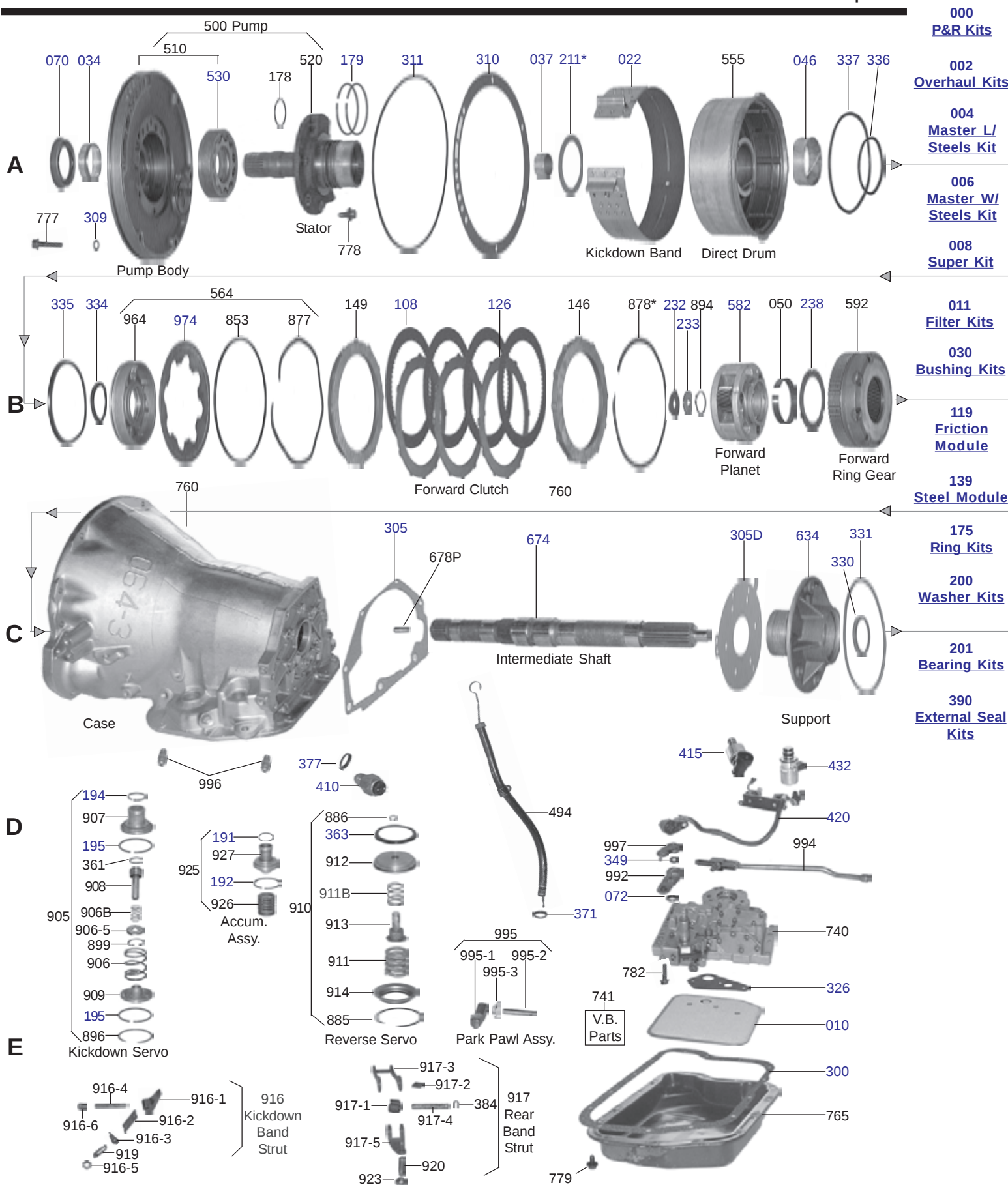
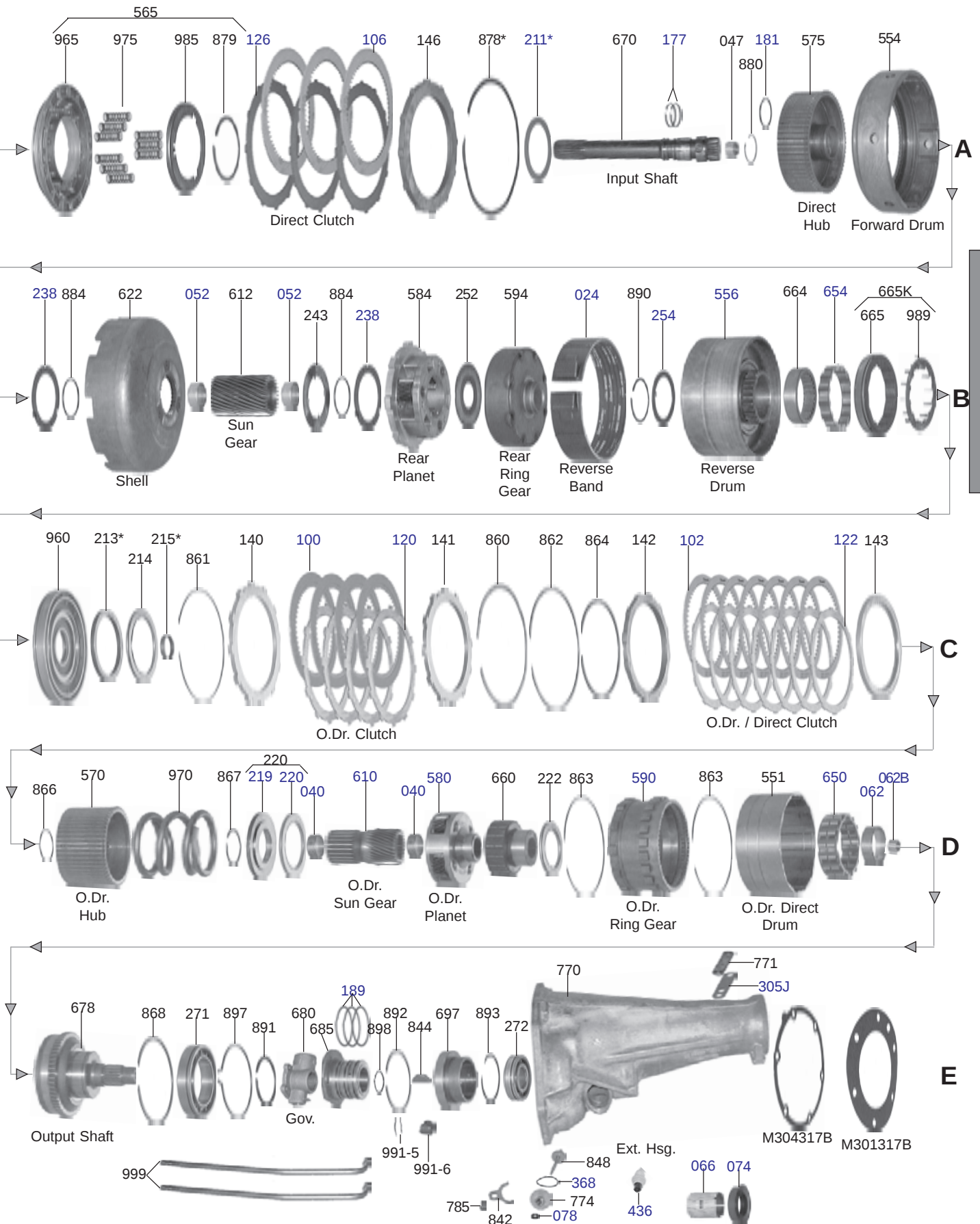


46RH/46RE/47RH/47RE/48RE (A518 / A618)

RWD 4 Speed

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*Prefix Letter 'T' denotes Toledo-Trans Kit (TTK) Brand Transmission Kits

*Prefix Letter 'B' denotes Bryco Brand Transmission Kits

ILLUS. #	*PART #	PAPER & RUBBER KIT	QTY.	REFERENCE #
000	T22000C	Paper & Rubber Kit, A727 1971-Up	1	
000	T22000E	Paper & Rubber Kit, A518/A618 (W/Viton OD Outer Seals) 1990-Up	1	
000	TF22000E	Paper & Rubber Kit, A518/A618 (W/Viton OD Outer Seals) 1990-Up	1	

ILLUS. #	*PART #	OVERHAUL KITS	QTY.	REFERENCE #
002	T22002	Overhaul Kit, A727 1962-70 (13 Metal 8 Metal 5 PTFE)	1	
002	T22002C	Overhaul Kit, A727 1971-Up (7 Rings 5 Metal 2 PTFE)	1	
002	T22002D	Overhaul Kit, A727 1971-Up (12 Rings 11 Metal 1 PTFE)	1	
002	TF22002D	Overhaul Kit, A727 1971-Up (12 Rings 11 Metal 1 PTFE)	1	
002	B22002C	Overhaul Kit, A727 1971-Up (12 Rings 12 OS Metal)	1	
002	B22002B	Overhaul Kit, A727 1971-Up Bryco (6 Rings 6 OS Metal)	1	
002	T22002E	Overhaul Kit, A518/A618 (W/Viton OD Outer Seal) (18 Rings 8 Metal 10 PTFE) 1990-Up	1	
002	TF22002E	Overhaul Kit, A518/A618 (W/Viton OD Outer Seal) (18 Rings 8 Metal 10 PTFE) 1990-Up	1	
002	B22002E	Overhaul Kit, A518/A618 (18 Rings 8 OS Metal 10 PTFE) 1990-Up	1	

ILLUS. #	*PART #	MASTER L/STEEL KIT	QTY.	REFERENCE #
004	B22004C	Master L/Steels Kit, A727 1971-Up	1	
004	T22004E	Master L/Steels Kit, A518/A618 1990-97	1	
004	B22004E	Master L/Steels Kit, A518/A618 1990-97	1	

ILLUS. #	*PART #	MASTER W/STEEL KIT	QTY.	REFERENCE #
006	B22006C	Master W/Steels Kit, A727 1971-Up	1	
006	B22006E	Master W/Steels Kit, A518/A618 1990-97	1	

ILLUS. #	*PART #	SUPER OVERHAUL KIT	QTY.	REFERENCE #
008	B22008C	Super Overhaul Kit, A727 1971-Up	1	
008	T22008E	Super Overhaul Kit, A518/A618 1990-97	1	
008	B22008E	Super Overhaul Kit, A518/A618 1990-97	1	

ILLUS. #	PART #	GASKETS & RUBBER COMPONENTS	QTY.	REFERENCE #
300	49318	Gasket, A727/A518/A618 Pan	1	2464324
305	49797100	Gasket, A727 Extension Housing 1966-Up	1	2466954
305	49597128	Gasket, A518/A618 Extension Housing 1990-Up	1	4531192
305	49597130	Gasket, A727/A518 Output Shaft Bearing Cover	1	266049
309	41217	Gasket, A727 Pump Bolt Washer	6	3884683
310	49597101	Gasket, A727/A518/A618 Pump	1	4028377
311	49312	O-Ring, A727/A518/A618 Pump	1	1942021
325	49996178	Gasket, A518/A618 Lock-Up & Overdrive Solenoid 1988-97	1	
325	495997487	Gasket, A518/A618 Governor Pressure Solenoid 1988-Up	1	
326	49597654	Gasket, A727/A518/A618 Filter	1	
330	1990116	Lip Seal, A518/A618 Overdrive Clutch Piston (Inner)	1	
331	1990117	Lip Seal, A518/A618 Overdrive Clutch Piston (Outer)	1	
334	1990089	Lip Seal, A727/A518/A618 Forward Clutch (Inner) 1962-Up	1	1942054
335	1990090	Lip Seal, A727/A518/A618 Forward Clutch (Outer) 1962-Up	1	2124835
336	1990084	Lip Seal, A727 Direct Clutch (Inner) 1962-71	1	2124820
336	1990085	Lip Seal, A727/A518/A618 Direct Clutch (Inner) 1972-Up	1	3410226
337	1990121	Lip Seal, A727 Direct Clutch (Outer) 1962-71	1	2124821
337	1990088	Lip Seal, A727/A518/A618 Direct Clutch (Outer) 1972-Up	1	4058484
349	1990081	Seal, A727/A518/A618 Throttle Lever Shaft	1	2466548
363	1990246	Lip Seal, A727 Reverse Servo (2.812"OD) 1962-89	1	2464481
363	1990130	Lip Seal, A727/A518 Reverse Servo (2.812"OD) (Viton)	1	
363	1990211	Lip Seal, A618 Reverse Servo (2.479"OD) (Viton)	1	4531233
368	1992129	O-Ring, A727/A518/A618 Speed-O Housing (Red) 1966-Up	1	6031370
371	49775174	Boot, A727/A518/A618 Filler Tube 1997-Up	1	52118629
371	1994113	O-Ring, A727 Filler Tube	1	6264902
377	49196115	Gasket/Washer, A727 Neutral Safety Switch	1	2408143
390	8028ES	External Seal Kit, A727 Includes Seals 1966-Up	1	

ILLUS. #	PART #	METAL CLAD SEALS	QTY.	REFERENCE#
070	70030FM	Seal, A727/A518/A618 Front	1	3515137
072	70008	Seal, A727/A518/A618 Manual Shaft (1/4" Thick) 1966-Up	1	3878447
074	70018FM	Seal, A727/A518/A618 Rear W/Out Boot	1	3515383
074	70212	Seal, A727/A518/A618 Rear W/Boot	1	4531216
074	70387FM	Seal, 48RE(618) (Rear) 2WD W/Boot (2.985"OD) 2003-Up	1	52854126AA
074	70068	Seal, A727/A518/A618 Rear 4x4 (2.568"OD)	1	4269956
078	70001	Seal, A727/A518/A618 Speed-O Shaft W/Spring	1	25519078

ILLUS. #	PART #	OIL SEALING RINGS	QTY.	REFERENCE#
175	6032	Ring Kit, A727 Complete 1962-70 (13 Rings 8 Metal 5 PTFE)	1	
175	6044	Ring Kit, A727 Short 1971-Up (7 Rings 5 Metal 2 PTFE)	1	
175	6007	Ring Kit, A727 Complete 1971-Up (12 Rings 7 Metal 5 PTFE)	1	
175	6062	Ring Kit, A727 Complete 1971-Up (12 Rings 11 Metal 1 PTFE)	1	
175	6025	Ring Kit, A518/A618 1990-Up (18 Rings 8 Metal 10 PTFE)	1	
177	TAW-1184	Ring, A727 Input Shaft (1.125"OD) (Metal) 1967-Up	2	1942041
177	TAW-1164	Ring, A727 Accumulator Piston (Small)(1.062"OD)(Metal)	1	
177	TAW-412	Ring, A727/A518 Input Shaft (1.175"OD) (Metal) 1967-Up	2	2801054
177	30350	Ring, A727 Accumulator Piston (Small)(1.062"OD)(PTFE)	1	
177	TAW-1994	Ring, A727/A518/A618 Input Shaft (1.246"OD) (Metal) 1994-Up	2	
177	30364	Ring, A727/A518/A618 Input Shaft (1.246"OD) (PTFE) 1994-Up	2	4741836
179	TAW-415	Ring, A727 Stator Shaft (2.625"OD) (Metal) 1962-70	2	2124813
179	TAW-735	Ring, A727/A518/A618 Stator Shaft (2.625"OD) (Aluminum) 1971-Up	2	3515321
179	TAW-1188	Ring, A727/A518/A618 Stator Shaft (2.625"OD) (Metal) 1978-Up (Seal Plated)	2	3743689
181	TAW-669	Ring, A727/A518/A618 Forward Clutch Drum (1.875"OD) (Metal)	1	4058443
189	TAW-401	Ring, A727 Governor (2.250"OD) (Butt Joint) (Metal) 1962-Up	2-3	1942109
189	TAW-1186	Ring, A727 Governor (2.250"OD) (Lock Joint) (Metal) 1962-Up	2-3	2892358
189	TAW-1810	Ring, A518/A618 Governor (Metal) 1990-Up	2-3	4461011
191	30351	Ring, A727 Accumulator Piston (Small) (1.062"OD)	1	3743010
191	30359	Ring, A518/A618 3-4 Accumulator Piston (Small, In Valve Body)(PTFE)	1	
192	TAW-405	Ring, A727/A518/A618 Accumulator Piston (Large) (2.00"OD) (Metal)	1	1315158
192	49560081	Ring, A727/A518/A618 Accumulator Piston (Large) (2.00"OD) (PTFE)	1	
194	TAW-1185	Ring, A727/A518/A618 Kickdown Servo Piston (Small) (1.500"OD) (Metal) 1962-Up	1	3165806
195	TAW-403	Ring, A727/A518/A618 Kickdown Servo Piston (Large) & Cover (2.125"OD) (Metal) 1962-Up	2	1942123

ILLUS. #	PART #	FRICTION CLUTCH	QTY.	REFERENCE#
100	49445T	Friction, A518/A618 Overdrive Clutch (.087") (Flat) 1990-Up	2-4	
102	49442R	Friction, A518/A618 Overdrive Direct Clutch (.063") 1988-Up	6-8	4461042
102	49442T	Friction, A518/A618 Overdrive Direct Clutch (.063") 1988-Up	6-8	
106	49320R	Friction, A727/A518/A618 Direct Clutch (.095") (Waffle) 1962-Up	3-4	4329846
106	49320T	Friction, A727/A518/A618 Direct Clutch (.095") (Waffle) 1962-Up	3-4	
108	49322R	Friction, A727/A518/A618 Forward Clutch (.061") 62 Teeth (Smooth) 1962-Up	4	4531067
108	49322T	Friction, A727/A518/A618 Forward Clutch (.061") 62 Teeth (Smooth) 1962-Up	4	
119	49580R	Friction Module, A727 1962-Up	1	
119	49580T	Friction Module, A727 1962-Up	1	
119	547	Friction Module, A518/A618 1990-97	1	

ILLUS. #	PART #	STEEL CLUTCH	QTY.	REFERENCE#
120	49447	Steel, A518/A618 Overdrive Clutch (.068") 1990-Up	2-6	4461047
122	49443A	Steel, A518/A618 Overdrive Direct Clutch (.069") 1988-Up	5-7	4461054
126	49321	Steel, A727/A518/A618 Forward & Direct Clutch (.070")	6-8	2124826
126	49321A	Steel, A727/A518/A618 Forward / Direct Clutch (.090") (Oversize)	AR	
139	49581	Steel Module, A727 1962-Up	1	
139	49581A	Steel Module, A518/A618 1990-97	1	

ILLUS. #	PART #	FILTER	QTY.	REFERENCE#
010	33246	Filter, A727 Small Dacron (2 Hole)	1	3621456
010	33246B	Filter, A727 Small Brass	1	3410253
010	33241	Filter, A727/A518/A618 Large Dacron 1966-97	1	3515996
010	49540	Filter, A727/A518/A618 1998-Up (Metal & Plastic)	1	52118789

A727 / A518 / A618

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ILLUS. #	PART #	FILTER KIT	QTY.	REFERENCE #
011	33253	Filter Kit, A727/A518/A618 Large Dacron	1	
011	49541A	Filter Kit, A727/A518/A618 1998-Up (Metal & Plastic)	1	
ILLUS. #	PART #	MISCELLANEOUS FILTERS	QTY.	REFERENCE #
014	49565092	Screen, A727/A518 Governor	1	3743519
484	49588A	Orifice Screen, A518/A618 Overdrive Piston Retainer	1	4412583
ILLUS. #	PART #	BANDS	QTY.	REFERENCE #
022	49390	Band, A727/A518/A618 Kickdown Flex	1	3621491
022	49390BW	Band, A727/A518/A618 Kickdown Flex Borg Warner	1	
024	49393	Band, A727/A518 Reverse (W/Heavy Duty Ends) (Fits 6"OD Drum) 1962-Up	1	4505091
024	49394	Band, A727/A518/A618 Reverse (Fits 6 1/4"OD Drum) L1991-Up	1	4471476
024	49491	Band, A618 Reverse Double Wrap (Fits 6 1/4"OD Drum) 1996-Up	1	4531231
ILLUS. #	PART #	BUSHINGS	QTY.	REFERENCE #
030	49330	Bushing Kit, A727/A518 (W/Out Overdrive Section) 1971-E92	1	
030	49330A	Bushing Kit, A518/A618 (Overdrive Section Only) 1990-Up	1	
030	49330B	Bushing Kit, A518/A618 1990-Up	1	
034	33385	Bushing, A727/A518 Pump Body (Babbit)	1	2205031
034	33386	Bushing, A727/A518 Pump Body (Bronze)	1	2466324
037	49331	Bushing, A727/A518 Stator (Rear) (1 1/8"ID) 1967-95	1	2801348
037	49331A	Bushing, A727/A518/A618 Stator (Rear) (1 1/4"ID) 1996-Up	1	
040	49332B	Bushing, A518/A618 Overdrive Sun Gear (Front) W/Flange (1.42"OD) 1989-99	1	
040	49332C	Bushing, A518/A618 Overdrive Sun Gear (Front) No Flange (1.50"OD) 1999-Up	1	
046	33384	Bushing, A727/A518/A618 Direct Drum (W/Oil Groove) 1971-Up	1	4058647
052	49332	Bushing, A727/A518/A618 Sun Gear 1962-Up	2	1736520
062	49335A	Bushing, A518/A618 Output Shaft To Overdrive Sprag Race (2.144"ID) 1990-Up	1	4461006
062	49334A	Bushing, A518/A618 Output Shaft To Intermediate Shaft (.605"ID) 1990-Up	1	4461007
066	33343	Bushing, A727/A518/A618 Extension Housing (1.690"ID)(Bronze)	1	2801724
066	33357	Bushing, A727/A518/A618 Extension Housing (1.690"ID)(Babbit)	1	
ILLUS. #	PART #	WASHERS & BEARINGS	QTY.	REFERENCE #
200	49370A	Washer Kit, A727 1962-66	1	
200	49370B	Washer Kit, A727 1967-89	1	
201	49670B	Bearing Kit, A518/A618 1989-Up (Torrington)	1	
A211	49373	Washer, A727/A518/A618 Stator To Direct Drum (.061")	1	2204622
A211	49374	Washer, A727/A518/A618 Stator To Direct Drum (.084")	1	2204623
A211	49375	Washer, A727/A518/A618 Stator To Direct Drum (.102")	1	2400284
D219	49591	Race, A518/A618 Overdrive Planet To Hub	1	4461120
D220	49591A	Bearing, A518/A618 Overdrive Planet To Hub (3.210"OD)	1	4461014
B232	49378	Washer, A727 Output Shaft To Forward Drum (3 Tab) 1978-89	1	3681688
B232	49378B	Washer, A727/A518/A618 Output Shaft (3 Outer Tabs) (.068") 1990-Up	1	4505186
B232	49378C	Washer, A727/A518/A618 Output Shaft (3 Outer Tabs) (.083") 1990-Up	1	4505187
B233	49379	Race, A727/A518/A618 Output Shaft 1990-Up	1	4505188
B238	49376	Washer, A727 Forward Planet To Ring Gear, Ring Gear To Shell & Shell To Rear Planet	2-4	
B238	49377	Washer, A618 Forward Planet To Ring Gear And Shell To Rear Planet (4 Tab) (2.245"ID)	2-4	
B238	49377A	Washer, A727/A518/A618 Forward Planet To Ring Gear (5 Tab For A 5 Gear Planet)	2-4	4539129
B238	49376A	Washer, A618 (48RE) Shell To Rear Planet 2003-Up	1	4618000
B254	49579	Washer, A727/A518 Under Snap Ring To Rear Band Drum (1 Tab) 1989-90	1	52118059
ILLUS. #	PART #	ELECTRICAL COMPONENTS	QTY.	REFERENCE #
D410	K2627C	Neutral Switch, A727 (3 Prong, Short) (Push On Connector) 1969-Up	1	4057750
D415	D22955	Sensor, A518/A618 Governor Pressure (4 Pin) 1996-99	1	56041403AA
D415	D22955A	Sensor, A518/A618 Governor Pressure (4 Blade) 2000-Up Black Plastic (Transducer)	1	56028196AD
D420	D22954	Solenoid, A518 Overdrive (Single) (2 Pin Case Connector)	1	4531253
D420	D12954	Solenoid, A518 Overdrive & Lock-Up (3 Pin Case Connector) W/Bracket 1988-95	1	4431954
D420	D22954B	Solenoid, A518 Overdrive & Lock-Up (8 Pin Case Connector) (W/4 Pin Governor Sensor) 1996-99	1	52118652
	DK22954B	Solenoid Kit, A518 Overdrive & Lock-Up (8 Pin Case Connector) (W/4 Pin Governor Sensor) 1996-99 (Will Retro Fit 3 Pin Governor Sensor)	1	
D420	D22954C	Solenoid, A518 Overdrive & Lock-Up (8 Pin Case Connector)(With 4 Blade Rectangle Governor Sensor Connector) 2000-Up (Rostra)	1	5211500AB
D432	D22958	Solenoid, A518/A618 Governor Pressure 1994-Up (Most)	1	4617210

E43692887 Sensor, A518/A618 Output Speed Sensor (.928"OD Threads) 1 4800879

ILLUS. #	PART #	HARD PARTS	QTY.	REFERENCE#
B556	22157C	Drum, A518/A618/48RE Reverse (W/Press On Race) (14 Roller) 1990-Up (This Drum Is 1 52118057		
		6 1/4"OD At The Band Surface) (With 6 5/8"OD Shoulder)		
	K12656B	Planet Kit, A518 Overdrive (5 Gear) (W/15 Degree Teeth) 1995-Up (2 PC Kit, OD Planet & Sun Gear) 1		
D580	49586	Planet, A518 Overdrive (5 Gear) (W/22 Degree Teeth) 1989-94 (Uses A Sungear With 1		
		No I.D. Groove)		
D580	12656B	Planet, A518 Overdrive (5 Gear) (W/15 Degree Teeth) 1995-Up 1		
	K12656BR	Planet Kit, A518 Overdrive (5 Gear) (W/15 Degree Teeth) 1995-Up (5 PC Kit, Planet ,Sun Gear, Ring Gear, Bearing & Plate) 1		
	K12878	Planet Kit, A518/A618 Overdrive (6 Gear) (W/15 Degree Teeth) 1995-Up (Contains: Planet, Sun Gear, Ring Gear & #12220) 1		
B582	22134B	Planet, A727/A518/A618 Forward (5 Gear, Steel) 1994-Up (W/Nylon Sleeve) 1 4617998		
D590	12658C	Ring Gear, A518 Overdrive Planet (Angled Teeth) 1989-94 (Has No I.D. Groove Between Park Lugs & Drum) 1 4461012		
D590	49589A	Ring Gear, A518 Overdrive (W/15 Degree Angled Teeth) Has 1 I.D. Groove Between Park Lugs & Drum Lug 1 4761010		
D610	49590	Sun Gear, A518 Overdrive (22 Degree Angled Teeth) 1989-94 1 4461022		
D610	12655C	Sun Gear, A518 Overdrive (15 Degree Angled Teeth) 1995-Up 1 4778742		
C634	22755	Support, A727 Output Shaft (6 Bolt) 1989-Up 1 52118245		
C634	22754N	Support, A518 OD Piston Retainer (6 Bolt w/2 Plugs) 1		
C674	22171A	Shaft, A518/A618 Intermediate 1990-93 (30 Degree Splines) 1 4471504		
B974	49398	Spring, A727 Forward Clutch Disc Spring 1964-73 1 1942015		
B974	49399	Spring, A727/A518/A618 Forward Clutch Disc Spring 1974-Up 1 3743621AB		

ILLUS. #	PART #	PUMP COMPONENTS	QTY.	REFERENCE#
A530	49380	Pump Gears, A727/A518/A618 (W/15 Teeth Outer Gear) (.747" Thick) 1		

ILLUS. #	PART #	MISCELLANEOUS COMPONENTS	QTY.	REFERENCE#
	49793	Grommet, A727 Manual Shaft 1 3575333		

ILLUS. #	PART #	SPRAGS & ONE WAY CLUTCHES	QTY.	REFERENCE#
D650	49585	Sprag, A518/A618 Overrun Clutch (Overdrive) 1990-Up 1 4461015		
B654	49384	Sprag, A727/A518 Rear Spring & Roller Kit (12 Rollers) 1		
B654	49384A	Sprag, A727/A518/A618 Rear (14 Rollers With Plastic Cage) 1991-Up 1 4617199		