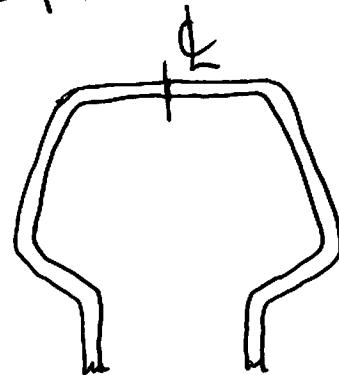
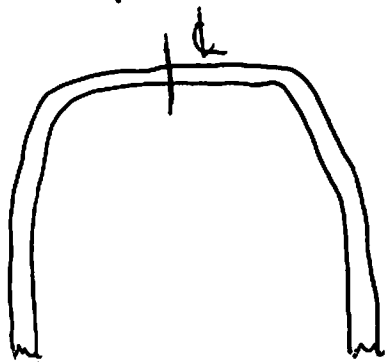


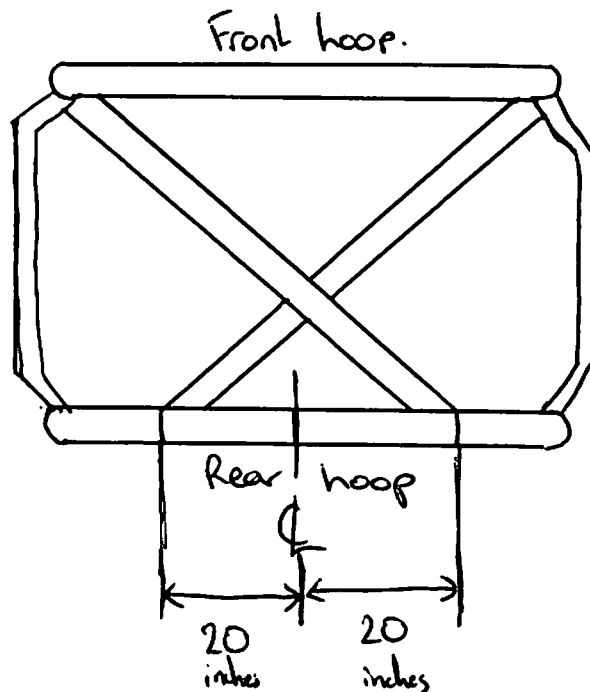
11. Fit main hoop chassis mounts as per other instructions number 16 17 18.19.
12. Now profile and fit the roof bars these are the two bars that join the front and rear hoop together in the top corners. see the picture I sent you showing the rotation of the bar. this allows the bar to sit in the roof curve. The bar should also run parallel front to back with the sill. Check this by looking down along the the tube, looking at the sill. Do this for both sides.

13. Mark centre line on top of the front hoop and the main hoop.



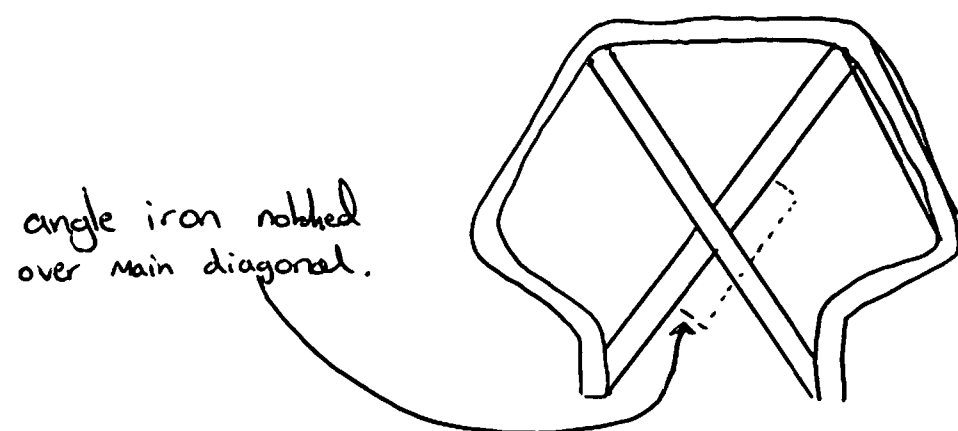
14. Mark on the top of the main hoop 2 marks either side of the main centre line @ 20" inches.

15. Now fit the long ~~roof~~ roof cross bar from drivers side front corner to passenger side rear. as shown below.



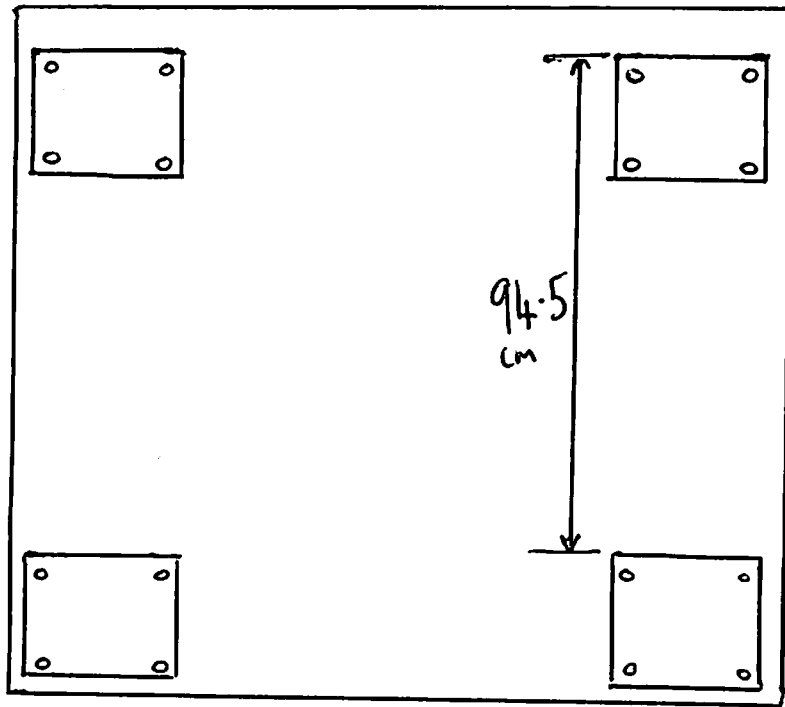
Make sure the bend in the roof cross bar is up right.

16. Now profile the main hoop diagonal fit it as shown below, tack into place, now fit the 2nd into place.



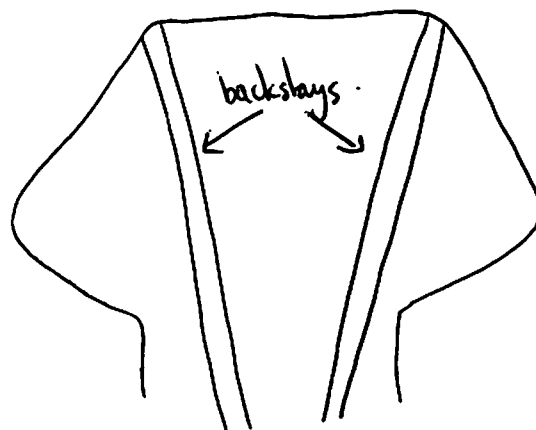
use a piece of angle with a notch cut into it to clamp 2nd diagonal to keep straight.

17. Now position backstay plates in rear tub as shown below.



The plates are positioned inboard by the same amount as the main hoop mounts. Drill down through the floor and fit the back stay mounts to the chassis, trim if needed. Then fit inner and outer side plates to mounts.

18. Now fit back stays from top corner of the main hoop and angle down until it meets the centre of the plate.



19. Now weld all the bars up enough to allow you to remove the cage, fully weld up and paint.

20. Fully weld up chassis mounts.