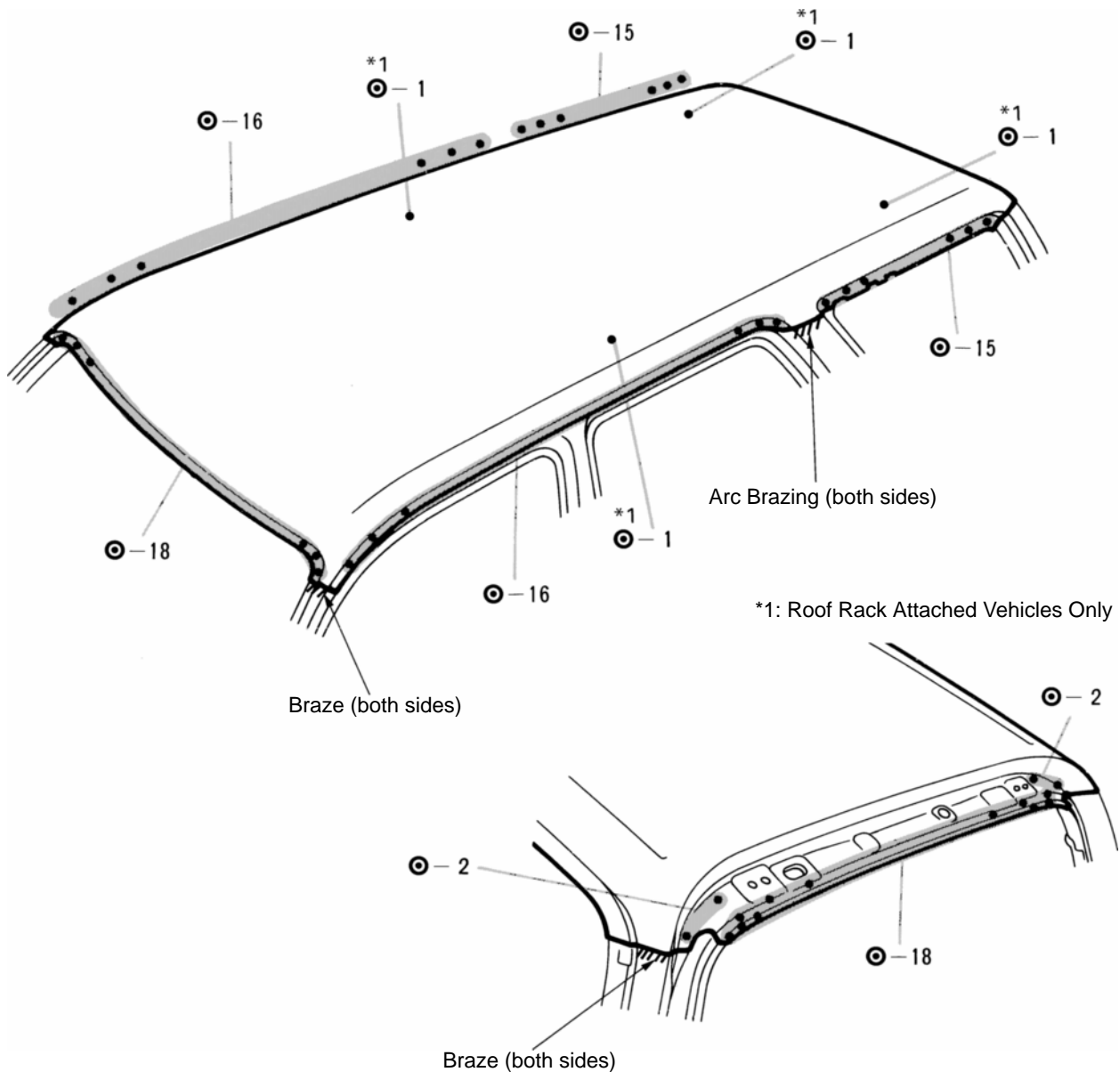
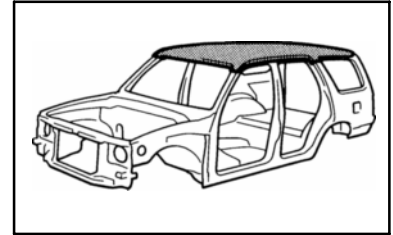


ROOF PANEL (ASSY): w/o Moon Roof

REMOVAL

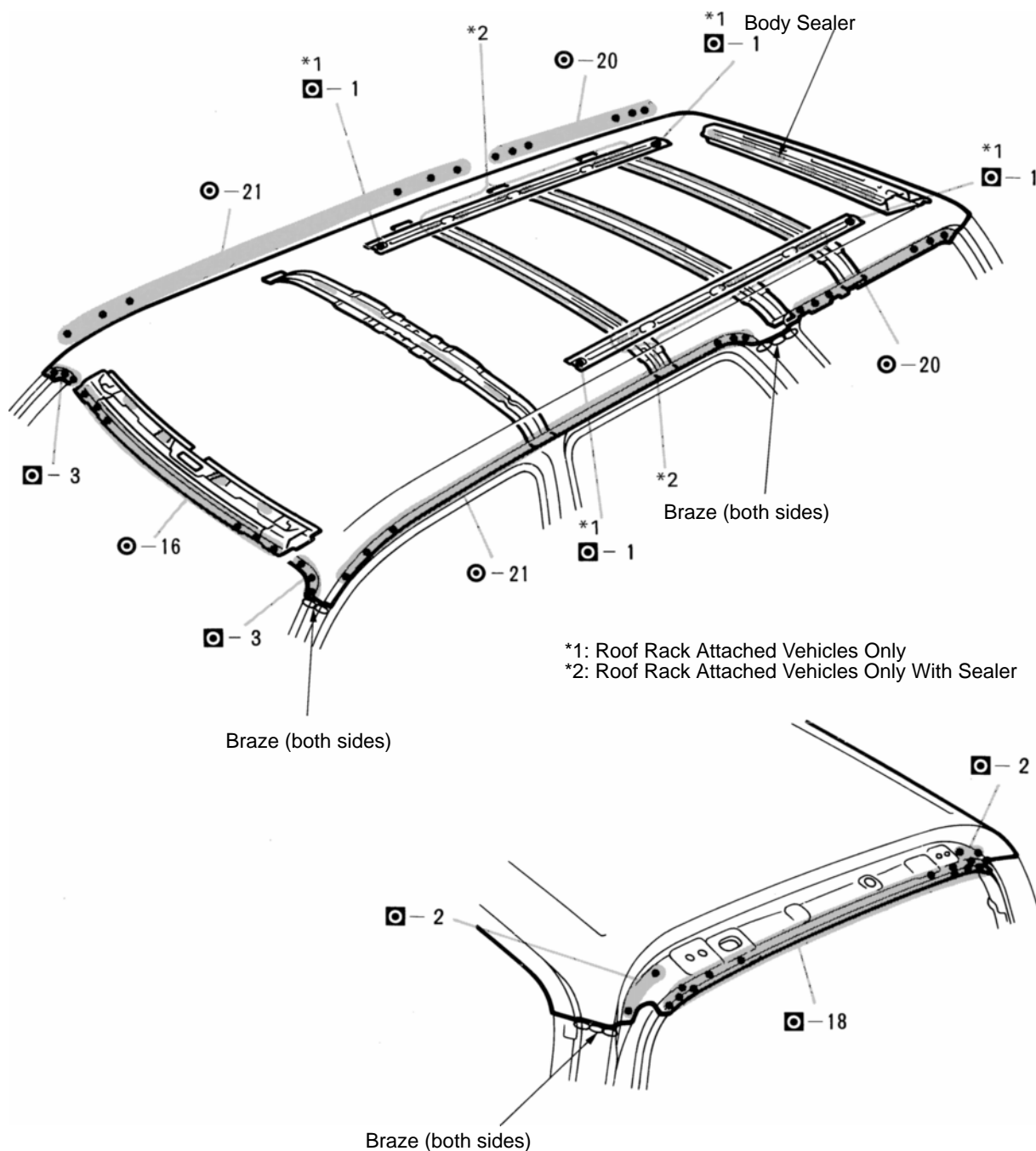


1. Heat the brazed area of the front body pillar and quarter panel, and scrape off the brazing with a wire brush.

2. Grind off the roof panel tip at the quarter panel arc brazing connection with a cut. grinder.

HINT: Be careful not to overheat the front body pillar and quarter panel.

INSTALLATION



1. Before temporarily installing new parts, apply body sealer to the windshield header panel, roof panel reinforcement, roof rack support and back door opening frame.

HINT:

- 1) Apply just enough sealer for the new parts to make contact.
- 2) For other sealing points, refer to Section AR.

2. Braze the front body pillar and quarter panel connection.

HINT: Before performing these operations, place a wet rag on the roof panel to protect it from damage.