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Oil Pump	B7
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Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
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CHASSIS

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Rear Arm	C12
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INDIVIDUAL SPEC.

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FOR FINLAND

Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

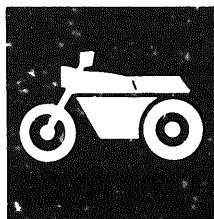
FOR AUSTRIA

Alternate (Chassis)	F7
Alternate (Headlight)	F8

INDEX (INDIVIDUAL SPEC.)

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YAMAHA



**PARTS
CATALOGUE**

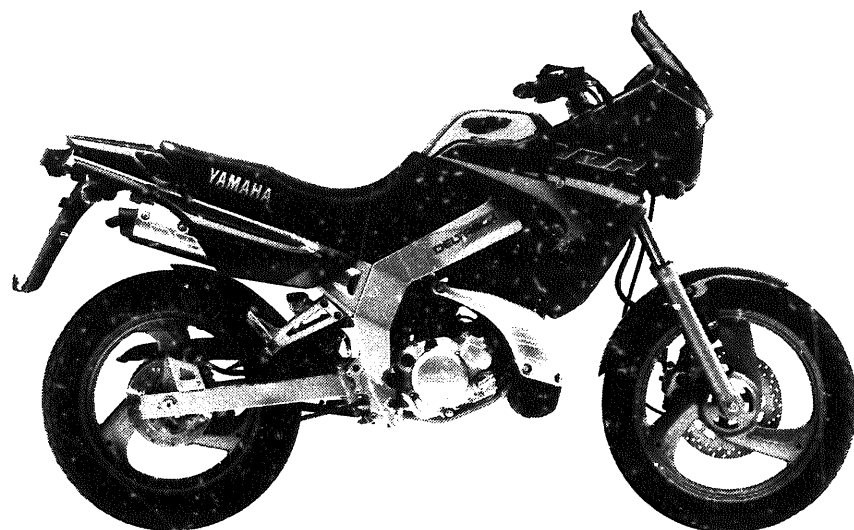
TDR125'94 (4GW2) EUROPE

TDR125'94 (4GX2) SWITZERLAND, AUSTRIA

YAMAHA
GENUINE
Parts & Accessories

244GW-300E1

A2



A3

FOREWORD

This Parts Catalogue is related to the parts for the model(s) in the below frame. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

TDR125'94(4GW2, 4GX2)

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that you make necessary corrections to the Parts Catalogue according to the Yamaha Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

"UR" Use specified parts number.
 "UN" Use as many as needed.
 "AP" Alternate Parts
 "LM" Local Made (Parts need to be ordered locally)
 "F#" Frame No. (Applicable machine No.)

3. Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.

EXAMPLE

CARBURETOR ASSY
 . JET, PILOT
 . NOZZLE, MAIN

4. Number of component for assembly

The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

EXAMPLE

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	. BULB (6V-18W)	1	

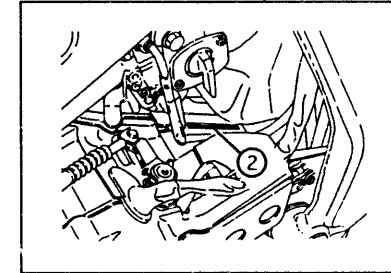
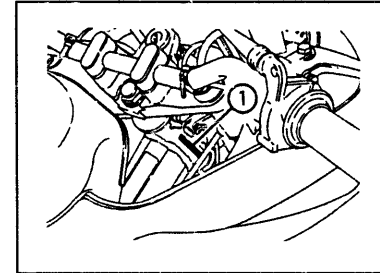
5. Applicable colors of graphics are represented in the "REMARKS" as shown below.

PART NO.	DESCRIPTION	QTY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, FUEL TANK	1	for MXR

6. Applicable Serial No. and Color Code

① Frame & ② Engine Serial No.

4GW2	4GW-014101 ~
4GX2	4GX-007101 ~



Color Code	Color Name	Abbreviation
0121	VIVID RED COCKTAIL 1	VRC 1

7. Note that the illustrations are for reference in finding parts numbers, not to be used for assembling. When assembling, please use the applicable service manual.
8. The asterisk (*) before a reference number indicates modification items after the first edition.

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Rear Arm	C12
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Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
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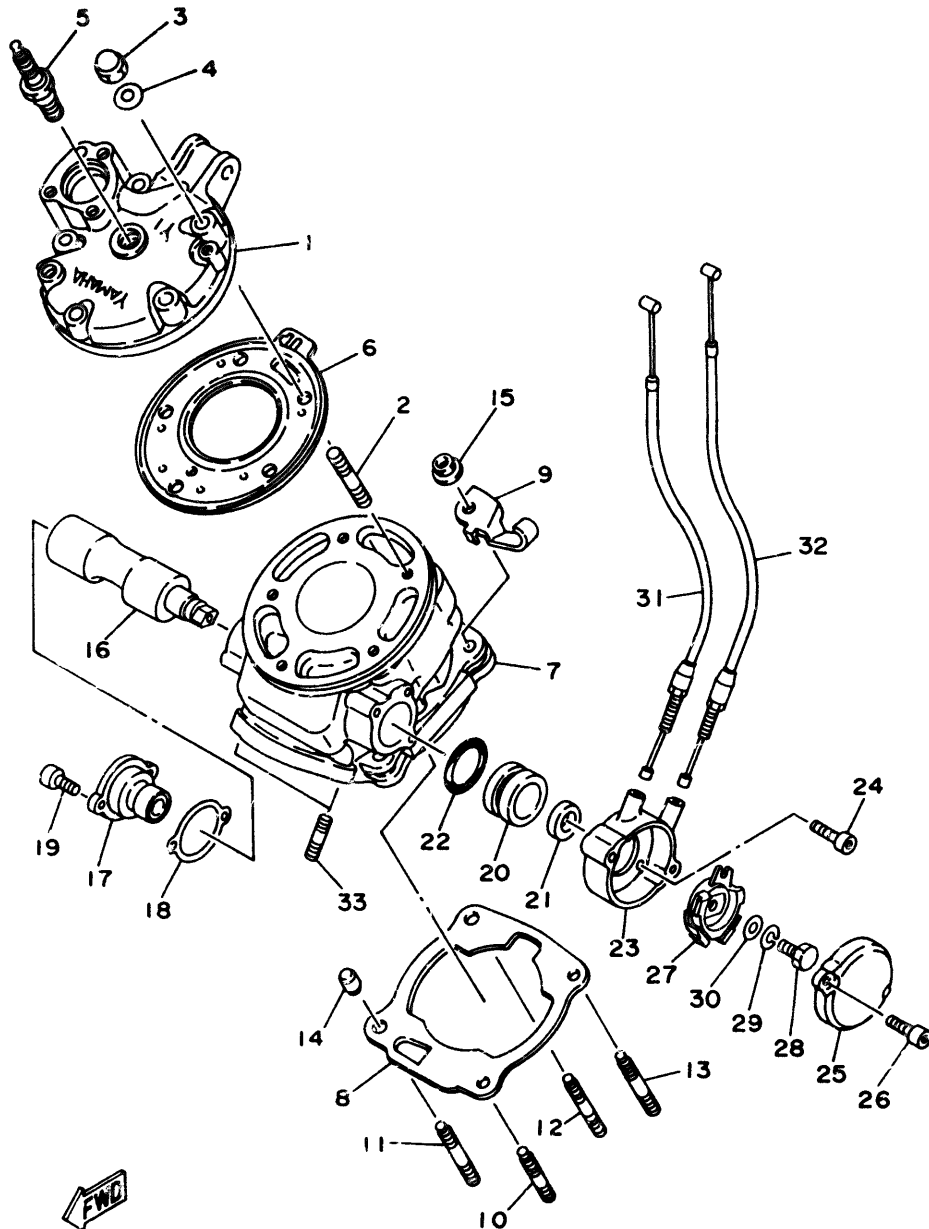
Alternate (Chassis)	F7
Alternate (Headlight)	F8

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FIG. 1 CYLINDER

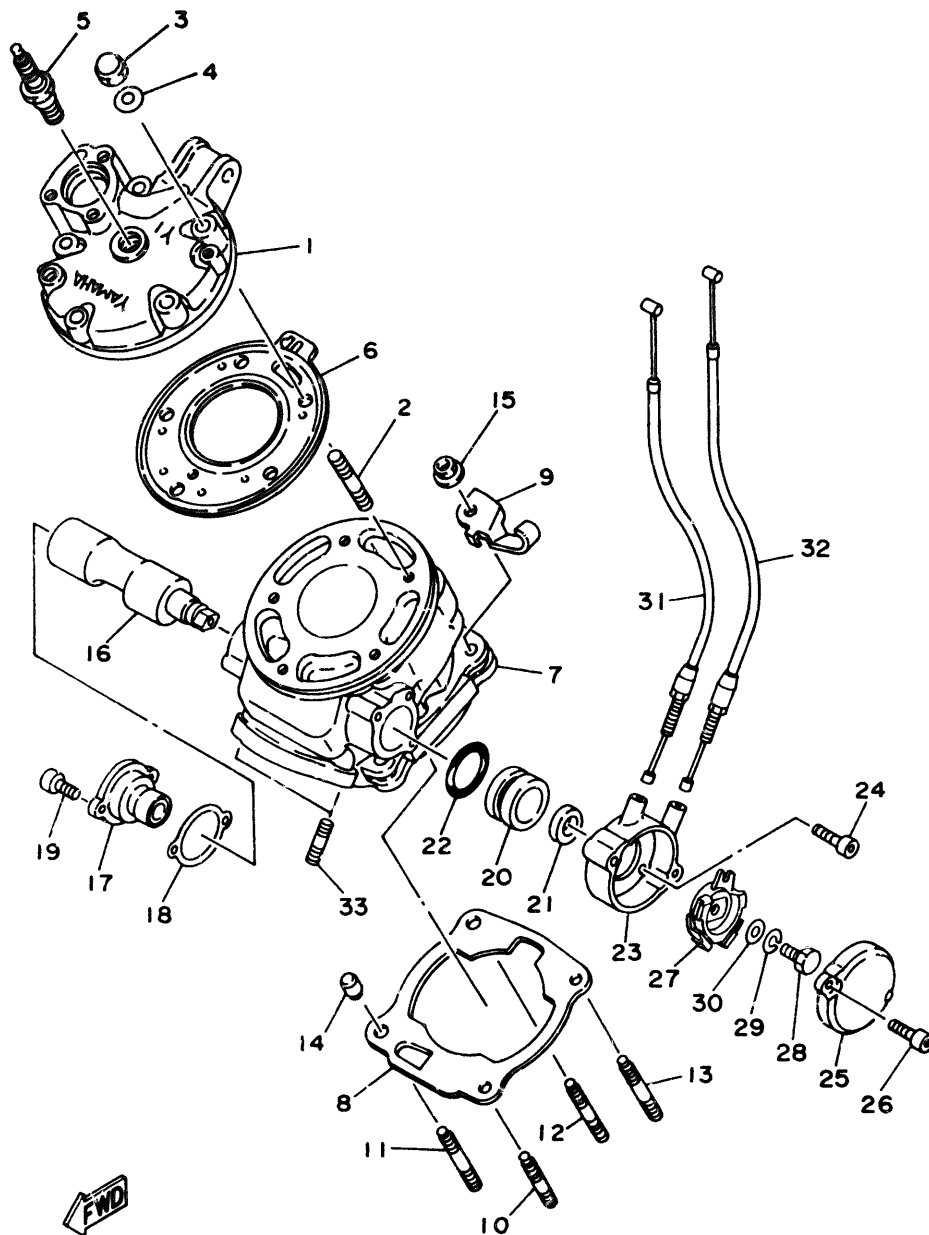
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-11111-00	HEAD, CYLINDER 1	1	
2	90116-08394	BOLT, STUD	5	
3	90176-08040	NUT, CROWN	5	
4	90201-08649	WASHER, PLATE	5	
5	94701-00188	PLUG, SPARK (NGK BR9ES)	1	
6	3MB-11181-00	GASKET, CYLINDER HEAD 1	1	
7	4FU-11311-00	CYLINDER 1	1	
8	4FU-11351-00	GASKET, CYLINDER	1	
9	4FU-15441-00	HOLDER, CLUTCH CABLE	1	
10	90116-08318	BOLT, STUD	1	
11	90116-08388	BOLT, STUD	1	
12	90116-08388	BOLT, STUD	1	
13	90116-08524	BOLT, STUD	1	
14	99510-10114	PIN, DOWEL	2	
15	90179-08491	NUT	4	
16	4GW-1131A-00	VALVE 1	1	
17	3RR-1131E-00	HOLDER 1	1	
18	4FL-1131N-00	GASKET, HOLDER	1	
19	91316-05012	BOLT	2	
20	31K-1131U-00	HOLDER 3	1	
21	93108-23010	OIL SEAL	1	
22	93210-30734	O-RING	1	
23	2RH-1131M-10	COVER	1	
24	91311-05010	BOLT	2	
25	2RH-1131R-10	CAP, SEAL	1	
26	91316-05012	BOLT	2	
27	29L-1132E-00	PULLEY 1	1	
28	97016-06016	BOLT	1	



4GW1332-3010

FIG. 1 CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	92906-06100	WASHER, SPRING	1	
30	92906-06600	WASHER, PLATE	1	
31	4FU-1133E-00	CABLE, PULLEY 1	1	
32	4FU-1133F-00	CABLE, PULLEY 2	1	
33	90116-08042	BOLT, STUD	2	

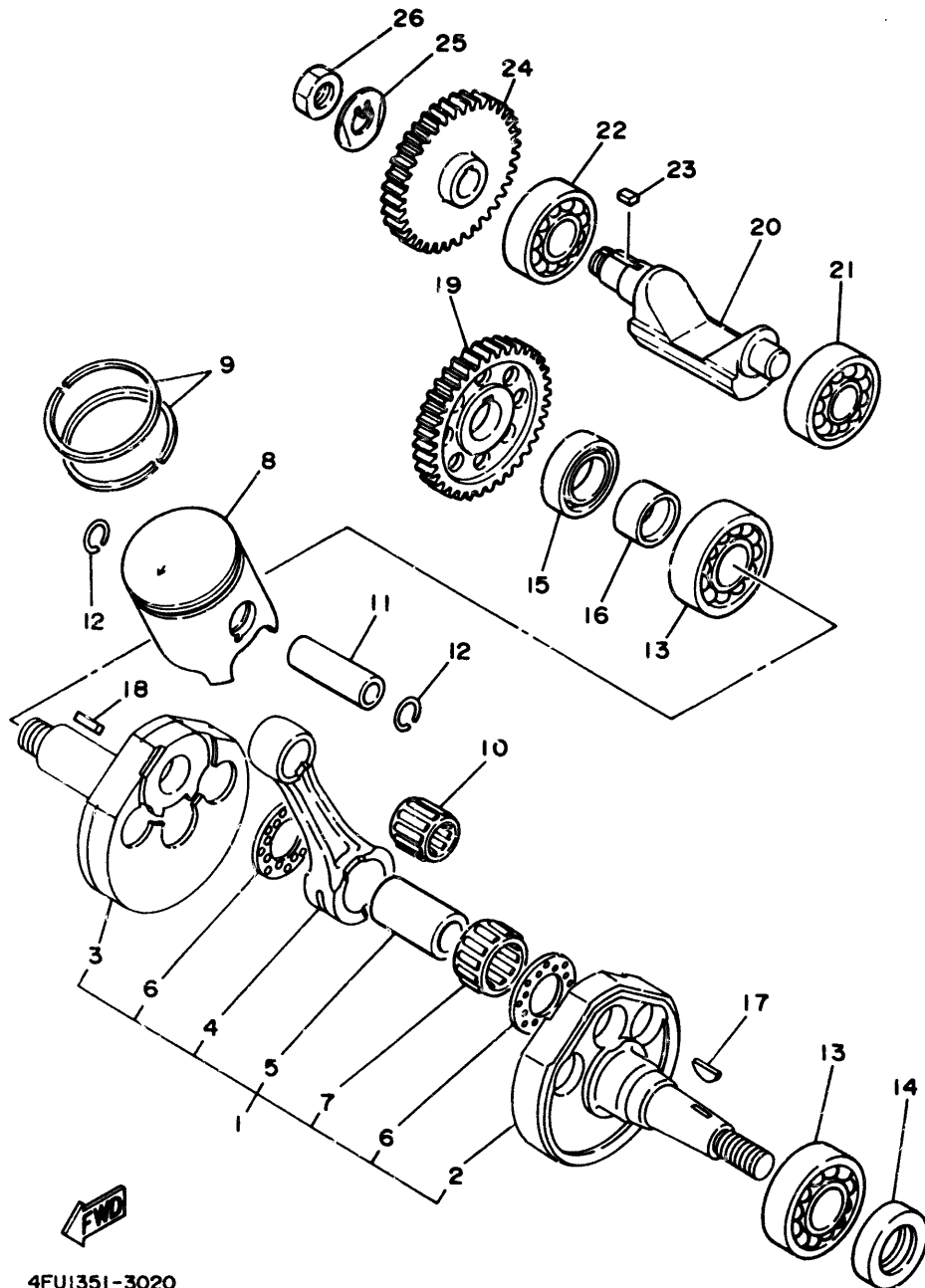


4GW1332-3010

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FIG. 2 CRANKSHAFT. PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-11400-00	CRANKSHAFT ASSY	1	
2	3MB-11412-00	.CRANK 1	1	
3	3MB-11422-00	.CRANK 2	1	
4	4FU-11651-00	.ROD, CONNECTING	1	
5	37F-11681-00	.PIN, CRANK 1	1	
6	90209-22257	.WASHER	2	
7	93310-523D2	.BEARING, CYLINDRICAL	1	
8	4FU-11631-U0-A0	PISTON (STD)	1	
9	3MB-11610-01	PISTON RING SET (STD)	1	
10	93310-316B4	BEARING, CYLINDRICAL	1	
11	3MB-11633-00	PIN, PISTON	1	
12	93450-17129	CIRCLIP	2	
13	93306-30556	BEARING	2	
14	93102-25331	OIL SEAL	1	
15	93103-32171	OIL SEAL	1	
16	90387-202T9	COLLAR	1	
17	90280-03017	KEY, WOODRUFF	1	
18	90282-05047	KEY, STRAIGHT	1	
19	10V-11536-01	GEAR, DRIVE	1	
20	2RH-11454-00	WEIGHT 1	1	
21	93306-30210	BEARING	1	
22	93306-20335	BEARING	1	
23	90282-05058	KEY, STRAIGHT	1	
24	55K-11530-00	BALANCER WIEGHT GEAR COMP.43T	1	
25	90215-12272	WASHER, LOCK	1	
26	90170-12370	NUT	1	

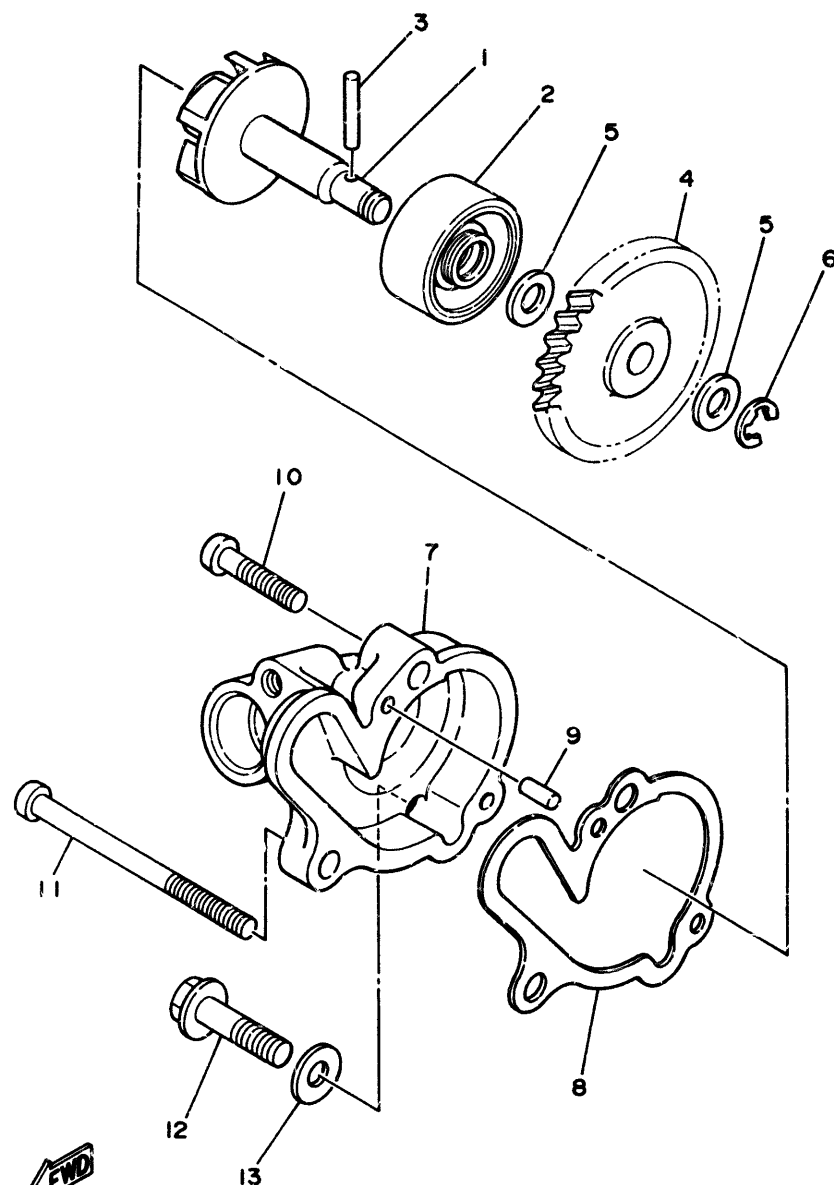


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B4

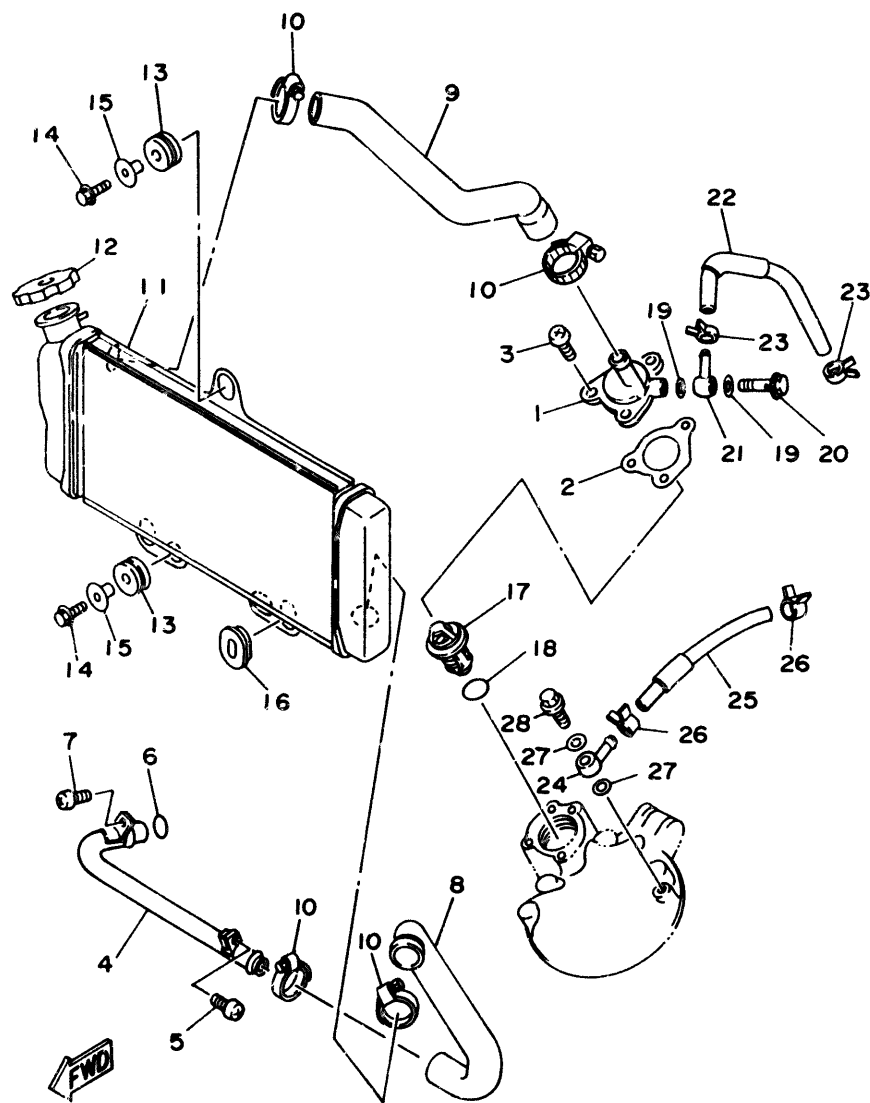
FIG. 3 WATER PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36F-12450-00	IMPELLER SHAFT ASSY	1	
2	93103-10168	OIL SEAL	1	
3	93603-22028	PIN, DOWEL	1	
4	2RH-12459-00	GEAR, IMPELLER SHAFT	1	
5	90201-03512	WASHER, PLATE	2	
6	99080-07600	CIRCLIP	1	
7	3BN-12422-11	COVER, HOUSING	1	
8	3BN-12428-11	GASKET, HOUSING COVER 2	1	
9	93604-10011	PIN, DOWEL	2	
10	98511-06025	SCREW, PAN HEAD	1	
11	98580-06565	SCREW, PAN HEAD	1	
12	95811-06025	BOLT, FLANGE	1	
13	90430-06166	GASKET	1	



3BN300-8030

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4FU1351-3040

FIG. 4 RADIATOR. HOSE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3BN-12469-00	JOINT 1	1	
2	3BN-12414-10	GASKET, COVER	1	
3	98516-06020	SCREW, PAN HEAD	3	
4	3BN-12481-00	PIPE 1	1	
5	98511-06012	SCREW, PAN HEAD	1	
6	93210-12790	O-RING	1	
7	98511-06012	SCREW, PAN HEAD	1	
8	4FU-12482-00	PIPE 2	1	
9	4FU-12483-00	PIPE 3	1	
10	90450-28014	HOSE CLAMP ASSY	4	
11	4FU-12461-00	RADIATOR ASSY	1	
12	3XP-12462-00	CAP, RADIATOR	1	
13	90480-15363	GROMMET	3	
14	91001-06020	BOLT, FLANGE	3	
15	90387-062U9	COLLAR	3	
16	90480-01445	GROMMET	2	
17	34X-12411-00	THERMOSTAT	1	
18	93210-27778	O-RING	1	
19	90430-06166	GASKET	2	
20	90401-06115	BOLT, UNION	1	
21	90405-06044	UNION	1	
22	4FU-1243E-00	HOSE 2	1	
23	90467-10035	CLIP	2	
24	90405-06044	UNION	1	
25	4FU-1243A-00	HOSE 1	1	
26	90467-10035	CLIP	2	
27	90430-06166	GASKET	2	
28	90401-06115	BOLT, UNION	1	

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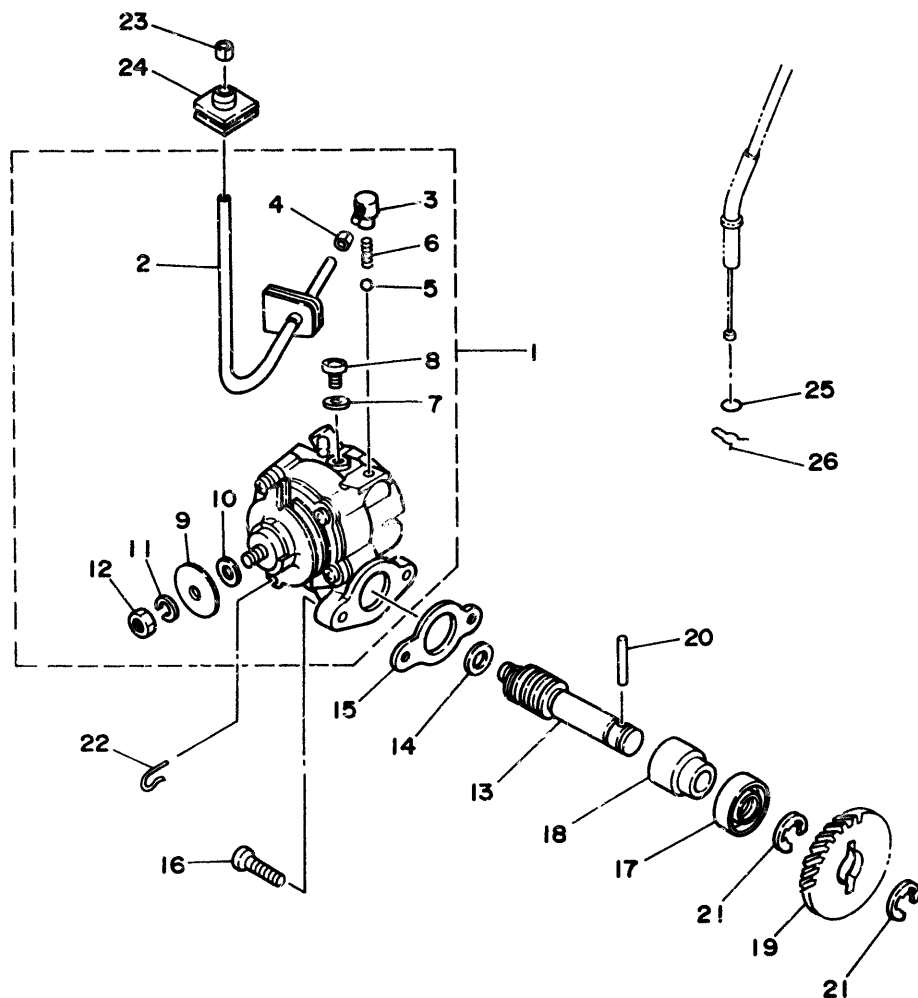


FIG. 5 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3MB-13101-01	OIL PUMP ASSY	1	
2	90445-057F9	.HOSE	1	
3	353-13552-01	.NOZZLE	2	
4	90468-02033	.CLIP	1	
5	93505-32002	.BALL	1	
6	90501-02217	.SPRING, COMPRESSION	1	
7	90430-04004	.GASKET	1	
8	98906-04006	.SCREW, BIND	1	
9	137-13138-01	.PLATE, ADJUSTING	1	
10	137-13137-00-10	.SHIM (1.0T)	1	UN
11	92901-05100	.WASHER, SPRING	1	
12	95380-05600	.NUT	1	
13	55K-13175-01	SHAFT, WORM	1	
14	90201-08624	WASHER, PLATE	1	
15	3MT-13116-00	GASKET, PUMP CASE	1	
16	98580-05014	SCREW, PAN HEAD	2	
17	93101-10090	OIL SEAL	1	
18	1E7-13176-00	METAL, WORM SHAFT OUTER	1	
19	10V-13178-01	GEAR, PUMP DRIVE	1	
20	93603-22028	PIN, DOWEL	1	
21	93430-08036	CIRCLIP	2	
22	363-13133-01	CLIP	1	
23	90468-02033	CLIP	1	
24	3BN-13174-00	HOLDER, OIL PIPE	1	
25	93210-07100	O-RING	1	
26	90468-08086	CLIP	1	

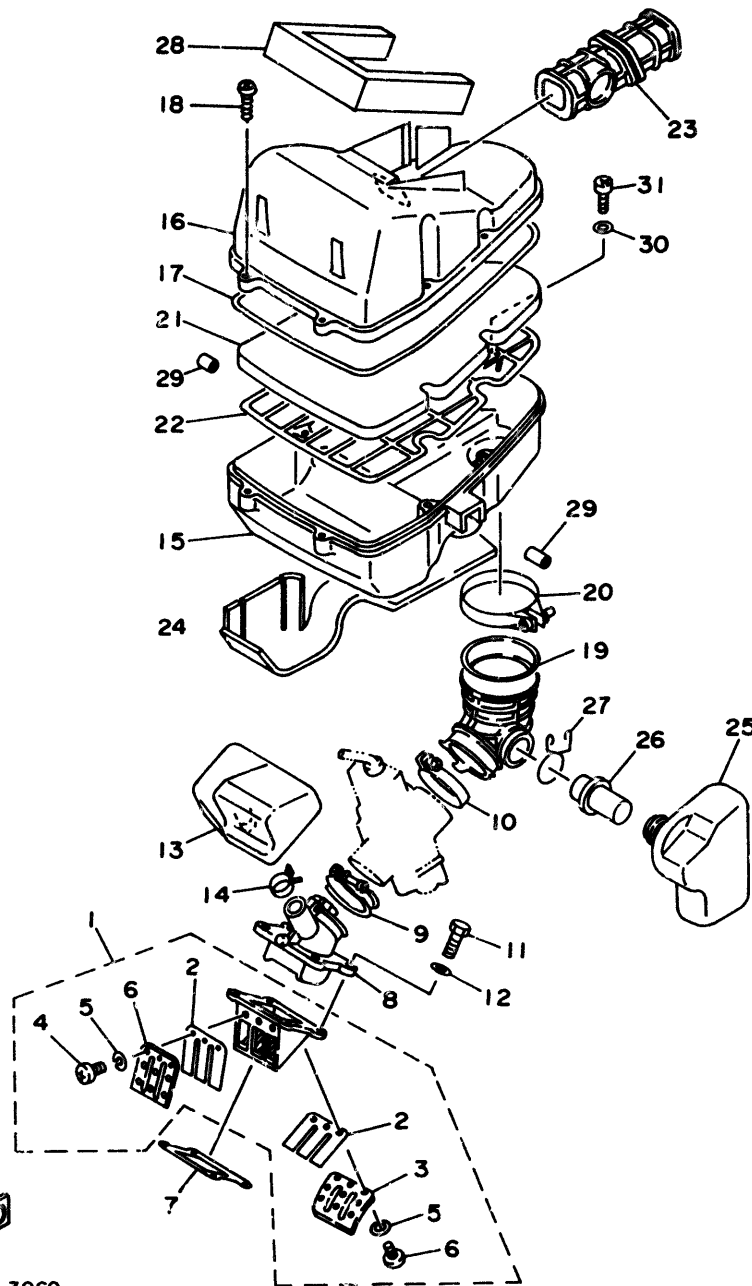


3BN300-8050

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FIG. 6 INTAKE

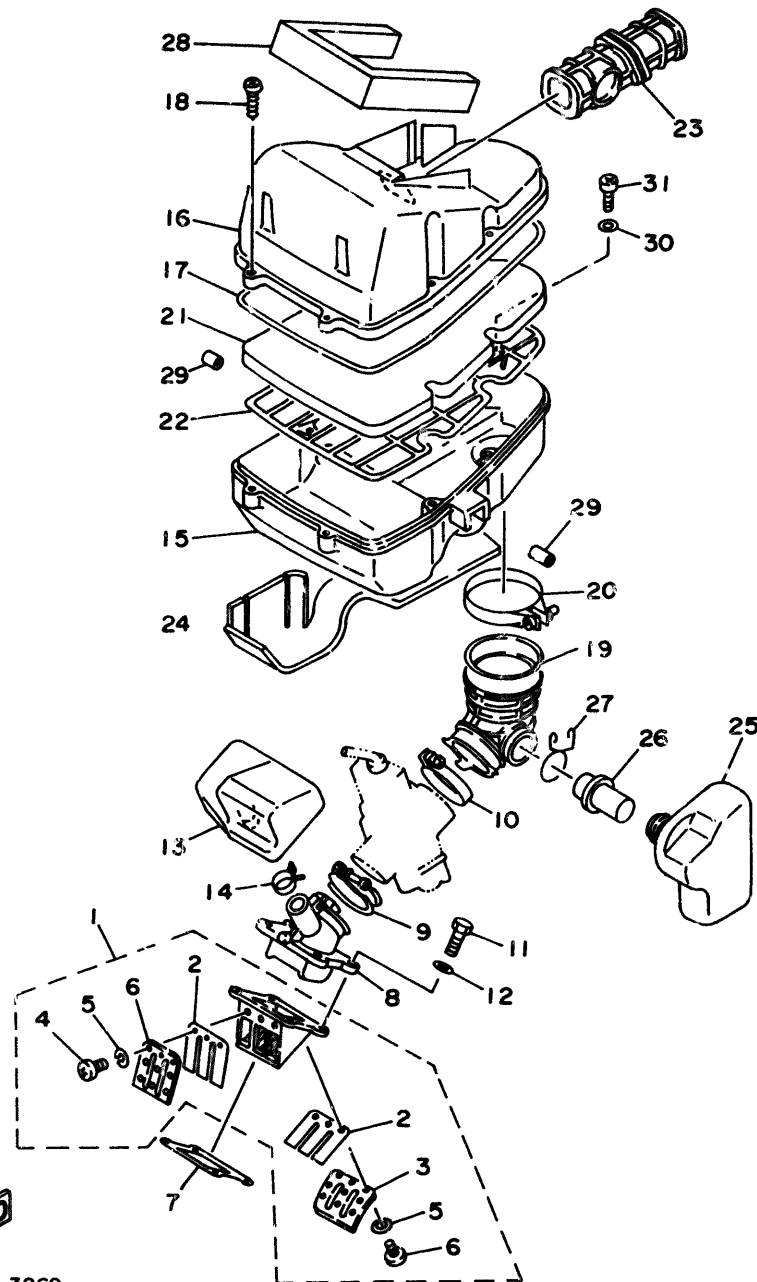
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-13610-00	REED VALVE ASSY	1	
2	2TV-13613-00	.REED, VALVE	2	
3	3BN-13616-00	.STOPPER, REED VALVE	1	
4	98580-03008	.SCREW, PAN HEAD	6	
5	92990-03100	.WASHER, SPRING	6	
6	3MB-13616-00	.STOPPER, REED VALVE	1	
7	1KT-13621-01	GASKET, VALVE SEAT	1	
8	2TV-13565-00	JOINT, CARBURETOR	1	
9	90450-44046	HOSE CLAMP ASSY	1	
10	1AE-13575-01	BAND	1	
11	97011-06025	BOLT	4	
12	92906-06600	WASHER, PLATE	4	
13	4FU-13581-00	CHAMBER, AIR	1	
14	90467-20050	CLIP	1	
15	4FU-14411-00	CASE, AIR CLEANER 1	1	
16	4FU-14412-00	CAP, CLEANER CASE 1	1	
17	4FU-14452-00	SEAL	1	
18	97706-50525	SCREW, TAPPING	7	
19	4FU-14453-00	JOINT, AIR CLEANER 1	1	
20	90460-71017	CLAMP, HOSE	1	
21	4FU-14451-00	ELEMENT, AIR CLEANER	1	
22	4FU-14472-00	PLATE, ELEMENT	1	
23	4FU-14437-00	DUCT	1	
24	4FU-14425-00	DAMPER 1	1	
25	4FU-14431-00	SILENCER, INTAKE 1	1	
26	4FU-14432-00	SILENCER, INNER	1	
27	90467-20023	CLIP	1	
28	4FU-14467-00	SEAL	1	



4FUI351-3060

FIG. 6 INTAKE

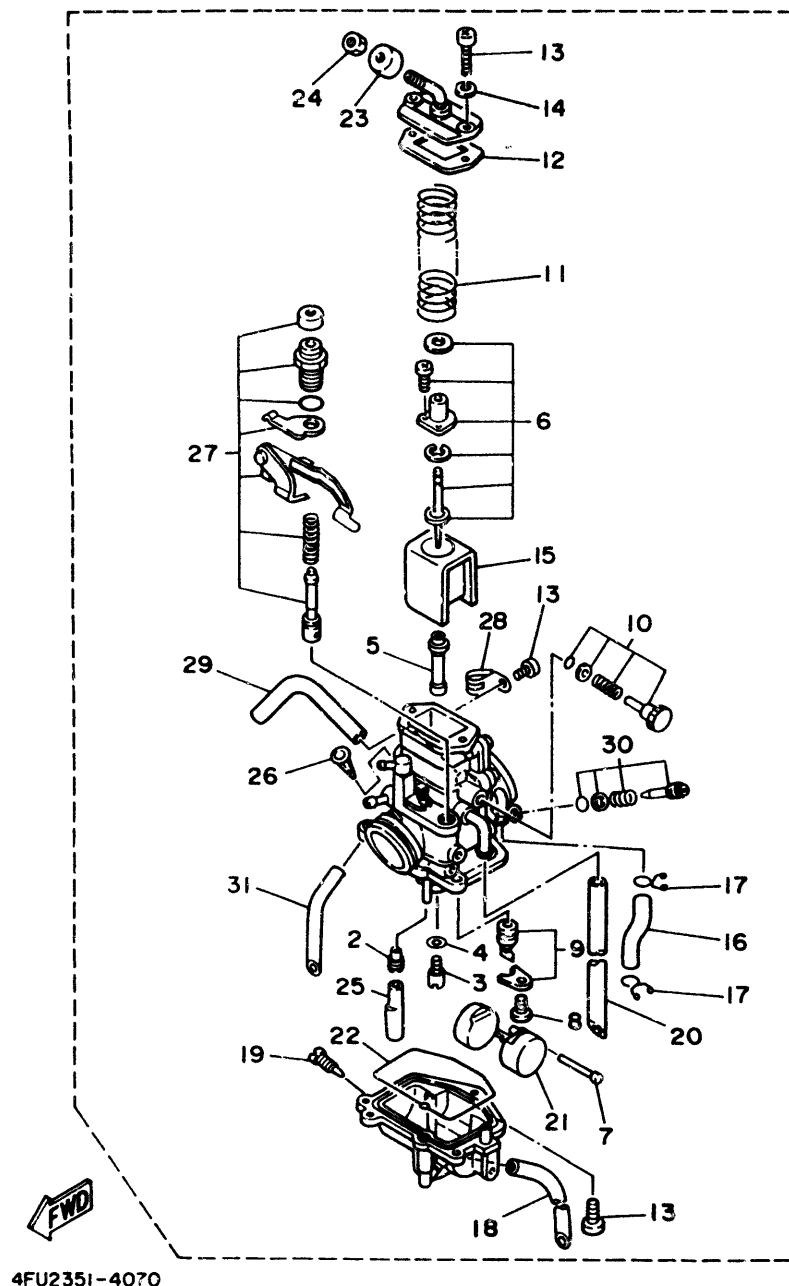
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90445-12718	HOSE	2	
30	90201-06067	WASHER, PLATE	1	
31	98511-06025	SCREW, PAN HEAD	1	



4FUI351-3060

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FIG. 7 CARBURETOR



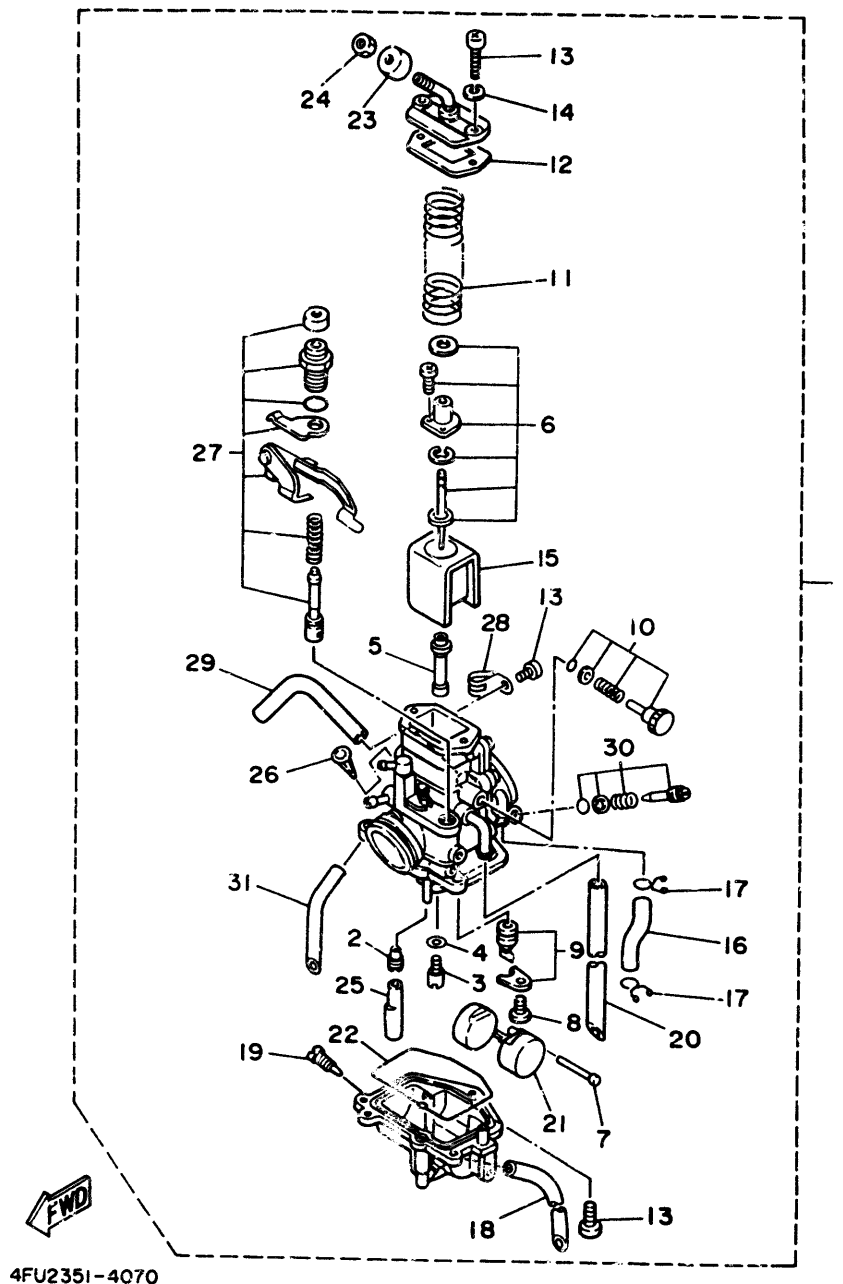
4FU2351-4070

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-14101-00	CARBURETOR ASSY 1	1	
2	1NT-14142-25	.JET, PILOT (# 25)	1	
3	137-14143-54-A1	.JET, MAIN (#270)	1	
4	137-14153-00	.WASHER, MAIN JET	1	
5	1KT-14141-56	.NOZZLE, MAIN	1	
6	3ME-1490J-00	.NEEDLE SET	1	
7	537-14186-00	.PIN, FLOAT	1	
8	98580-04008	.SCREW, PAN HEAD	1	
9	2MA-14107-28	.NEEDLE VALVE SET	1	
10	3ET-14103-00	.THROTTLE SCREW SET	1	
11	1KT-14131-00	.SPRING, THROTTLE VALVE	1	
12	1KT-14198-00	.GASKET	1	
13	98503-04014	.SCREW, PAN HEAD	5	
14	92902-04100	.WASHER, SPRING	2	
15	2TV-14112-25	.VALVE, THROTTLE 1	1	
16	90445-07747	.HOSE	1	
17	8A7-14139-00	.CLIP, PIPE	2	
18	10V-14196-00	.PIPE	1	
19	12R-14191-00	.PLUG, DRAIN	1	
20	4FU-14197-00	.PIPE	1	
21	3XC-14185-00	.FLOAT	1	
22	1KT-14147-00	.O-RING	1	
23	3X3-14169-00	.CAP	1	
24	127-14161-00	.NUT, CABLE ADJUSTING	1	
25	3ET-14153-00	.WASHER, MAIN JET	1	
26	1KT-14994-00	.NET, FILTER	1	
27	3ET-1410A-00	.STARTER SET	1	
28	3XV-14243-00	.PLATE	1	

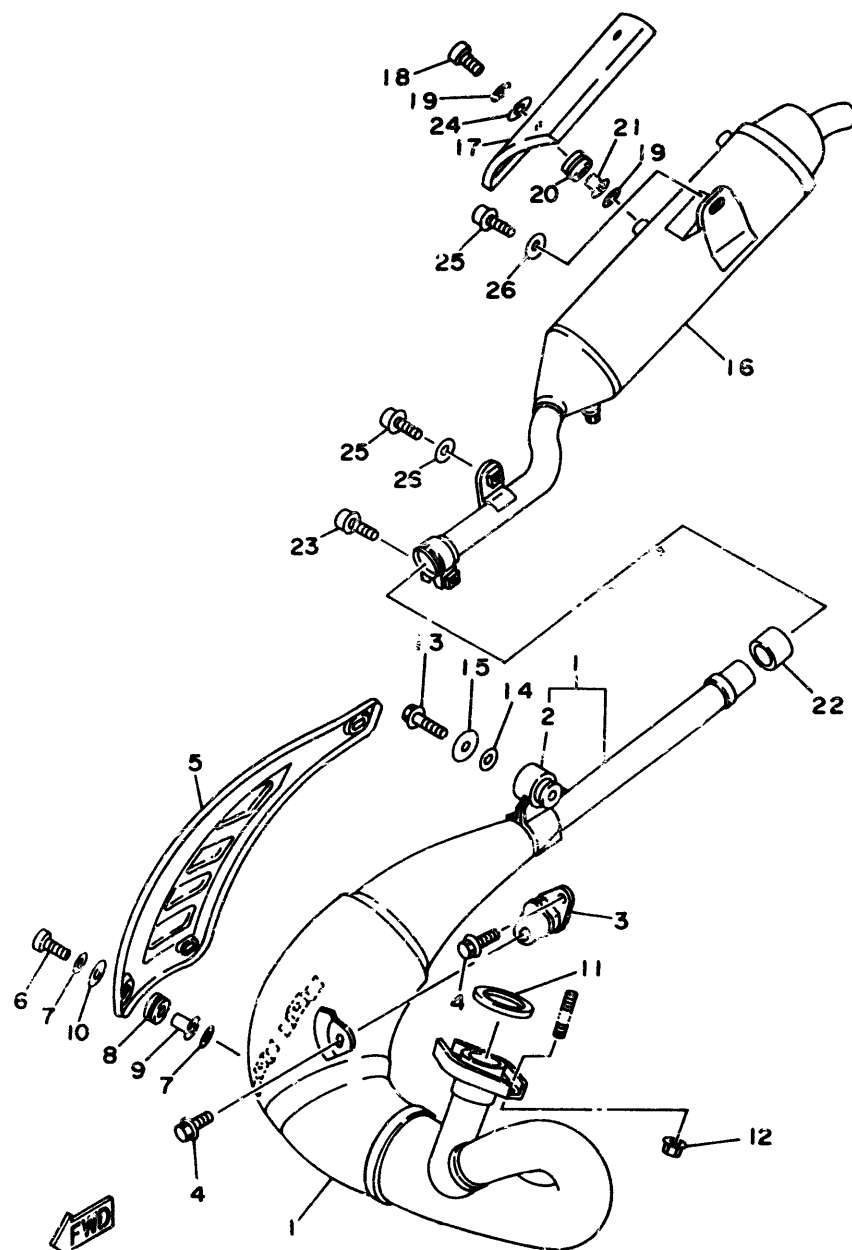
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FIG. 7 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	493-14196-00	.PIPE	1	
30	3MB-14104-00	.AIR SCREW SET	1	
31	3MB-14197-00	.PIPE	1	



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4FUI351-3080

FIG. 8 EXHAUST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-14610-00	EXHAUST PIPE ASSY 1	1	
2	4FU-27424-00	.DAMPER, FOOTREST 2	1	
3	4FU-14771-00	STAY, MUFFLER 1	1	
4	95816-06012	BOLT, FLANGE	2	
5	4FU-14718-00	PROTECTOR, MUFFLER 1	1	
6	98980-06016	SCREW, BIND	3	
7	4BD-14766-00	WASHER, PROTECTOR	6	
8	90480-01537	GROMMET	3	
9	90387-061V4	COLLAR	3	
10	90201-06050	WASHER, PLATE	3	
11	3PA-14613-10	GASKET, EXHAUST PIPE	1	
12	90179-08270	NUT	2	
13	95816-06035	BOLT, FLANGE	1	
14	90201-064R0	WASHER, PLATE	1	
15	90201-065G8	WASHER, PLATE	1	
16	4FU-14753-00	SILENCER, EXHAUST	1	
17	4FU-14758-00	PROTECTOR, SILENCER	1	
18	98903-06014	SCREW, BIND	2	
19	4BD-14766-00	WASHER, PROTECTOR	4	
20	90480-01537	GROMMET	2	
21	90387-061V4	COLLAR	2	
22	4FU-14714-00	GASKET, MUFFLER	1	
23	90109-082A1	BOLT	1	
24	90201-06050	WASHER, PLATE	2	
25	90109-085E2	BOLT	2	
26	90201-081H4	WASHER, PLATE	2	

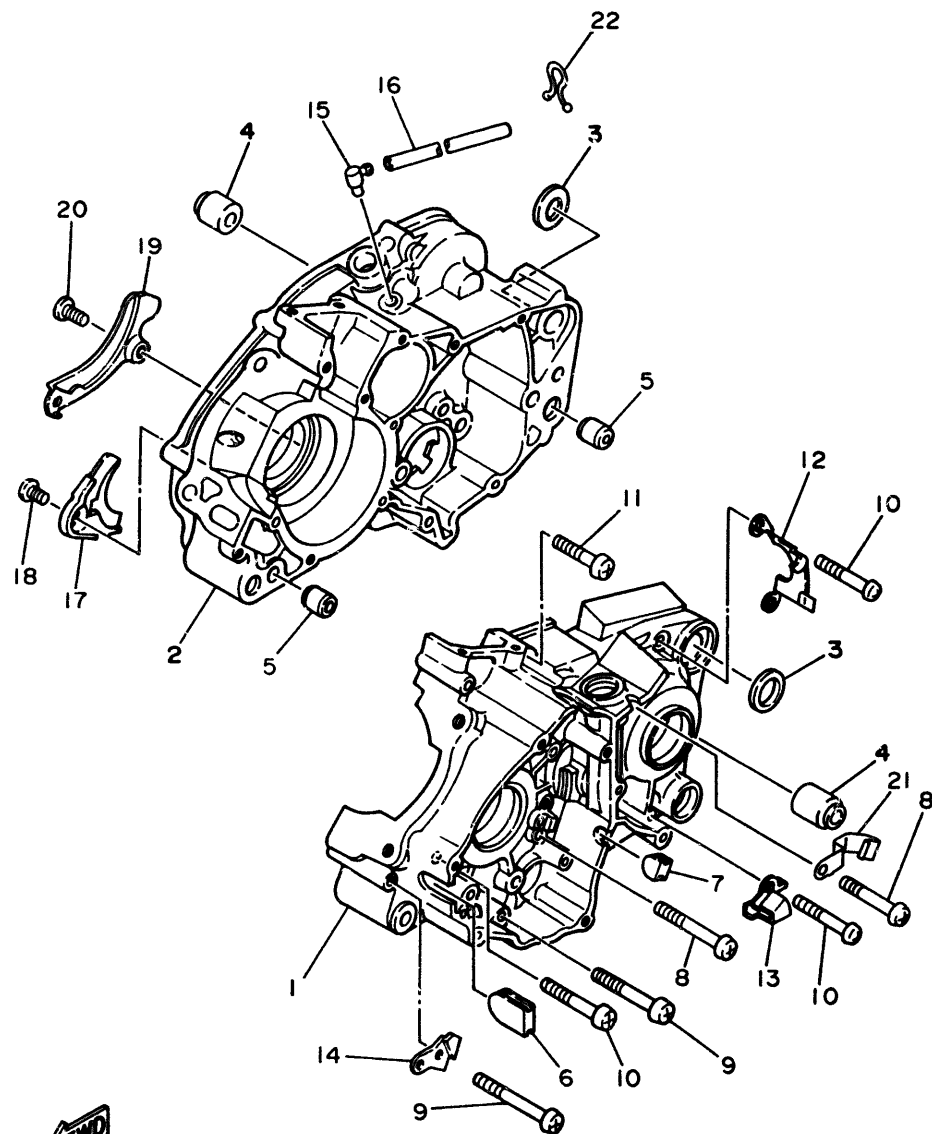


FIG. 9 CRANKCASE

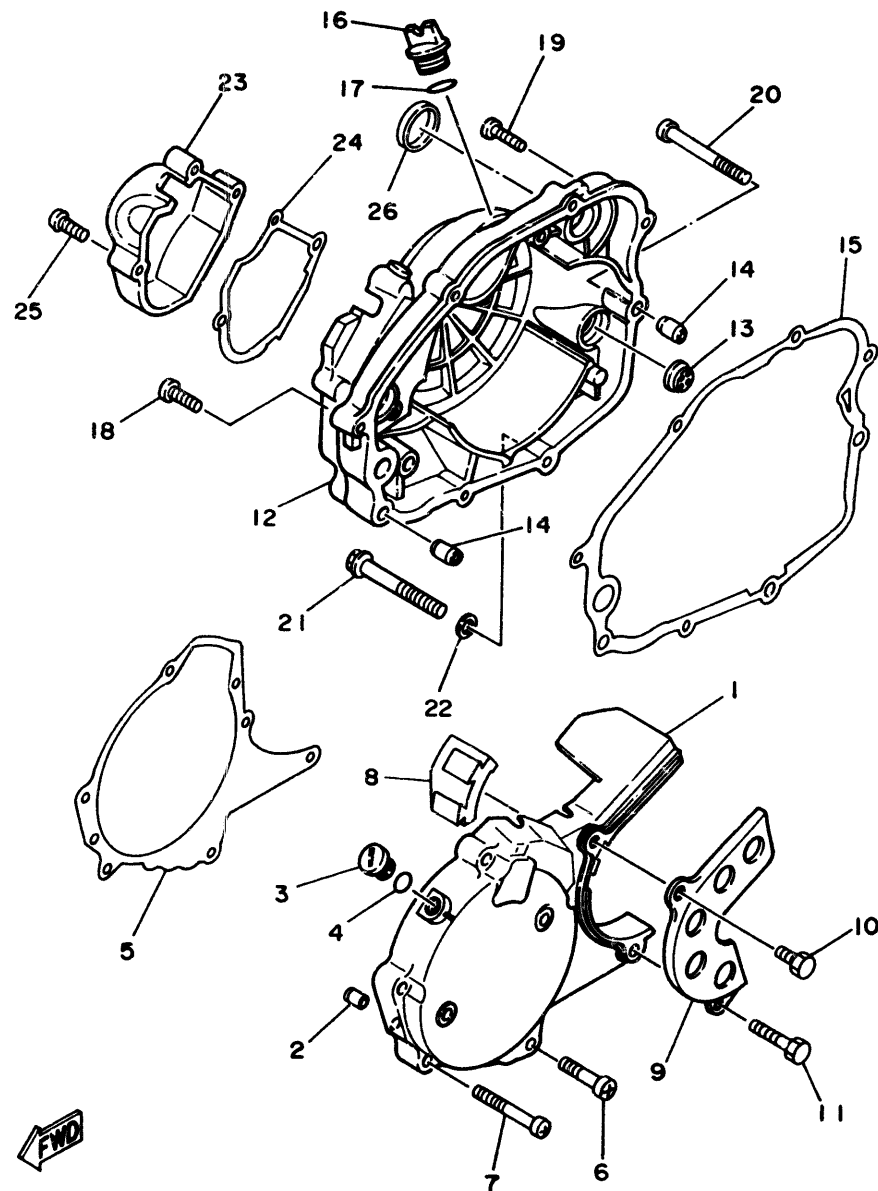
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3MB-15111-02	CRANKCASE 1	1	
2	3BN-15121-03	CRANKCASE 2	1	
3	90201-170M2	WASHER, PLATE	2	
4	4FU-15327-00	SPACER, ENGINE MOUNT	2	
5	99510-12016	PIN, DOWEL	2	
6	3MB-15167-01	PLUG, BLIND 1	2	
7	3MB-15168-01	PLUG, BLIND 2	1	
8	92580-06560	SCREW, PAN HEAD	4	
9	98580-06565	SCREW, PAN HEAD	3	
10	98580-06550	SCREW, PAN HEAD	5	
11	98580-06040	SCREW, PAN HEAD	1	
12	90462-08189	CLAMP	1	
13	90462-19190	CLAMP	1	
14	3BN-15199-01	BRACKET	1	
15	583-15371-00	BREATHER	1	
16	90446-07349	HOSE	1	
17	37F-15128-00	HOLDER	1	
18	98501-08010	SCREW, PAN HEAD	1	
19	2RH-15492-00	COVER	1	
20	98511-06012	SCREW, PAN HEAD	2	
21	90462-10211	CLAMP	1	
22	90465-18147	CLAMP	1	



4FU2351-4090

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FIG. 10 CRANKCASE COVER 1

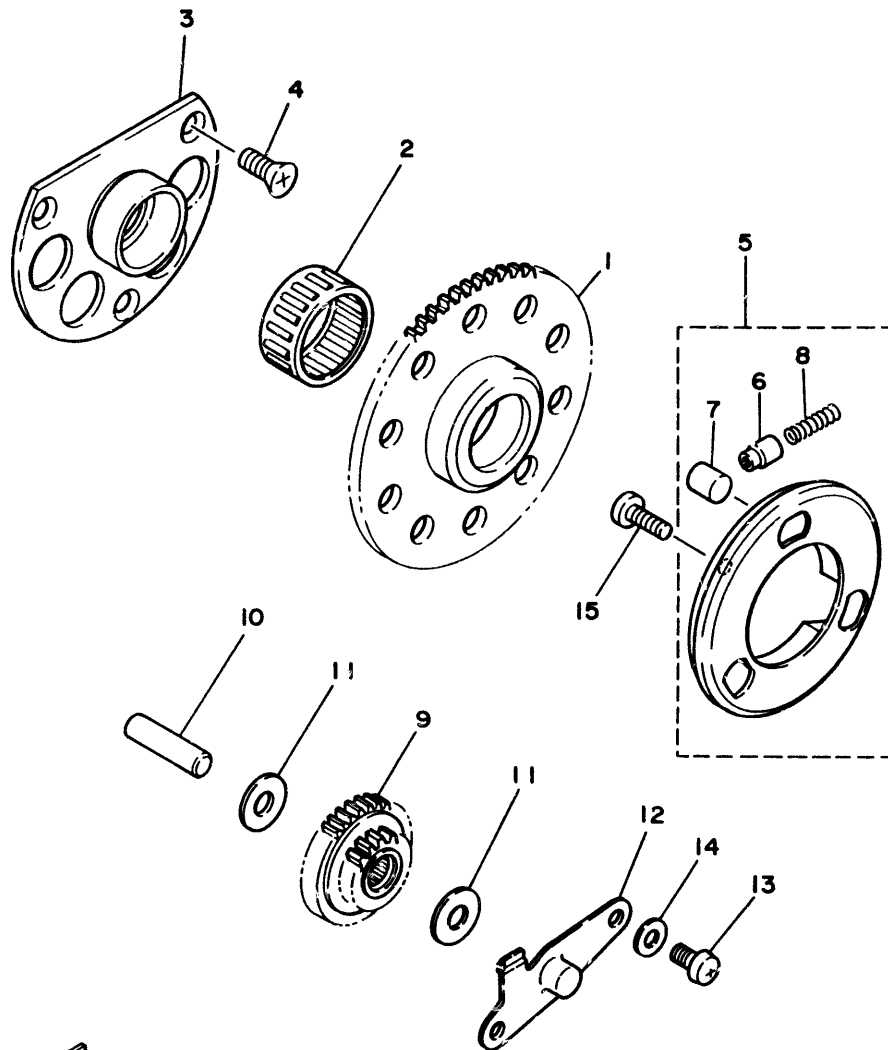


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3MB-15411-11	COVER, CRANKCASE 1	1	
2	93603-14081	PIN, DOWEL	2	
3	90340-14068	PLUG, STRAIGHT SCREW	1	
4	93210-14369	O-RING	1	
5	3MB-15455-11	GASKET 1	1	
6	98501-06035	SCREW, PAN HEAD	1	
7	92580-06560	SCREW, PAN HEAD	4	
8	3MB-15377-01	GUIDE, INLET	1	
9	3MB-15431-10	COVER, CRANKCASE 3	1	
10	95023-06010	BOLT	1	
11	95023-06035	BOLT	1	
12	3BN-15421-10	COVER, CRANKCASE 2	1	
13	3Y1-15361-00	GAUGE, LEVEL	1	
14	99530-10014	PIN, DOWEL	2	
15	3BN-15451-10	GASKET, CRANKCASE COVER 1	1	
16	1RG-15363-00	PLUG, OIL	1	
17	93210-19123	O-RING	1	
18	98580-06030	SCREW, PAN HEAD	4	
19	98580-06030	SCREW, PAN HEAD	1	
20	98580-06040	SCREW, PAN HEAD	1	
21	95801-08080	BOLT, FLANGE	1	
22	90201-08087	WASHER, PLATE	1	
23	3BN-15416-10	COVER, OIL PUMP	1	
24	3BN-15456-10	GASKET, OIL PUMP COVER 1	1	
25	98580-06030	SCREW, PAN HEAD	3	
26	90338-30234	PLUG	1	

4FU1351-3100

FIG. 11 STARTER CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3AY-15524-00	WHEEL, STARTER	1	
2	93310-230B1	BEARING, CYLINDRICAL	1	
3	3MB-15544-00	STAY 1	1	
4	90151-06041	SCREW, COUNTERSUNK	3	
5	3AY-15580-00	STARTER CLUTCH OUTER ASSY	1	
6	3AY-15583-00	.CAP, STARTER CLUTCH SPRING	3	
7	93610-10174	.PIN, DOWEL	3	
8	90501-02639	.SPRING, COMPRESSION	3	
9	50W-15650-00	IDLE GEAR ASSY (48T/14T)	1	
10	50M-13342-00	SHAFT, IDLE GEAR	1	
11	90201-087H6	WASHER, PLATE	2	
12	3MB-15532-00	PLATE, IDLE GEAR	1	
13	98580-06040	SCREW, PAN HEAD	2	
14	92901-06600	WASHER, PLATE	2	
15	91312-06012	BOLT	3	



3MB1300-9120

B15

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2~B3
Crankshaft. Piston	B4
Water Pump	B5
Radiator. Hose	B6
Oil Pump	B7
Intake	B8~B9
Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
Shift Cam. Fork	C6
Shifter	C7

CHASSIS

Frame	C8
Fender	C9
Side Cover	C10
Oil Tank	C11
Rear Arm	C12
Rear Suspension	C13
Steering	C14
Front Fork	C15~D2
Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
Steering Handle. Cable ..	D9
Front Master Cylinder ...	D10
Stand. Footrest	D11~D12
Rear Master Cylinder	D13
Cowling 1	D14~D15
Generator	E2
Starting Motor	E3
Flasher Light	E4
Meter	E5
Headlight	E6
Taillight	E7
Handle Switch. Lever	E8
Electrical 1	E9
Electrical 2	E10

INDEX (GENERAL SPEC.)

Numerical Index	L2~L5
-----------------------	-------

INDIVIDUAL SPEC.

FOR SWEDEN SWITZERLAND

Alternate (Chassis)	E12
Alternate (Headlight)	E13

FOR FINLAND

Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

FOR AUSTRIA

Alternate (Chassis)	F7
Alternate (Headlight)	F8

INDEX (INDIVIDUAL SPEC.)

Numerical Index	M2
-----------------------	----

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2~B3
Crankshaft. Piston	B4
Water Pump	B5
Radiator. Hose	B6
Oil Pump	B7
Intake	B8~B9
Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
Shift Cam. Fork	C6
Shifter	C7

CHASSIS

Frame	C8
Fender	C9
Side Cover	C10
Oil Tank	C11
Rear Arm	C12
Rear Suspension	C13
Steering	C14
Front Fork	C15~D2
Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
Steering Handle. Cable ..	D9
Front Master Cylinder ...	D10
Stand. Footrest	D11~D12
Rear Master Cylinder	D13
Cowling 1	D14~D15
Generator	E2
Starting Motor	E3
Flasher Light	E4
Meter	E5
Headlight	E6
Taillight	E7
Handle Switch. Lever	E8
Electrical 1	E9
Electrical 2	E10

INDEX (GENERAL SPEC.)

Numerical Index	L2~L5
-----------------------	-------

INDIVIDUAL SPEC.

FOR SWEDEN SWITZERLAND

Alternate (Chassis)	E12
Alternate (Headlight)	E13

FOR FINLAND

Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

FOR AUSTRIA

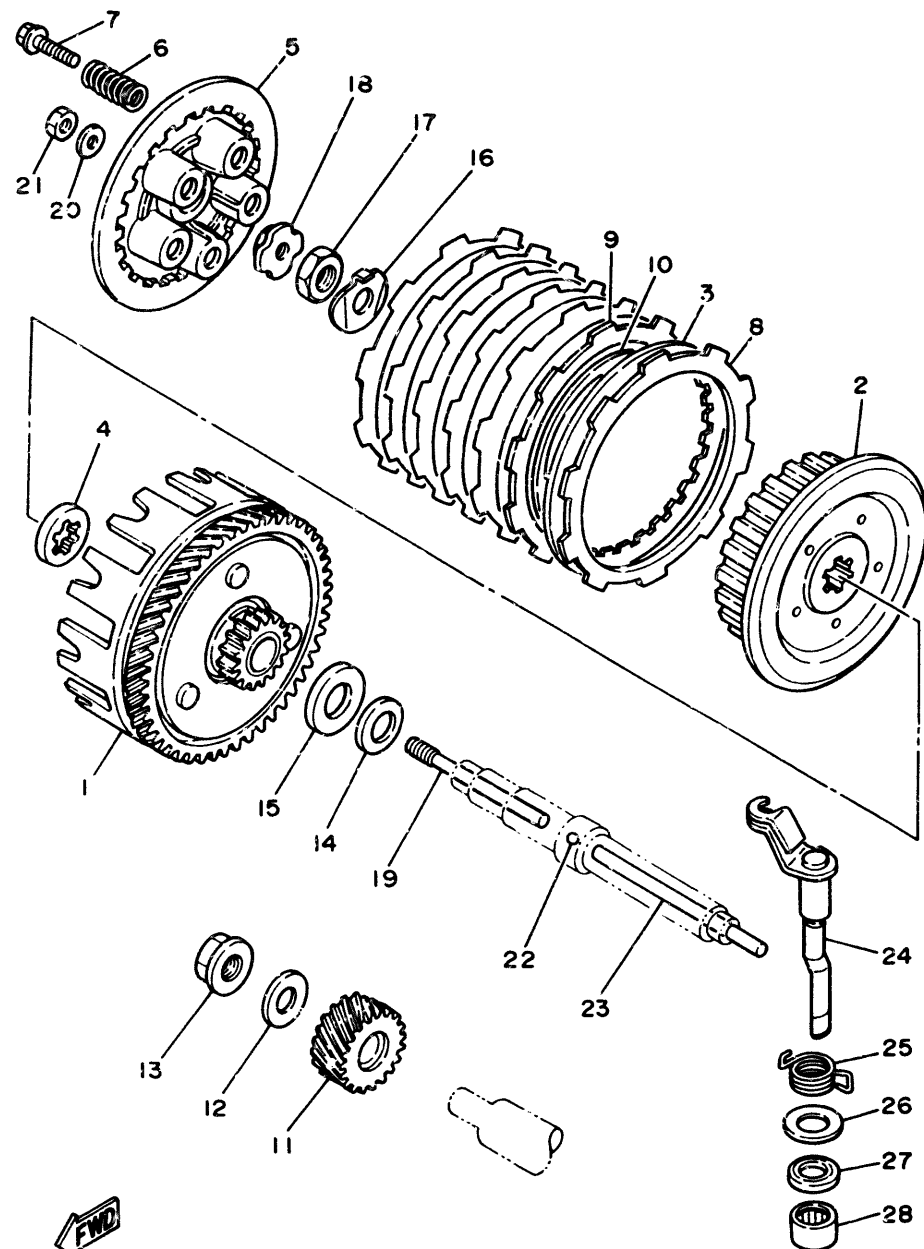
Alternate (Chassis)	F7
Alternate (Headlight)	F8

INDEX (INDIVIDUAL SPEC.)

Numerical Index	M2
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FIG. 12 CLUTCH

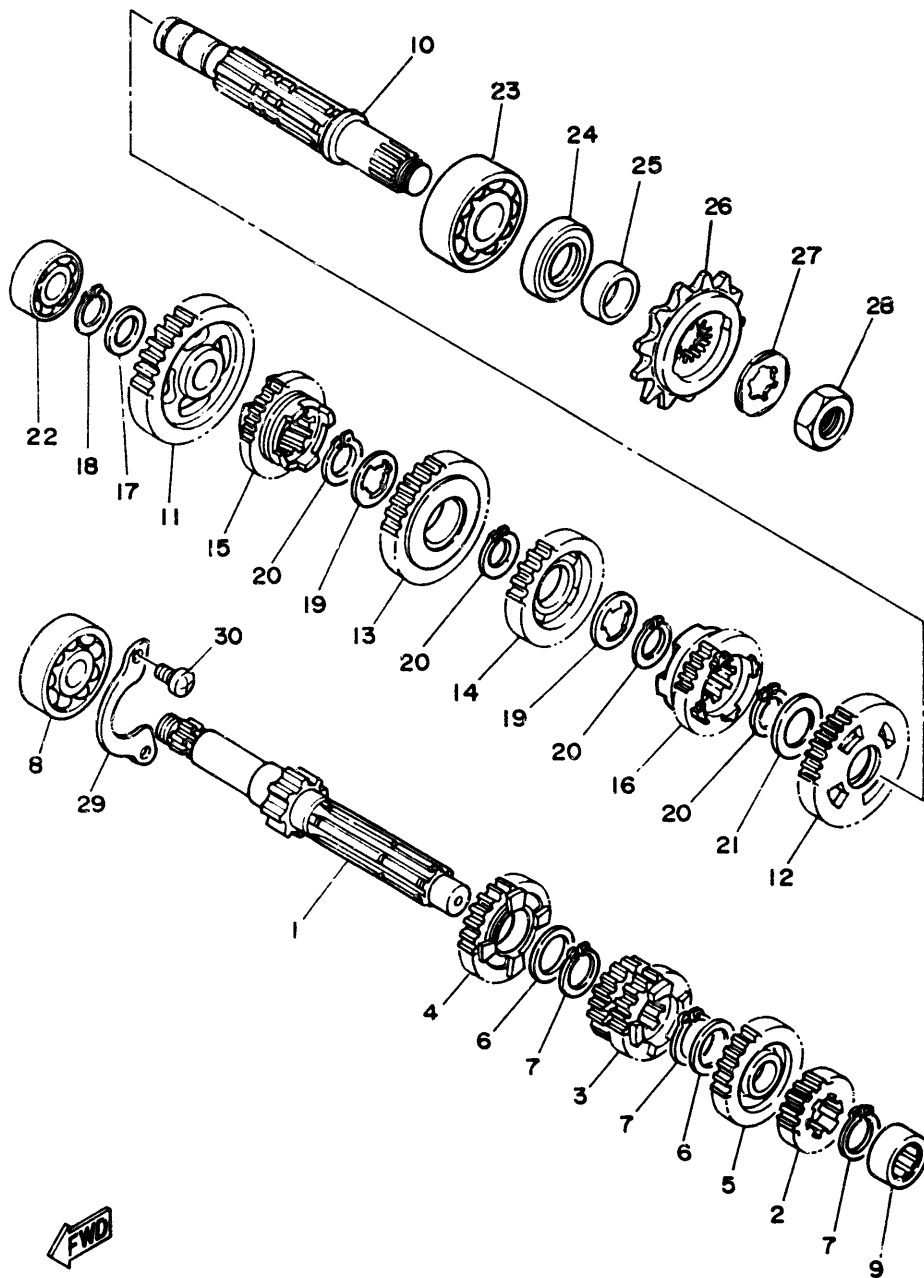
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3BN-16150-01	PRIMARY DRIVEN GEAR COMP.	1	
2	2TV-16371-00	BOSS, CLUTCH	1	
3	1V1-16324-00	PLATE, CLUTCH 1	6	
4	2TV-16154-00	PLATE, THRUST 1	1	
5	37F-16351-00	PLATE, PRESSURE 1	1	
6	90501-20644	SPRING, COMPRESSION	5	
7	90119-05001	BOLT, WITH WASHER	5	
8	21V-16321-00	PLATE, FRICTION	6	
9	1HX-16331-00	PLATE, FRICTION 2	1	
10	3BN-16383-00	SPRING, CLUTCH BOSS	1	
11	4FU-16111-00	GEAR, PRIMARY DRIVE (22T)	1	
12	90201-120E8	WASHER, PLATE	1	
13	90179-12244	NUT	1	
14	90208-18046	WASHER, CONICAL SPRING	1	
15	90201-180P2	WASHER, PLATE	1	
16	90215-12271	WASHER, LOCK	1	
17	90170-12370	NUT	1	
18	30X-16358-00	PLATE, PUSH	1	
19	1W1-16356-02	ROD, PUSH 1	1	
20	92901-06200	WASHER, PLAIN	1	
21	95380-06600	NUT	1	
22	93503-16010	BALL	1	
23	3R1-16357-00	ROD, PUSH 2	1	
24	3BN-16380-00	PUSH LEVER ASSY	1	
25	90508-18765	SPRING, TORSION	1	
26	90201-14217	WASHER, PLATE	1	
27	93104-14059	OIL SEAL	1	
28	93315-21429	BEARING, CYLINDRICAL	1	



3BN300-8/20

FIG. 13 TRANSMISSION

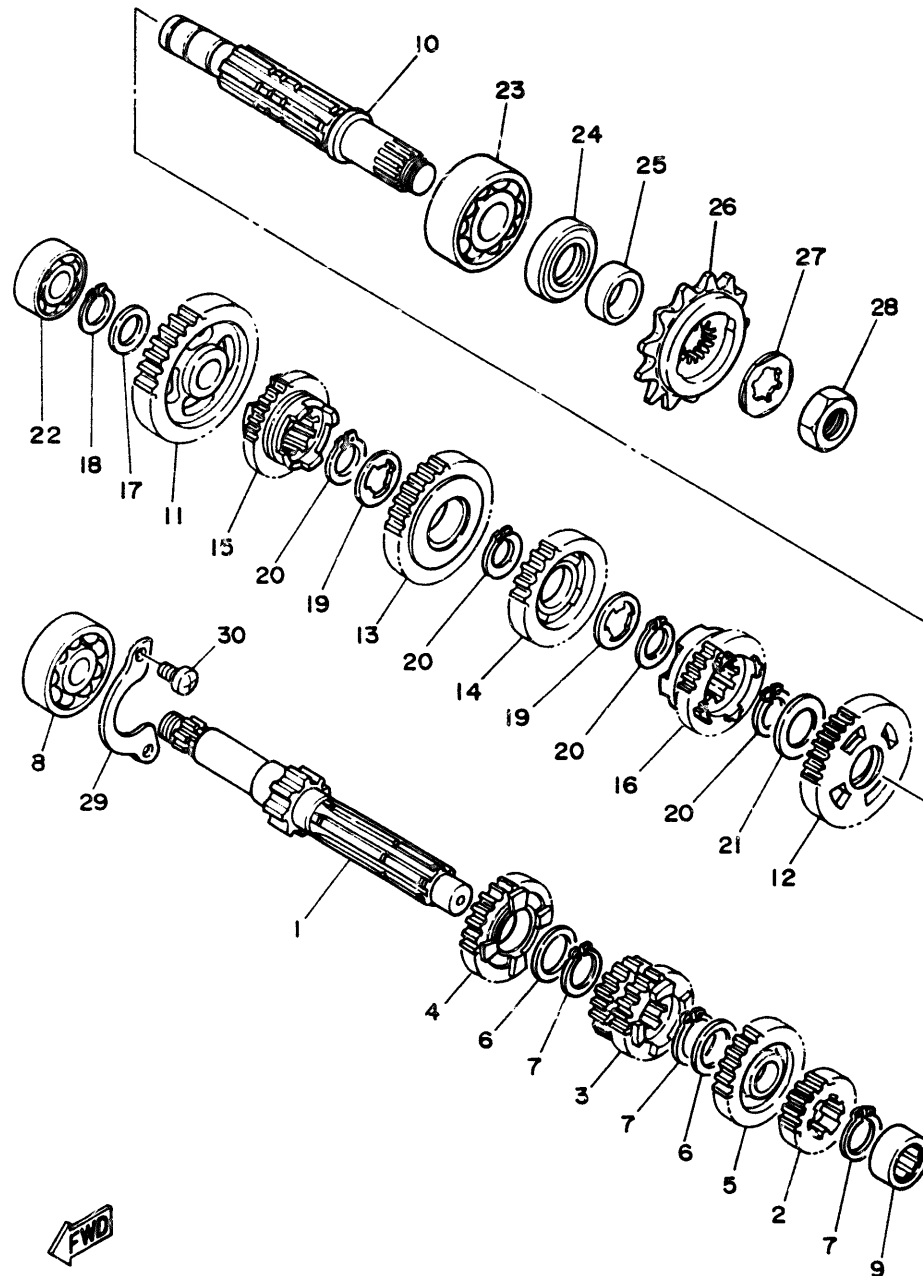
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3MB-17411-01	AXLE, MAIN	1	
2	3BN-17121-00	GEAR, 2ND PINION (16T)	1	
3	3BN-17131-01	GEAR, 3RD PINION	1	
4	3BN-17151-01	GEAR, 5TH PINION (23T)	1	
5	3MB-17161-00	GEAR, 6TH PINION	1	
6	90201-20266	WASHER, PLATE (1.0T)	2	
7	93410-20033	CIRCLIP	3	
8	93306-20417	BEARING (B62042RS)	1	
9	93311-31567	BEARING, CYLINDRICAL	1	
10	3BN-17421-00	AXLE, DRIVE	1	
11	2TV-17211-01	GEAR, 1ST WHEEL (34T)	1	
12	3BN-17221-00	GEAR, 2ND WHEEL (30T)	1	
13	3BN-17231-01	GEAR, 3RD WHEEL	1	
14	3XP-17241-00	GEAR, 4TH WHEEL	1	
15	3BN-17251-02	GEAR, 5TH WHEEL	1	
16	3XP-17261-00	GEAR, 6TH WHEEL	1	
17	90201-154E8	WASHER, PLATE	1	
18	99009-15400	CIRCLIP	1	
19	90209-18135	WASHER	2	
20	93410-22039	CIRCLIP	4	
21	90201-22555	WASHER, PLATE	1	
22	93306-20211	BEARING (62U2SH2-C3)	1	
23	93306-30421	BEARING (B6304C3)	1	
24	93102-26042	OIL SEAL	1	
25	90387-205U0	COLLAR	1	
26	3RM-17460-00	SPROCKET, DRIVE	1	
27	90215-20283	WASHER, LOCK	1	
28	90179-16226	NUT	1	



3MB1300-9140

FIG. 13 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	55K-17471-00	PLATE, COVER	1	
30	98511-06012	SCREW, PAN HEAD	2	

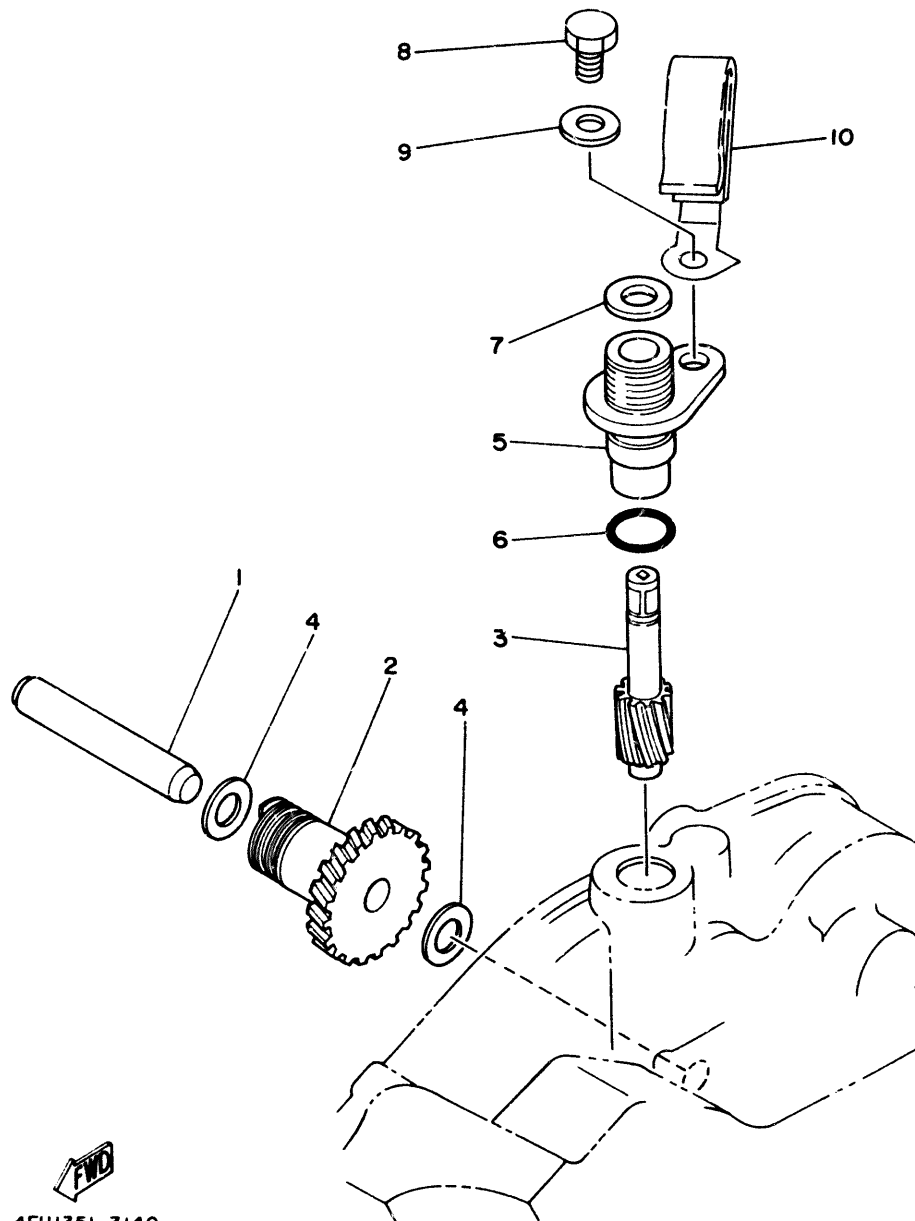


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C4

FIG. 14 TACHOMETER GEAR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17F-17861-00	AXLE, DRIVE GEAR	1	
2	17F-17831-00	GEAR, DRIVE	1	
3	17F-17841-00	GEAR, DRIVEN	1	
4	90201-087H6	WASHER, PLATE	2	
5	4L0-17811-00	HOUSING, TACHOMETER GEAR	1	
6	93210-12790	O-RING	1	
7	4L0-17818-00	GASKET	1	
8	97026-06010	BOLT	1	
9	92906-06600	WASHER, PLATE	1	
10	90465-08277	CLAMP	1	



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C5

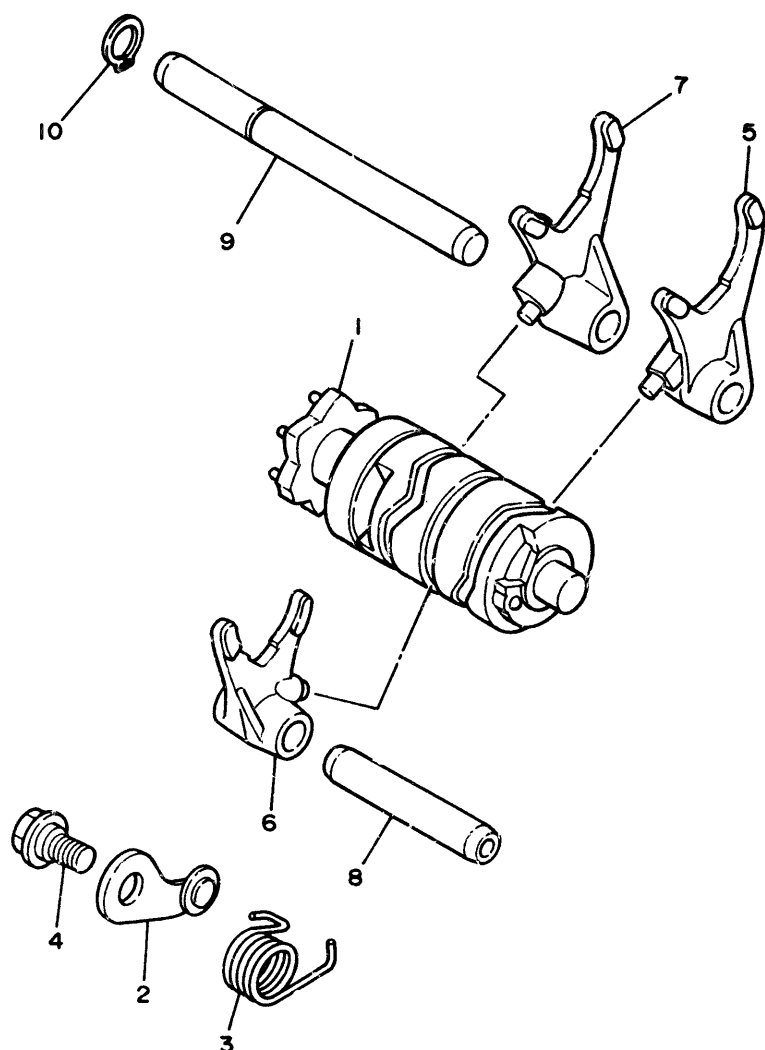


FIG. 15 SHIFT CAM. FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3XP-18540-00	SHIFT CAM ASSY	1	
2	3BN-18140-00	STOPPER LEVER ASSY	1	
3	90508-26561	SPRING, TORSION	1	
4	90109-063F7	BOLT	1	
5	55K-18511-01	FORK, SHIFT 1	1	
6	2RH-18512-00	FORK, SHIFT 2	1	
7	55K-18513-00	FORK, SHIFT 3	1	
8	55K-18531-00	BAR, SHIFT FORK GUIDE 1	1	
9	3BN-18535-00	BAR, SHIFT FORK GUIDE 2	1	
10	99009-10400	CIRCLIP	1	

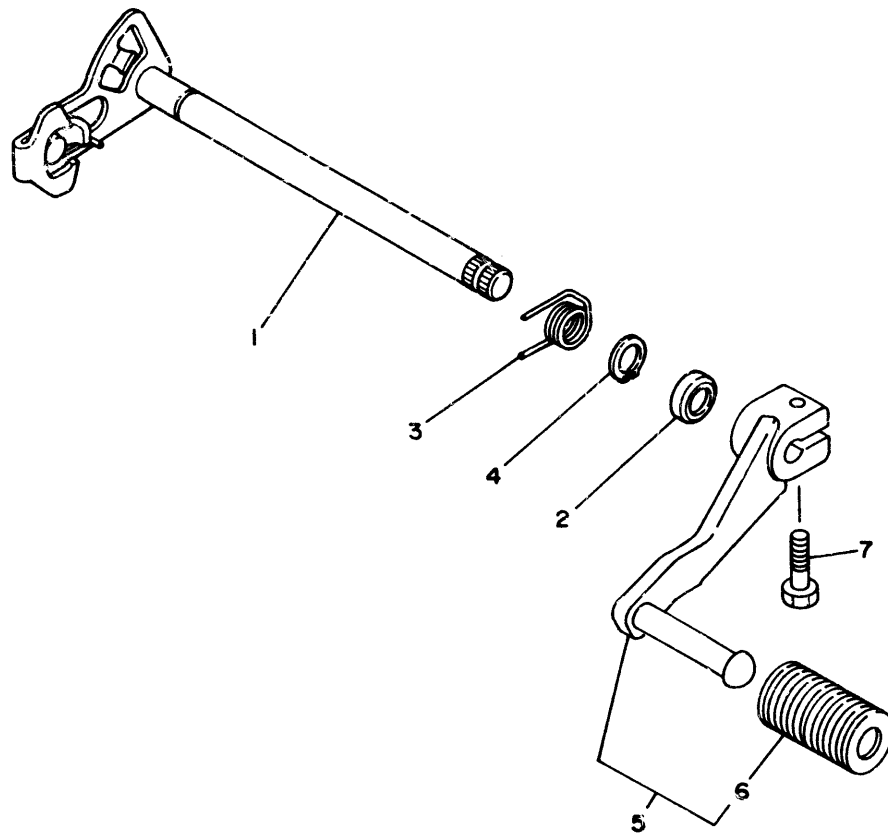


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C6

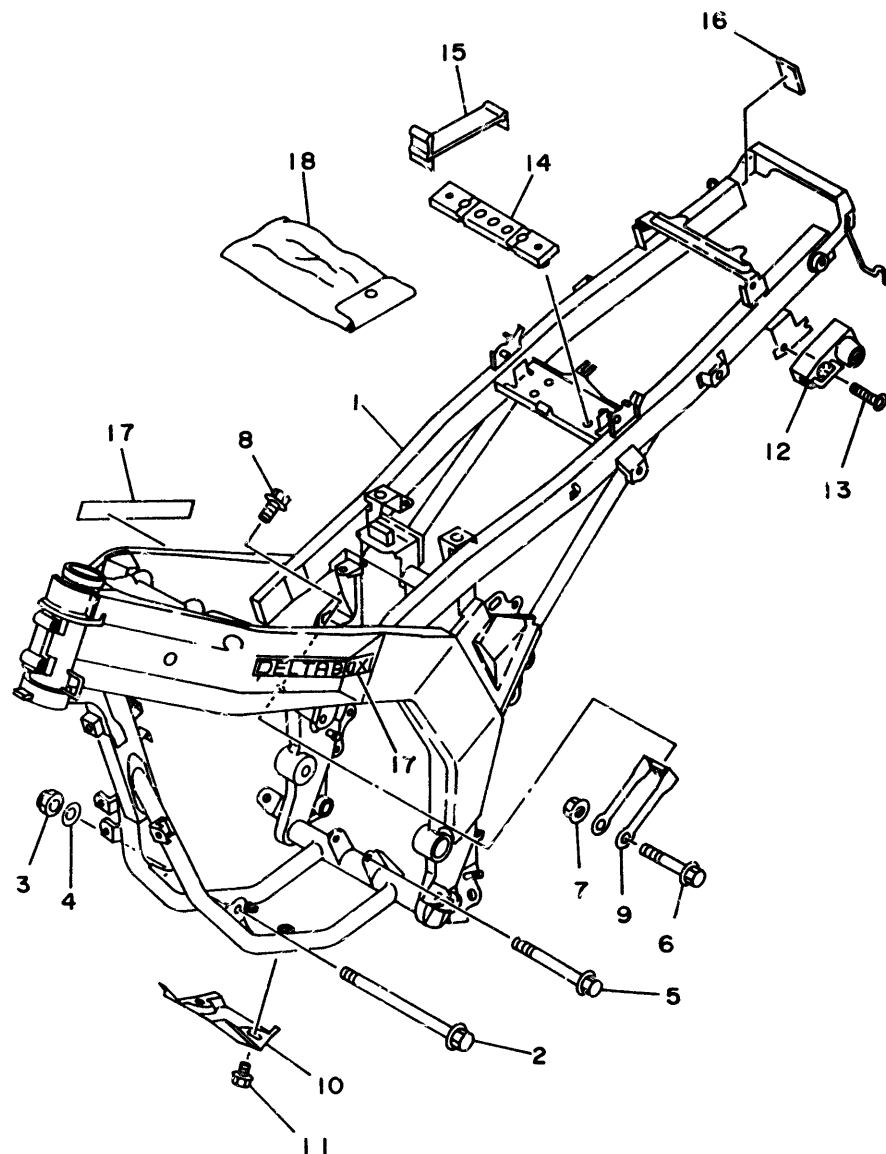
FIG. 16 SHIFTER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	10W-18101-03	SHIFT SHAFT ASSY	1	
2	93101-12060	OIL SEAL	1	
3	90508-32553	SPRING, TORSION	1	
4	99006-10600	CIRCLIP	1	
5	4FU-18110-00	SHIFT PEDAL ASSY	1	
6	132-18113-01	.COVER, SHIFT PEDAL	1	
7	97011-06020	BOLT	1	



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C7



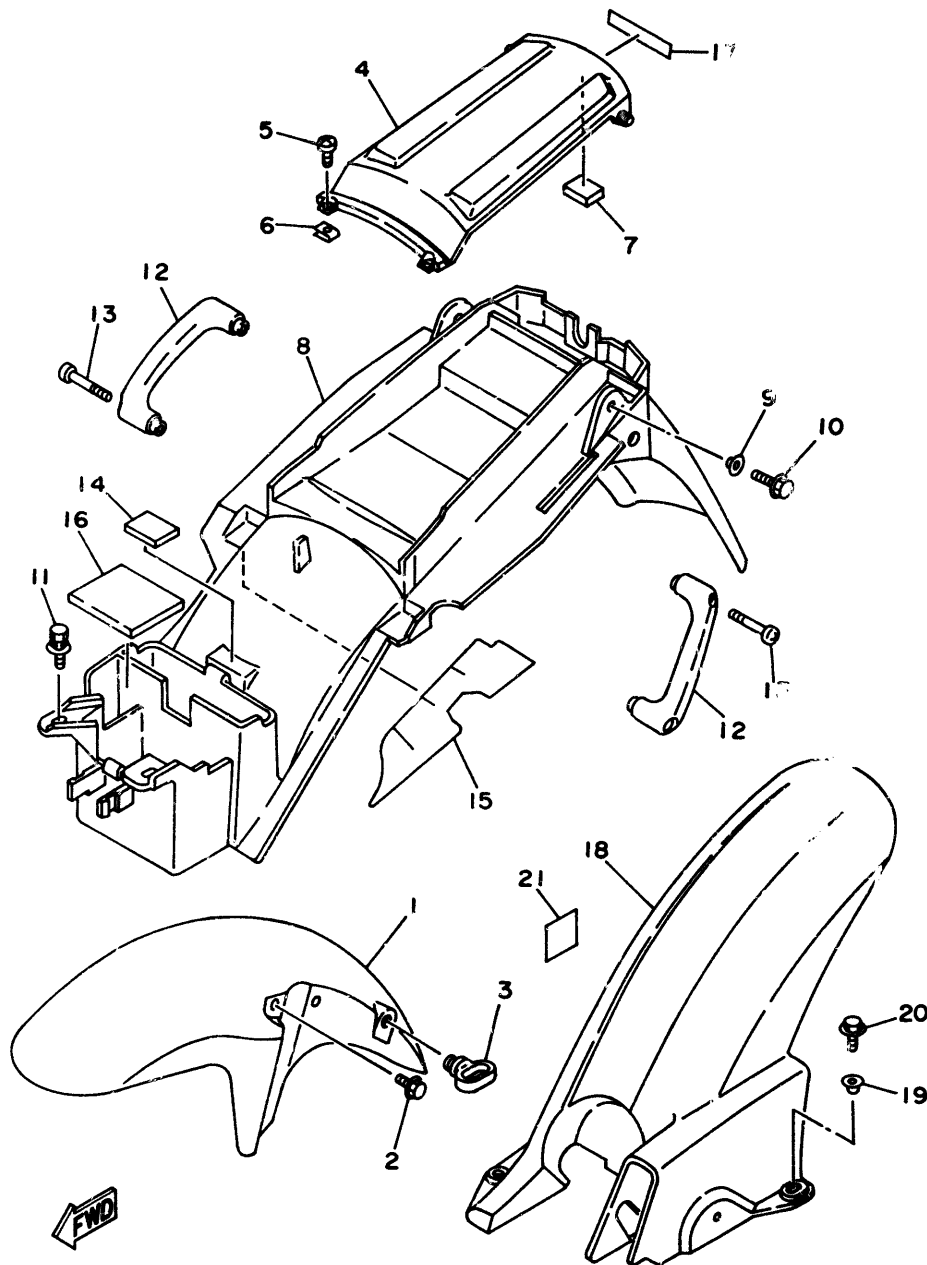
4FU2351-4170

FIG. 17 FRAME

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-21110-01-T9	FRAME COMP.	1	COMPETITION SILVER
2	90105-10052	BOLT, WASHER BASED	1	
3	90185-10060	NUT, SELF-LOCKING	1	
4	90201-100E9	WASHER, PLATE	1	
5	90105-06391	BOLT, WASHER BASED	1	
6	95811-08050	BOLT, FLANGE	1	
7	95611-08200	NUT, SELF-LOCKING	1	
8	95811-08016	BOLT, FLANGE	1	
9	4FU-21425-00	BRACKET, REAR UPPER 1	1	
10	3MB-21471-00	PROTECTOR, ENGINE	1	
11	95811-06010	BOLT, FLANGE	2	
12	26H-21308-00	HELMET HANGER ASSY	1	
13	90149-06154	SCREW	1	
14	43G-24181-00	DAMPER, LOCATING 1	1	
15	3TJ-82131-00	BAND, BATTERY	1	
16	3VD-2143A-00	CAP	2	
17	3HE-2118E-00	EMBLEM 1	2	
18	1KT-W2810-00	TOOL KIT	1	

FIG. 18 FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4BP-21510-00-P2	FRONT FENDER COMP.	1	VIVID RED COCKTAIL 1
2	95023-06016	BOLT	4	
3	1A8-21518-00	HOLDER, CABLE	1	
4	4GW-21611-00-P0	FENDER, REAR	1	VIVID RED COCKTAIL 1
5	98906-05012	SCREW, BIND	2	
6	90183-05024	NUT, SPRING	2	
7	18A-21778-00	DAMPER, LOCATING 1	1	
8	4FU-21685-00	BRACKET, LICENSE	1	
9	90387-06648	COLLAR	2	
10	90105-06639	BOLT, WASHER BASED	2	
11	90119-06108	BOLT, WITH WASHER	2	
12	3TB-2164F-00	STAY 1	2	
13	92016-G8050	SCREW	4	
14	2H7-21628-00	DAMPER, MUD GUARD	1	
15	4FU-2174T-00	INSULATOR, SIDE COVER 2	1	
16	2JG-21638-00	DAMPER 1	1	
17	99236-00080	EMBLEM, YAMAHA	1	
18	4FU-21650-10	REAR FENDER COMP.	1	YAMAHA BLACK
19	90387-064J1	COLLAR	3	
20	95826-06020	BOLT, FLANGE	3	
21	3FY-21575-00	SEAL 1	1	



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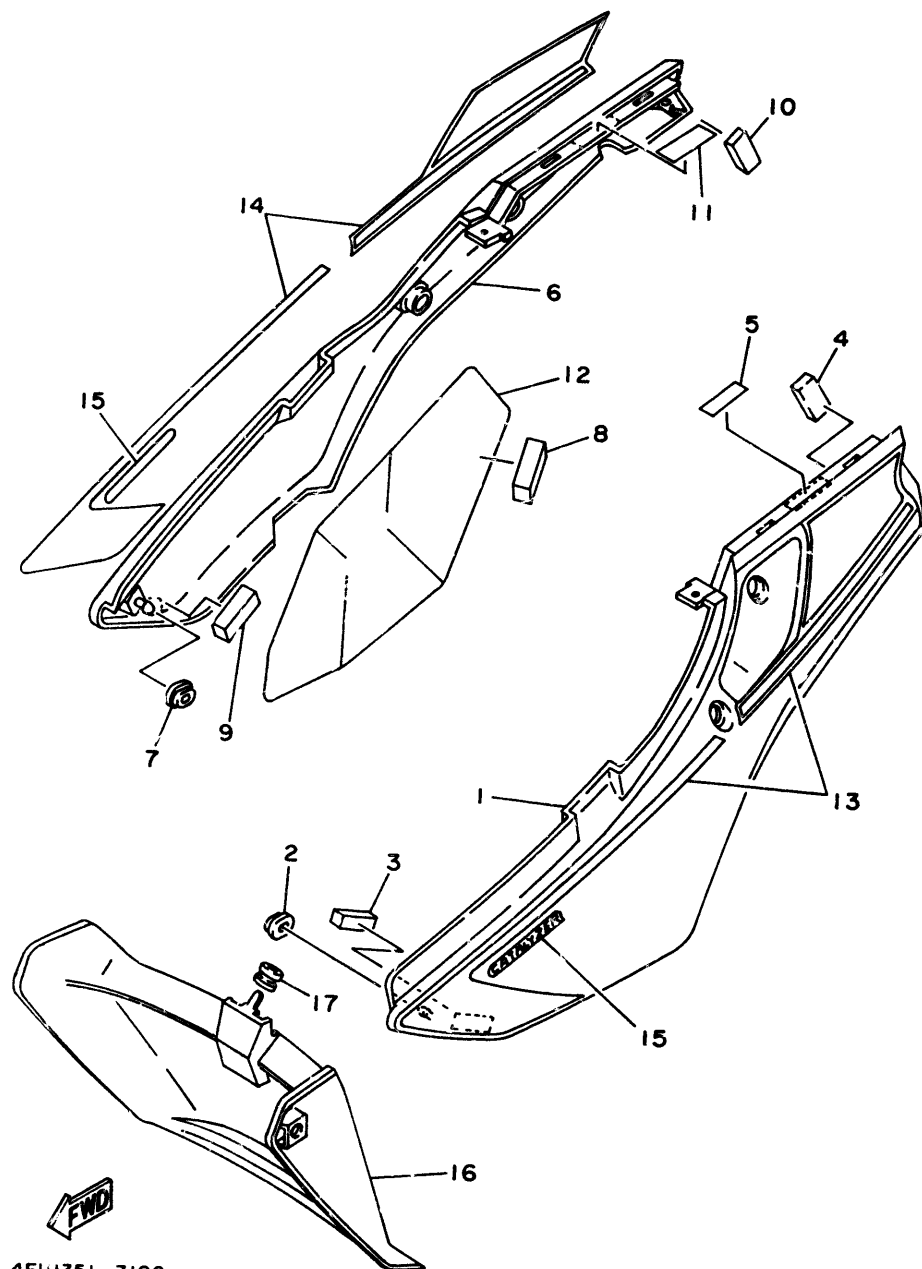
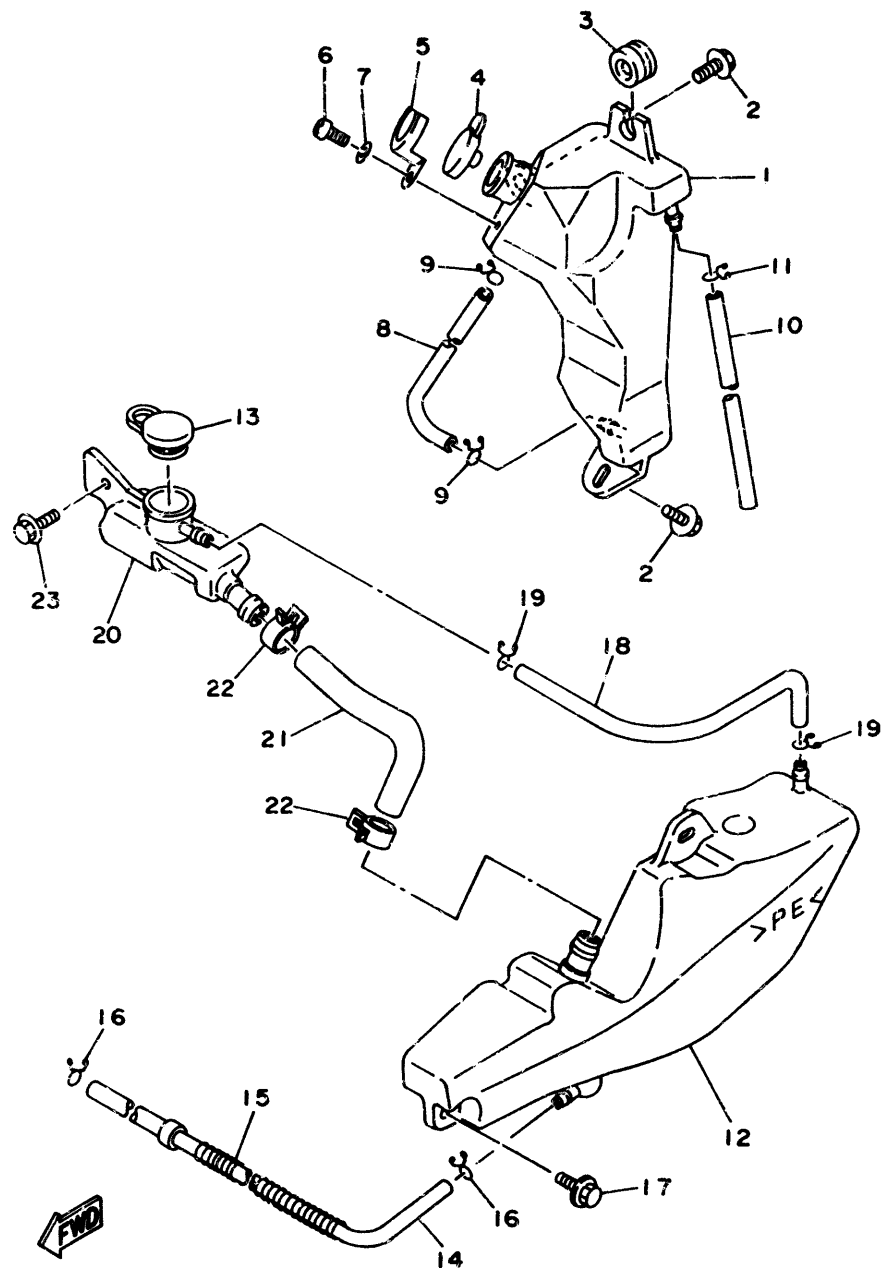


FIG. 19 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GW-21711-00-P0	COVER, SIDE 1	1	VIVID RED COCKTAIL 1
2	90480-01558	GROMMET	1	
3	4FU-21717-00	DAMPER, SIDE COVER	1	
4	18A-21778-00	DAMPER, LOCATING 1	1	
5	46X-21269-00	SEAL	1	
6	4GW-21721-00-P0	COVER, SIDE 2	1	VIVID RED COCKTAIL 1
7	90480-01558	GROMMET	1	
8	2YK-21747-00	DAMPER	1	
9	4FU-21717-00	DAMPER, SIDE COVER	1	
10	18A-21778-00	DAMPER, LOCATING 1	1	
11	46X-21269-00	SEAL	1	
12	4FU-2174A-00	INSULATOR, SIDE COVER	1	
13	4FU-2173L-20	GRAPHIC SET 1	1	
14	4FU-2174L-20	GRAPHIC SET 2	1	
15	4FU-21781-20	EMBLEM 1	2	
16	4FU-12467-20	COVER, RADIATOR	1	ROMANTIQUE ROUGE
17	90480-08264	GROMMET	1	

4FU1351-3190



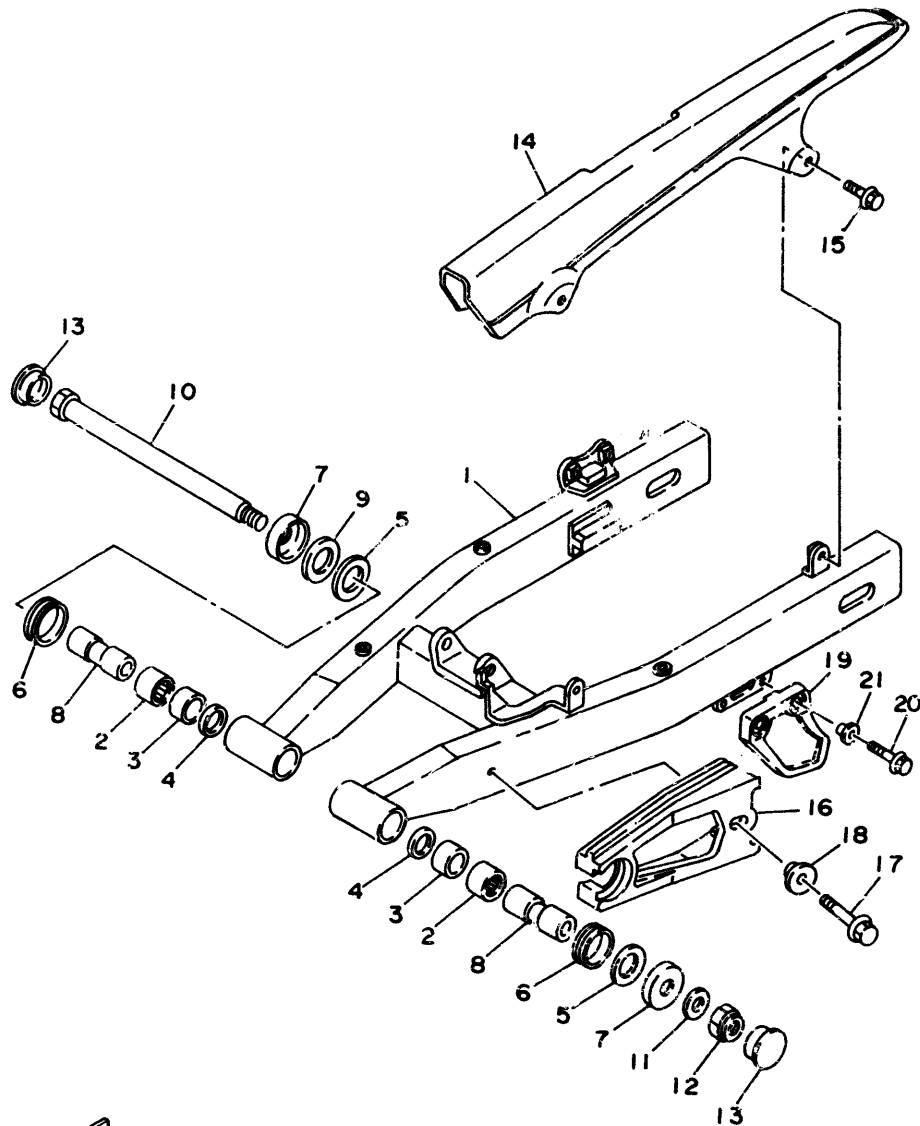
4FU1351-3200

FIG. 20 OIL TANK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-21871-00	TANK, RECOVERY	1	
2	90119-06205	BOLT, WITH WASHER	2	
3	90480-12053	GROMMET	1	
4	10V-21875-00	CAP	1	
5	3MA-2172N-00	BRACKET 4	1	
6	98506-06010	SCREW, PAN HEAD	1	
7	92906-06100	WASHER, SPRING	1	
8	4FU-2589E-00	HOSE	1	
9	90467-08003	CLIP	2	
10	90445-09304	HOSE	1	
11	90467-08003	CLIP	1	
12	4FU-21751-00	TANK, OIL	1	
13	2N3-21771-01	BODY, CAP	1	
14	4FU-21766-00	PIPE, OIL	1	
15	90501-08430	SPRING, COMPRESSION	1	
16	90467-08003	CLIP	2	
17	90119-06205	BOLT, WITH WASHER	2	
18	4FU-2174N-00	PIPE, OIL TANK	1	
19	90467-08003	CLIP	2	
20	4FU-21733-00	SUB TANK, OIL	1	
21	4FU-21745-00	PIPE, OIL TANK BREATHER	1	
22	90467-17128	CLIP	2	
23	90119-06205	BOLT, WITH WASHER	1	

FIG. 21 REAR ARM

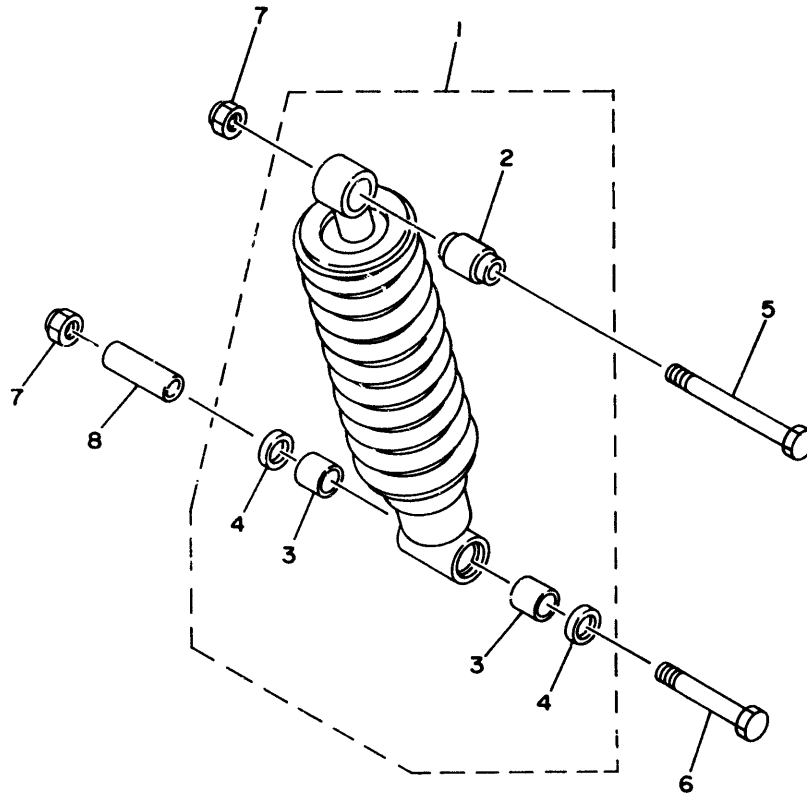
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-22110-00-T9	REAR ARM COMP.	1	COMPETITION SILVER
2	93317-32231	BEARING, CYLINDRICAL	2	
3	90380-22111	BUSH, SOLID	2	
4	93106-22019	OIL SEAL (DC 22-28-8)	2	
5	90201-254H8	WASHER, PLATE	2	
6	93108-35004	OIL SEAL (35-41-8)	2	
7	30X-2219X-00	COVER	2	
8	90380-16077	BUSH, SOLID	2	
9	90201-251F6	WASHER, PLATE (0.3T)	2	UN
10	2JN-22141-00	SHAFT, PIVOT	1	
11	90201-14218	WASHER, PLATE	1	
12	90185-14070	NUT, SELF-LOCKING	1	
13	3LD-2219X-01	COVER	2	
14	1KT-22311-00	CASE, CHAIN	1	
15	90119-06044	BOLT, WITH WASHER	2	
16	4FU-22151-00	SEAL, GUARD	1	
17	95816-06016	BOLT, FLANGE	1	
18	90387-083Y8	COLLAR	1	
19	38V-22199-00	SUPPORT, CHAIN	1	
20	97011-06020	BOLT, FLANGE	2	
21	90387-06737	COLLAR	2	



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FIG. 22 REAR SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-22210-00-PO	SHOCK ABSORBER ASSY, REAR	1	VIVID MAGENTA SOLID 2
2	34L-22216-00	.BUSH, REAR SHOCK ABSORBER	1	
3	90384-18157	.BUSH, BIMETAL FORMED	2	
4	93109-18020	.OIL SEAL	2	
5	90101-12755	BOLT	1	
6	90101-12676	BOLT	1	
7	95601-12100	NUT, U	2	
8	90387-124H0	COLLAR	1	



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C13

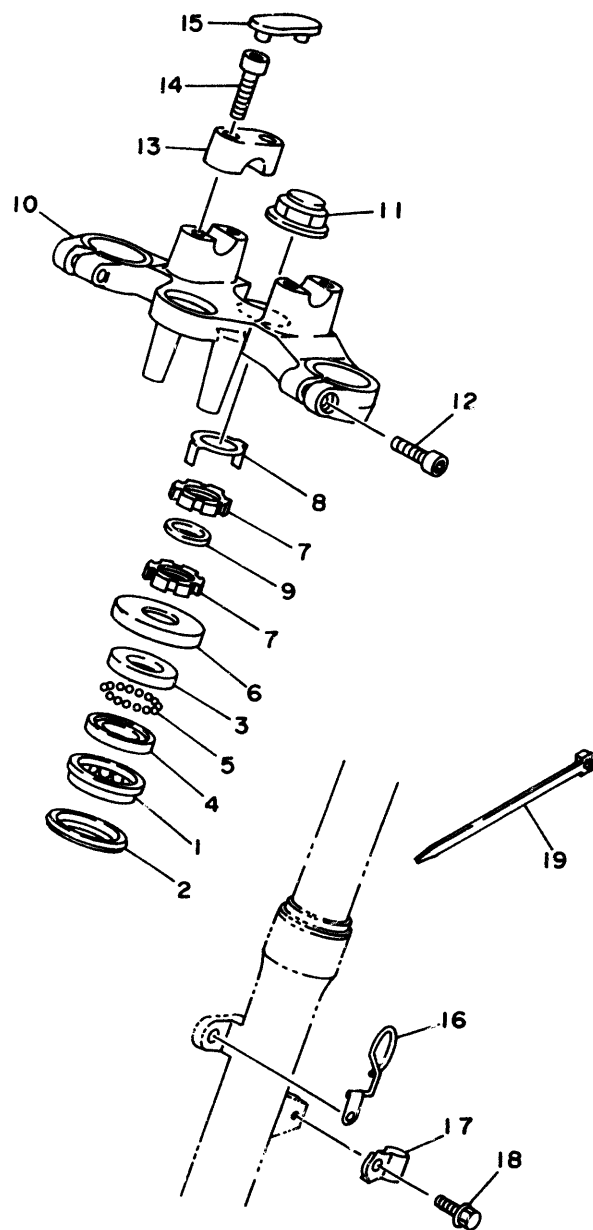


FIG. 23 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	93399-99932	BEARING	1	
2	3FV-23462-00	SEAL, STEERING	1	
3	22F-23411-01	RACE, BALL 1	1	
4	22F-23412-01	RACE, BALL 2	1	
5	93503-16010	BALL	22	
6	10V-23416-01	COVER, BALL RACE 2	1	
7	90179-25033	NUT	2	
8	26H-23418-01	WASHER, SPECIAL	1	
9	90202-26142	WASHER, PLATE	1	
10	4BP-23435-01	CROWN, HANDLE	1	
11	90176-22050	NUT, CROWN	1	
12	91311-08030	BOLT	2	
13	4H7-23441-00-P0	HOLDER, HANDLE UPPER	2	LIGHT GRAY METALLIC 1
14	91311-08030	BOLT	4	
15	5K5-23469-00	CAP, BOLT	2	
16	4FU-23318-00	HOLDER, CABLE 1	1	
17	90461-08031	CLAMP	1	
18	95811-06016	BOLT, FLANGE	1	
19	90465-13355	CLAMP	2	



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C14

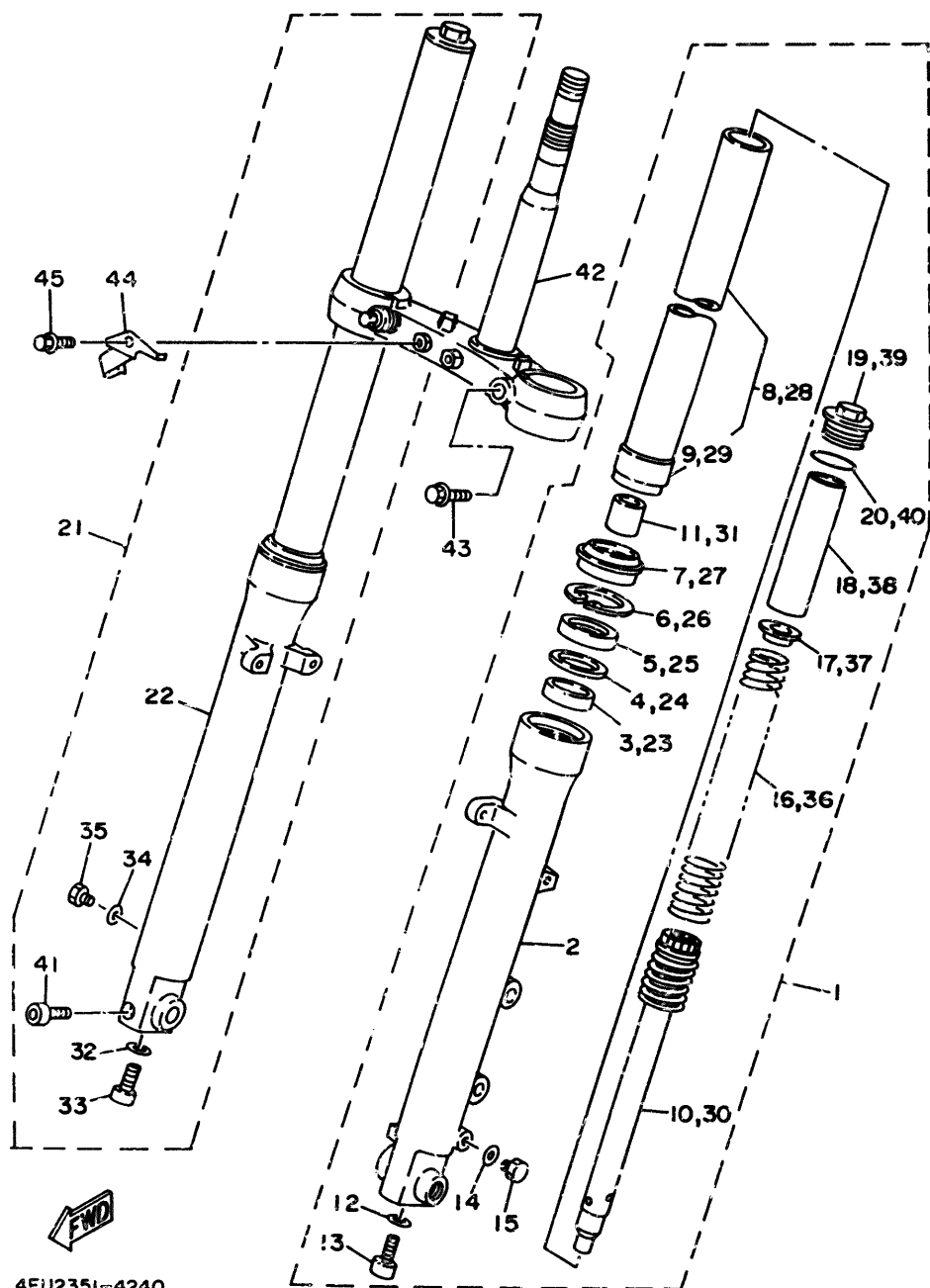


FIG. 24 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-23102-00	FRONT FORK ASSY (L.H)	1	
2	4FU-23126-00	.TUBE, OUTER (LEFT)	1	
3	3YX-23125-00	.METAL, SLIDE 1	1	
4	4V2-23146-L0	.WASHER, OIL SEAL	1	
5	3EN-23145-00	.OIL SEAL	1	
6	3R4-23153-00	.RING, SNAP	1	
7	3EN-23144-00	.SEAL, DUST	1	
8	4FU-23110-00	.INNER TUBE COMP.1	1	
9	3YX-23171-00	..PISTON, FRONT FORK	1	
10	4FU-23170-00	.CYLINDER COMP., FRONT FORK	1	
11	2YK-23173-00	.SPINDLE, TAPER	1	
12	509-23158-L0	.GASKET	1	
13	278-23181-50	.BOLT, HEXAGON SOCKET HEAD	1	
14	122-23129-00	.GASKET, DRAIN PLUG	1	
15	4H7-23119-00	.PLUG, DRAIN	1	
16	4FU-23141-00	.SPRING, FRONT FORK	1	
17	4DN-23149-40	.WASHER, SPRING UPPER	1	
18	49V-23118-00	.SPACER	1	
19	3EN-23111-00	.BOLT, CAP	1	
20	1W4-23114-L0	.GASKET	1	
21	4FU-23103-00	FRONT FORK ASSY (R.H)	1	
22	4FU-23136-00	.TUBE, OUTER (RIGHT)	1	
23	3YX-23125-00	.METAL, SLIDE 1	1	
24	4V2-23146-L0	.WASHER, OIL SEAL	1	
25	3EN-23145-00	.OIL SEAL	1	
26	3R4-23153-00	.RING, SNAP	1	
27	3EN-23144-00	.SEAL, DUST	1	
28	4FU-23110-00	.INNER TUBE COMP.1	1	

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2~B3
Crankshaft. Piston	B4
Water Pump	B5
Radiator. Hose	B6
Oil Pump	B7
Intake	B8~B9
Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
Shift Cam. Fork	C6
Shifter	C7

CHASSIS

Frame	C8
Fender	C9
Side Cover	C10
Oil Tank	C11
Rear Arm	C12
Rear Suspension	C13
Steering	C14
Front Fork	C15~D2
Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
Steering Handle. Cable ..	D9
Front Master Cylinder ...	D10
Stand. Footrest	D11~D12
Rear Master Cylinder	D13
Cowling 1	D14~D15
Generator	E2
Starting Motor	E3
Flasher Light	E4
Meter	E5
Headlight	E6
Taillight	E7
Handle Switch. Lever	E8
Electrical 1	E9
Electrical 2	E10

INDEX (GENERAL SPEC.)

Numerical Index	L2~L5
-----------------------	-------

INDIVIDUAL SPEC.

FOR SWEDEN SWITZERLAND

Alternate (Chassis)	E12
Alternate (Headlight)	E13

FOR FINLAND

Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

FOR AUSTRIA

Alternate (Chassis)	F7
Alternate (Headlight)	F8

INDEX (INDIVIDUAL SPEC.)

Numerical Index	M2
-----------------------	----

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2~B3
Crankshaft. Piston	B4
Water Pump	B5
Radiator. Hose	B6
Oil Pump	B7
Intake	B8~B9
Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
Shift Cam. Fork	C6
Shifter	C7

CHASSIS

Frame	C8
Fender	C9
Side Cover	C10
Oil Tank	C11
Rear Arm	C12
Rear Suspension	C13
Steering	C14
Front Fork	C15~D2
Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
Steering Handle. Cable ..	D9
Front Master Cylinder ...	D10
Stand. Footrest	D11~D12
Rear Master Cylinder	D13
Cowling 1	D14~D15
Generator	E2
Starting Motor	E3
Flasher Light	E4
Meter	E5
Headlight	E6
Taillight	E7
Handle Switch. Lever	E8
Electrical 1	E9
Electrical 2	E10

INDEX (GENERAL SPEC.)

Numerical Index	L2~L5
-----------------------	-------

INDIVIDUAL SPEC.

FOR SWEDEN SWITZERLAND

Alternate (Chassis)	E12
Alternate (Headlight)	E13

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Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

FOR AUSTRIA

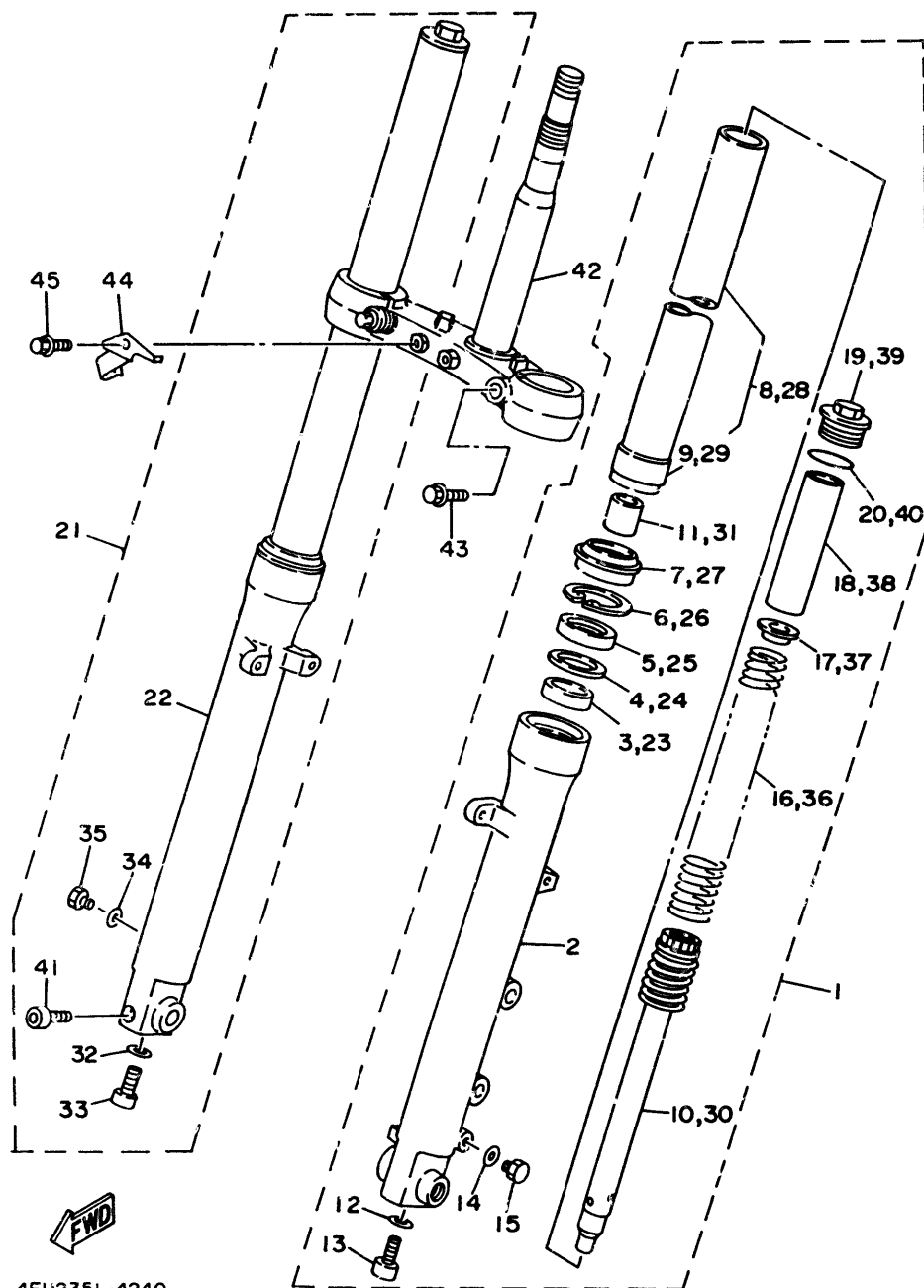
Alternate (Chassis)	F7
Alternate (Headlight)	F8

INDEX (INDIVIDUAL SPEC.)

Numerical Index	M2
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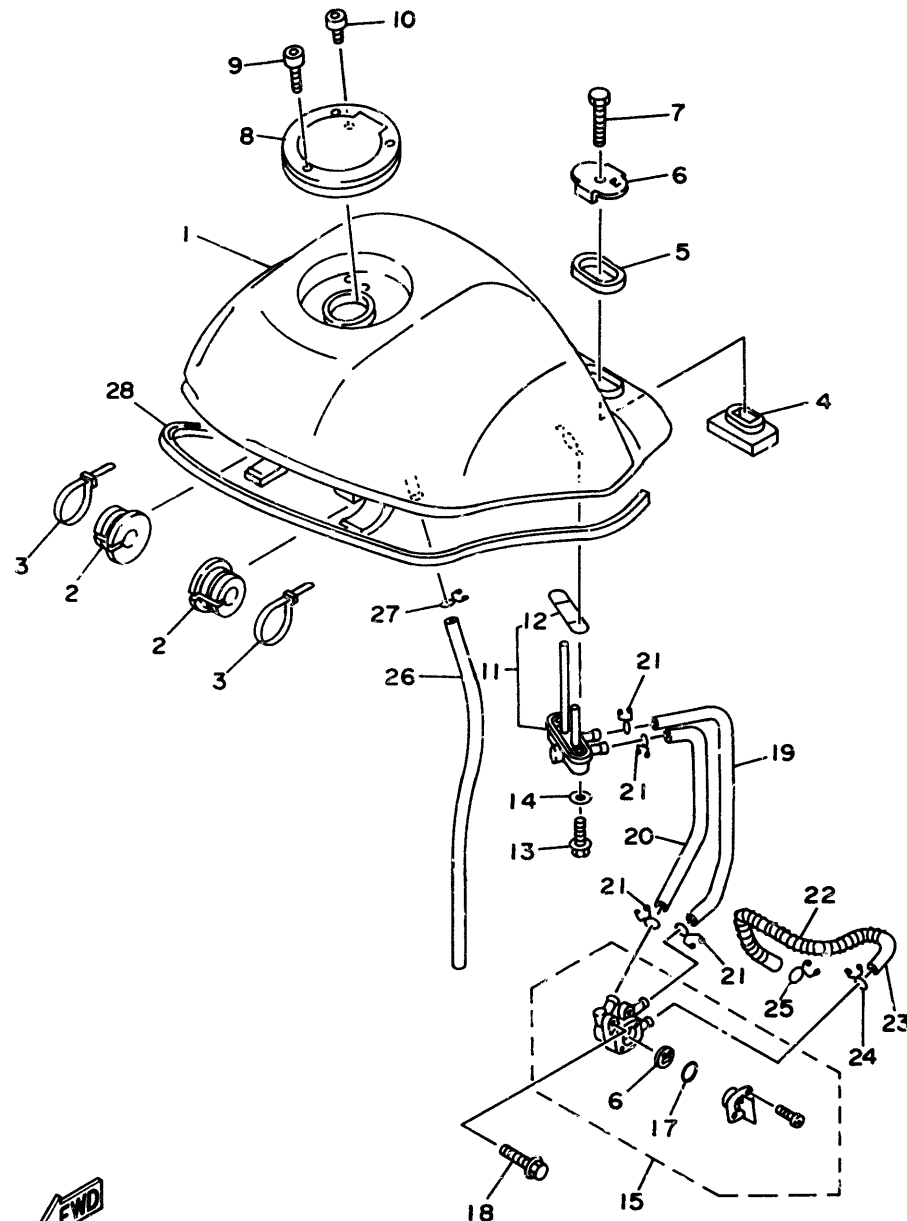
FIG. 24 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	3YX-23171-00	..PISTON, FRONT FORK	1	
30	4FU-23170-00	.CYLINDER COMP., FRONT FORK	1	
31	2YK-23173-00	.SPINDLE, TAPER	1	
32	509-23158-L0	.GASKET	1	
33	278-23181-50	.BOLT, HEXAGON SOCKET HEAD	1	
34	122-23129-00	.GASKET, DRAIN PLUG	1	
35	4H7-23119-00	.PLUG, DRAIN	1	
36	4FU-23141-00	.SPRING, FRONT FORK	1	
37	4DN-23149-40	.WASHER, SPRING UPPER	1	
38	49V-23118-00	.SPACER	1	
39	3EN-23111-00	.BOLT, CAP	1	
40	1W4-23114-L0	.GASKET	1	
41	91311-08040	.BOLT	1	
42	4FU-23340-00	UNDER BRACKET COMP.	1	
43	2NX-23356-00	BOLT 2	2	
44	4FU-25886-00	HOLDER, BRAKE HOSE	1	
45	97026-06012	BOLT	1	



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FIG. 25 FUEL TANK



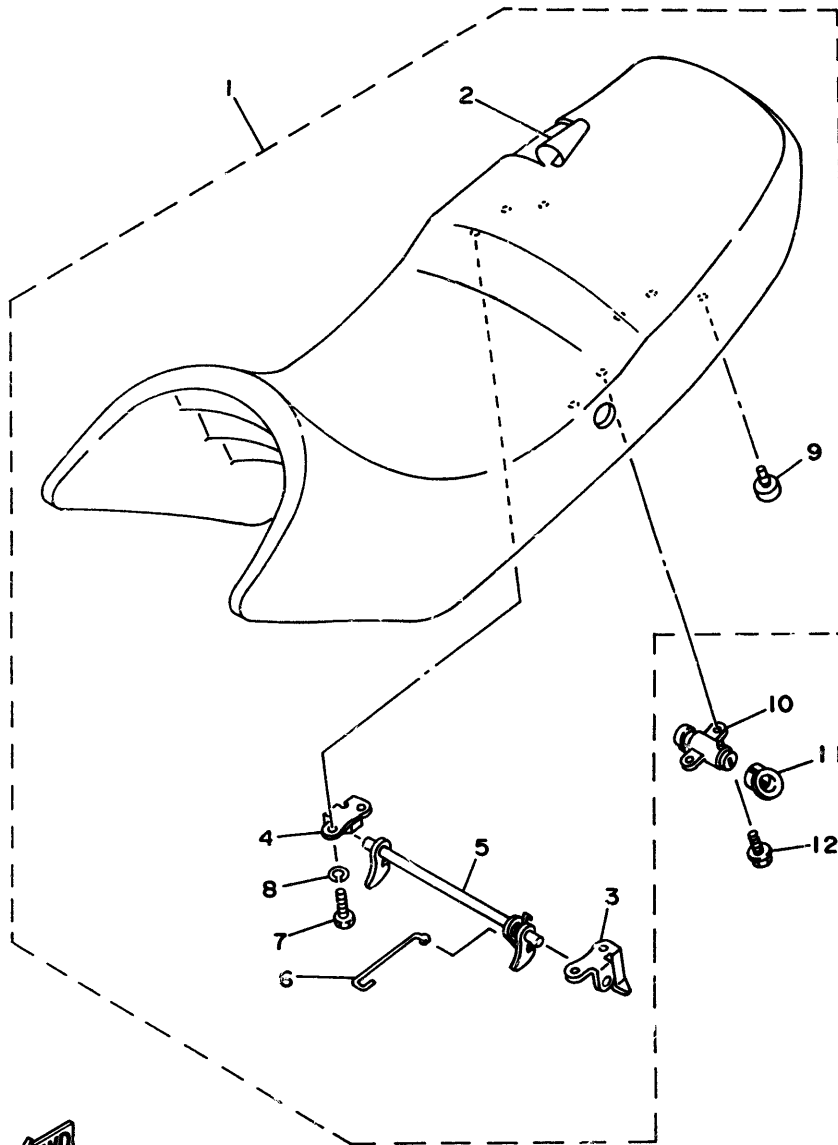
4FU1351-3250

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-24110-00-P1	FUEL TANK COMP.	1	VIVID RED COCKTAIL 1
2	46X-24181-00	DAMPER, LOCATING 1	2	
3	12R-82591-00	BAND	2	
4	36Y-24182-00	DAMPER, LOCATING 2	1	
5	11H-24183-00	DAMPER, LOCATING 3	1	
6	11H-24186-00	WASHER, SPECIAL	1	
7	97011-08030	BOLT	1	
8	4FU-24602-00	TANK CAP SET	1	
9	90110-05112	BOLT, HEXAGON SOCKET HEAD	3	
10	91311-05010	BOLT	1	
11	4FU-24560-00	FILTER ASSY	1	
12	4X3-24512-00	O-RING	1	
13	95023-06016	BOLT	2	
14	90202-05193	WASHER, PLATE	2	
15	3LN-24500-00	FUEL COCK ASSY 1	1	
16	3AJ-24523-00	VALVE	1	
17	3AJ-24534-00	SEAL, COCK	1	
18	95023-06008	BOLT	2	
19	4FU-24312-00	PIPE 2	1	
20	4FU-24313-00	PIPE 3	1	
21	90467-10008	CLIP	4	
22	90501-062J2	SPRING, COMPRESSION	1	
23	4FU-24311-00	PIPE, FUEL 1	1	
24	90467-10008	CLIP	1	
25	90467-11106	CLIP	1	
26	90445-09635	HOSE	1	
27	90467-08003	CLIP	1	
28	1HX-24188-01	MOLD, FUEL TANK	1	

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FIG. 26 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-24730-20	DOUBLE SEAT ASSY	1	YAMAHA BLACK
2	4FU-24731-20	.COVER, SEAT	1	YAMAHA BLACK
3	47X-24718-01	.BRACKET, SEAT	1	
4	47X-24728-01	.BRACKET, SEAT	1	
5	4FU-24776-00	.LEVER, SEAT	1	
6	1KT-2478F-00	.ROD, CONNECTING	1	
7	97313-06916	.BOLT	4	
8	92995-06100	.WASHER, SPRING	4	
9	35T-24724-00	.DAMPER, SEAT	2	
10	51X-24705-00	SEAT LOCK ASSY	1	
11	1AE-24796-00	COVER	1	
12	95023-06016	BOLT	2	



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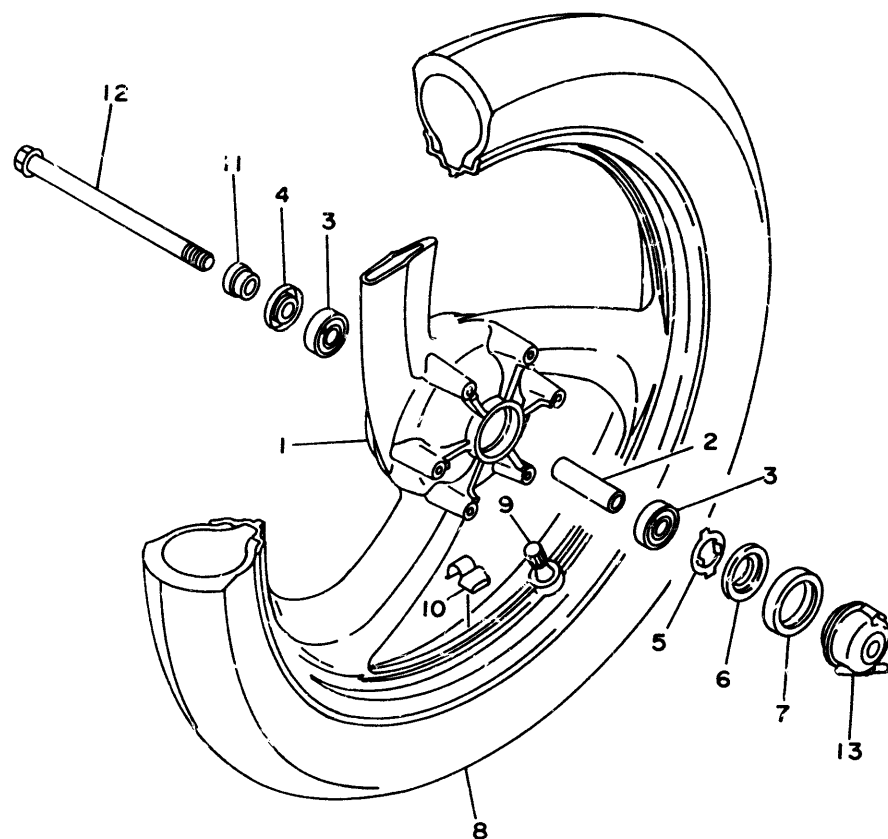


FIG. 27 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-25168-00-WG	CAST WHEEL, FRONT	1	HI TECH SILVER
2	90560-15296	SPACER	1	
3	93306-30202	BEARING	2	
4	93102-22014	OIL SEAL	1	
5	341-25149-00	CLUTCH, METER	1	
6	341-25846-00	RETAINER, CLUTCH	1	
7	93105-45017	OIL SEAL	1	
8	94110-187Y1	TIRE (100/90-18 56P D602F T/L)	1	UR DUNLOP
	94110-186Y9	TIRE (100/90-18 56P TW53)	1	UR BRIDGESTONE
9	93900-00030	VALVE, RIM	1	
10	29L-25398-00	BALANCER, WHEEL (10G)	1	UR
	29L-25398-10	BALANCER, WHEEL (20G)	1	UR
	29L-25398-20	BALANCER, WHEEL (30G)	1	UR
11	90387-15550	COLLAR	1	
12	3M5-25381-01	AXLE, WHEEL	1	
13	4FU-25190-00	GEAR UNIT ASSY	1	

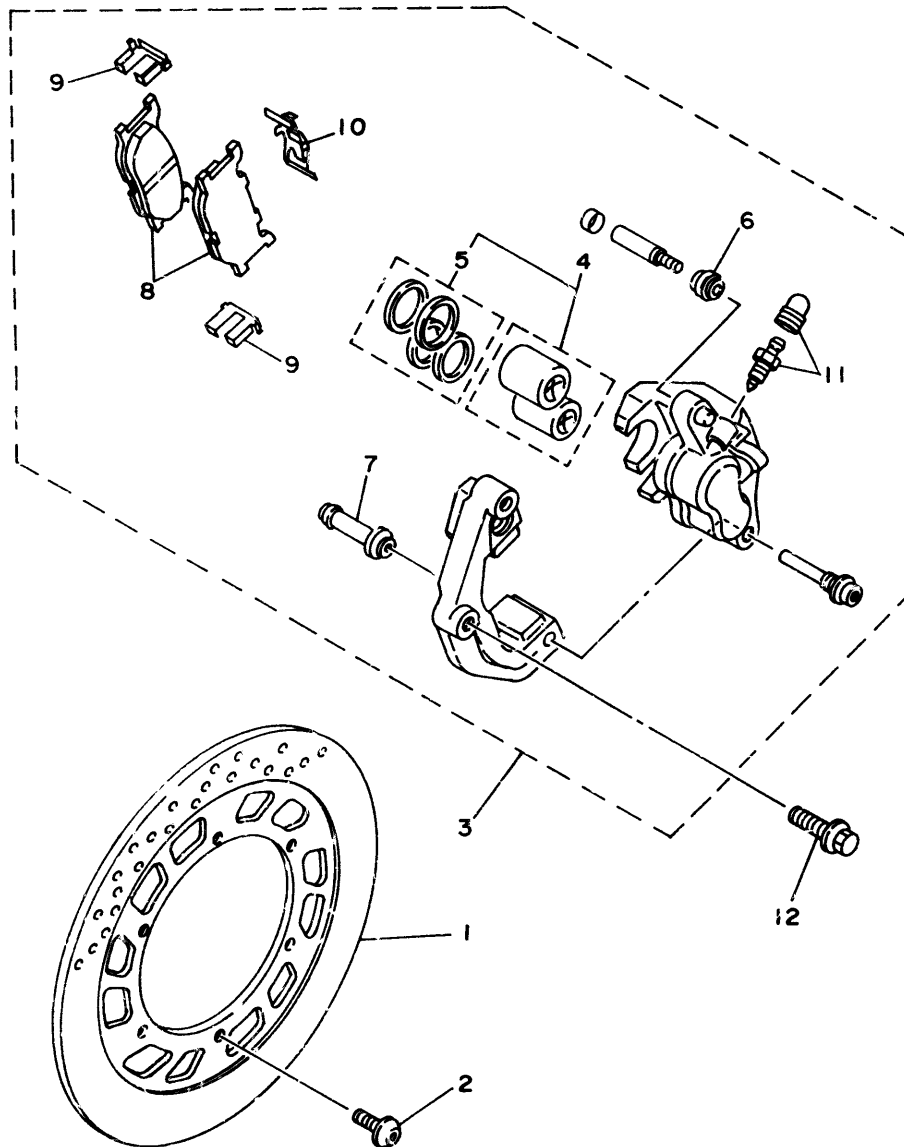


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FIG. 28 FRONT BRAKE CALIPER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-2582T-00	DISC, BRAKE	1	
2	90109-081F0	BOLT	6	
3	4FU-2580T-00	CALIPER ASSY (LEFT)	1	
4	4FU-W0057-50	.PISTON ASSY, CALIPER	1	
5	4FU-W0047-50	..CALIPER SEAL KIT	1	
6	5R2-25937-00	.BOOT 2	1	
7	3YX-25937-00	.BOOT 2	1	
8	4FU-W0045-00	.BRAKE PAD KIT	1	
9	4BP-25919-00	.SUPPORT, PAD	2	
10	3YX-25929-00	.SPRING, ANTI RATTLE	1	
11	51L-W0048-00	.BREED SCREW KIT	1	
12	90105-10634	BOLT, WASHER BASED	2	

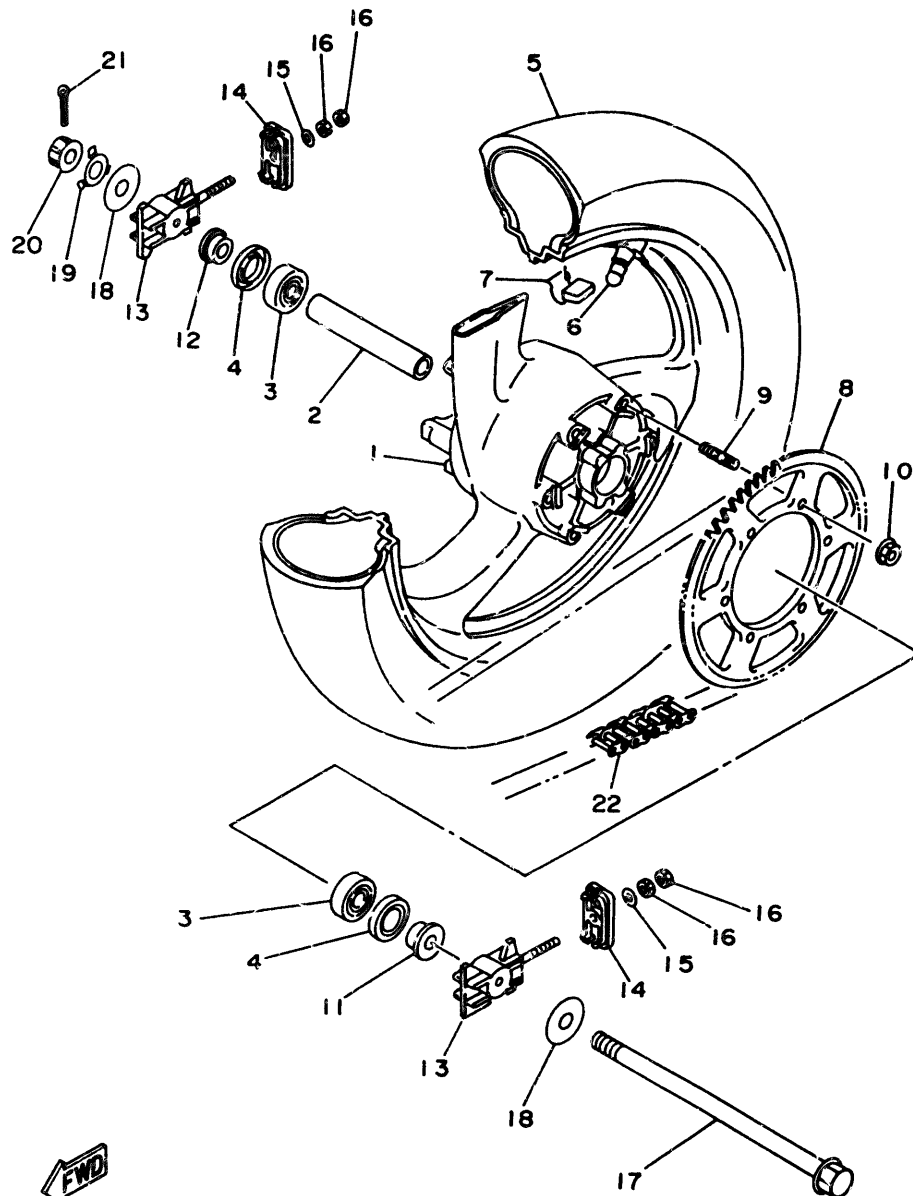


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FIG. 29 REAR WHEEL

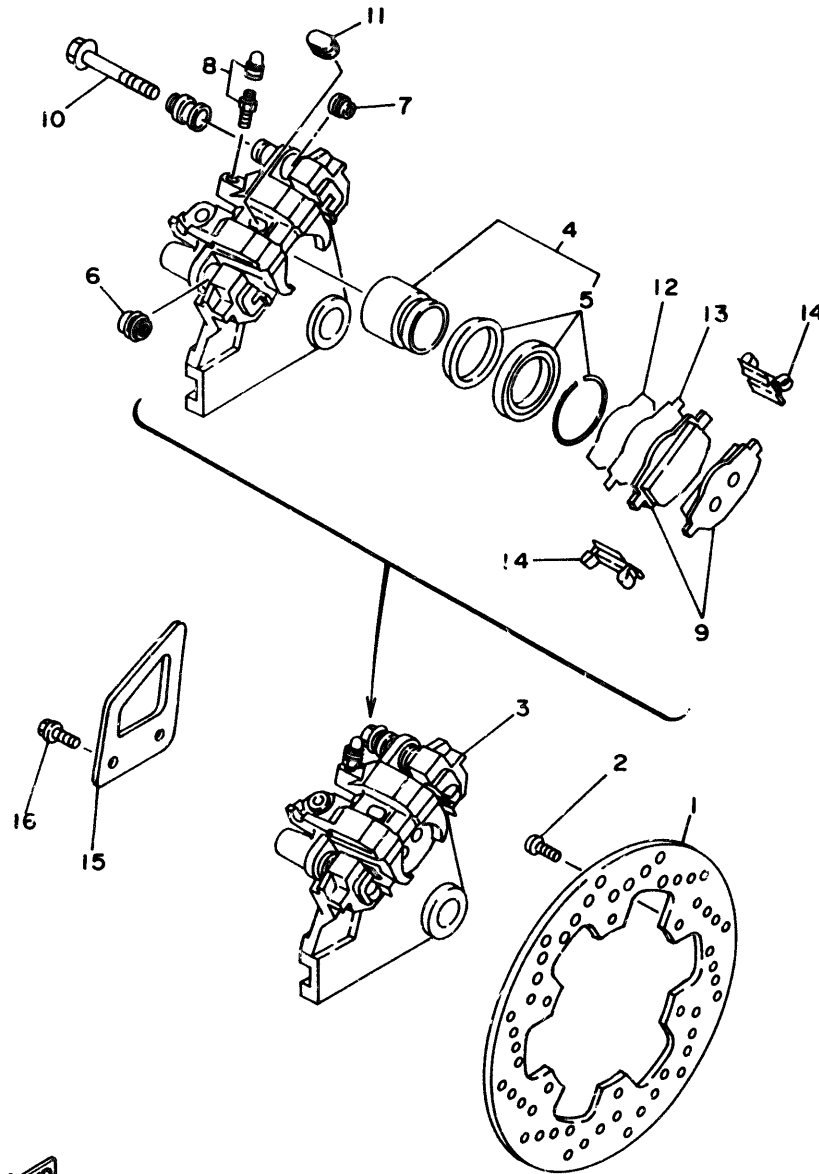
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-25338-00-WG	CAST WHEEL, REAR	1	HI TECH SILVER
2	90560-17388	SPACER	1	
3	93306-20310	BEARING (B6203DU)	2	
4	93102-25311	OIL SEAL (FPJ 25-44-8 TS)	2	
5	94113-177Y2	TIRE (130/80-17 65P D602 T/L)	1	UR DUNLOP
	94113-177Y0	TIRE (130/80-17 56P TW54)	1	UR BRIDGESTONE
6	93900-00030	VALVE, RIM	1	
7	29L-25398-0C	BALANCER, WHEEL (10G)	1	UR
	29L-25398-10	BALANCER, WHEEL (20G)	1	UR
	29L-25398-20	BALANCER, WHEEL (30G)	1	UR
8	1HX-25457-20	SPROCKET, DRIVEN (57T)	1	
9	90116-08498	BOLT, STUD	6	
10	95601-08200	NUT, SELF-LOCKING	6	
11	90387-1700L	COLLAR	1	
12	90387-177Y4	COLLAR	1	
13	1UF-25388-00	PULLER, CHAIN 1	2	
14	1UF-22174-00	END 1	2	
15	92901-08600	WASHER, PLATE	2	
16	95333-08600	NUT	4	
17	2AX-25381-00	AXLE, WHEEL	1	
18	90201-177K7	WASHER, PLATE	2	
19	90201-161J3	WASHER, PLATE	1	
20	90171-16024	NUT, CASTLE	1	
21	91401-30030	PIN, COTTER	1	
22	94581-54136	CHAIN (DID 428V2-136LE)	1	



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FIG. 30 REAR BRAKE CALIPER



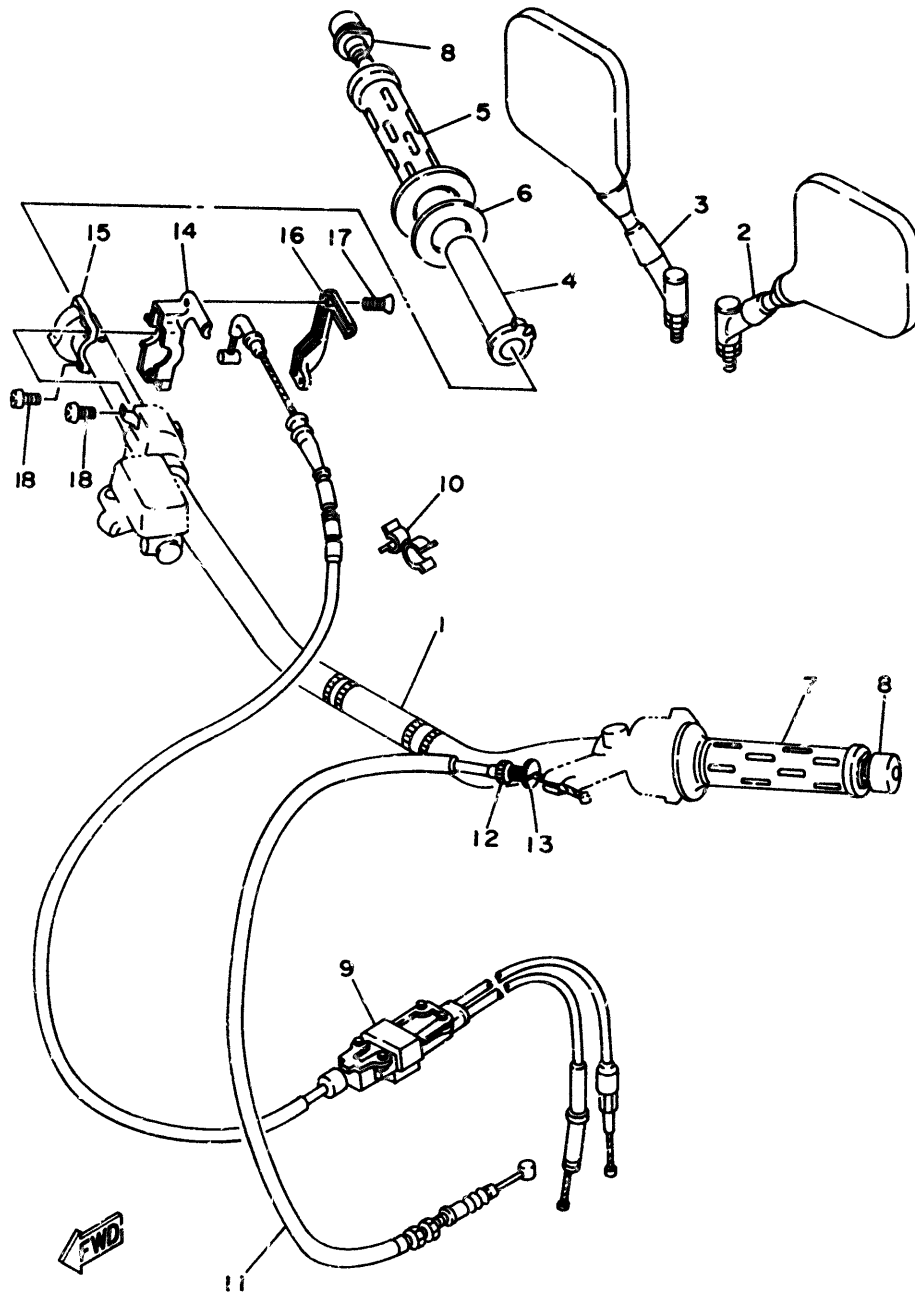
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3BN-2582W-00	DISC, REAR BRAKE 2	1	
2	90149-06270	SCREW	6	
3	4FU-2580W-00	CALIPER ASSY, REAR 2	1	
4	2KF-W0057-00	.PISTON ASSY, CALIPER	1	
5	34X-W0047-00	..CALIPER SEAL KIT	1	
6	5R2-25937-00	.BOOT 2	1	
7	34X-25937-00	.BOOT 2	1	
8	51L-W0048-00	.BREED SCREW KIT	1	
9	34X-W0046-02	.BRAKE PAD KIT, 2	1	
10	2GV-25926-00	.BOLT	1	
11	34X-25845-00	.CAP, INDICATOR	1	
12	2KF-25827-00	.SHIM, CALIPER	1	
13	3YF-25828-00	.SHIM, CALIPER	1	
14	2KF-25919-00	.SUPPORT, PAD	2	
15	2KF-27491-00	PROTECTOR	1	
16	95811-06010	BOLT, FLANGE	2	



4FU1351-3300

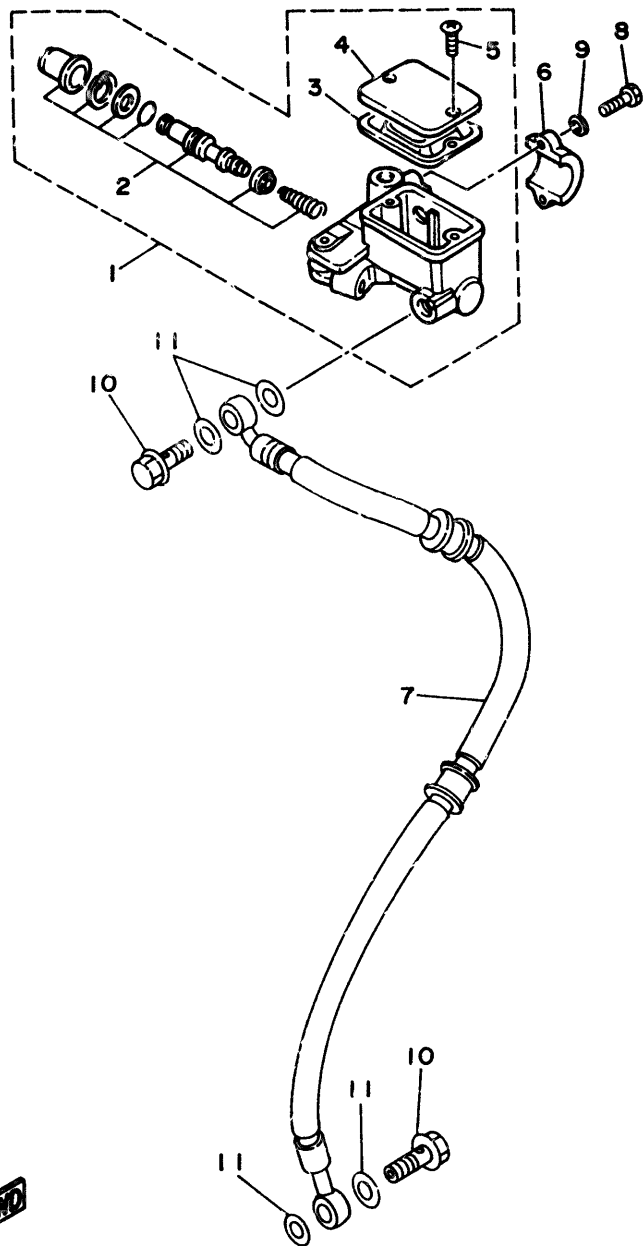
FIG. 31 STEERING HANDLE. CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-26111-00	HANDLEBAR	1	
2	3TB-26280-00	REAR VIEW MIRROR ASSY (LEFT)	1	
3	3TB-26290-00	REAR VIEW MIRROR ASSY (RIGHT)	1	
4	322-26243-00	TUBE, THROTTLE GUIDE	1	
5	51Y-26242-00	GRIP (RIGHT)	1	
6	47X-26249-00	RING, LEAF	1	
7	51Y-26241-00	GRIP (LEFT)	1	
8	4FU-26246-00	END, GRIP	2	
9	4FU-26301-00	THROTTLE CABLE ASSY	1	
10	90464-12182	CLAMP	1	
11	4FU-26335-00	CABLE, CLUTCH	1	
12	90123-0804J	BOLT	1	
13	90179-08148	NUT	1	
14	5X2-26281-00	CAP, GRIP UPPER	1	
15	322-26282-00	CAP, GRIP LOWER	1	
16	5X2-2628H-01	CAP, WIRE	1	
17	98706-04012	SCREW, FLAT HEAD	2	
18	98536-05016	SCREW, PAN HEAD	2	



4FUI351-3310

FIG. 32 FRONT MASTER CYLINDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2KF-25850-00	MASTER CYLINDER ASSY	1	
2	59X-WU041-00	.CYLINDER KIT, MASTER	1	
3	55U-25854-00	.DIAPHRAGM, RESERVOIR	1	
4	2KF-25852-01	.CAP, RESERVOIR	1	
5	98706-04012	.SCREW, FLAT HEAD	2	
6	56A-25867-00	BRACKET, MASTER CYLINDER	1	
7	4FU-25872-01	HOSE, BRAKE 1	1	
8	97015-06025	BOLT	2	
9	92906-06100	WASHER, SPRING	2	
10	90401-10159	BOLT, UNION	2	
11	90201-10118	WASHER, PLATE	4	

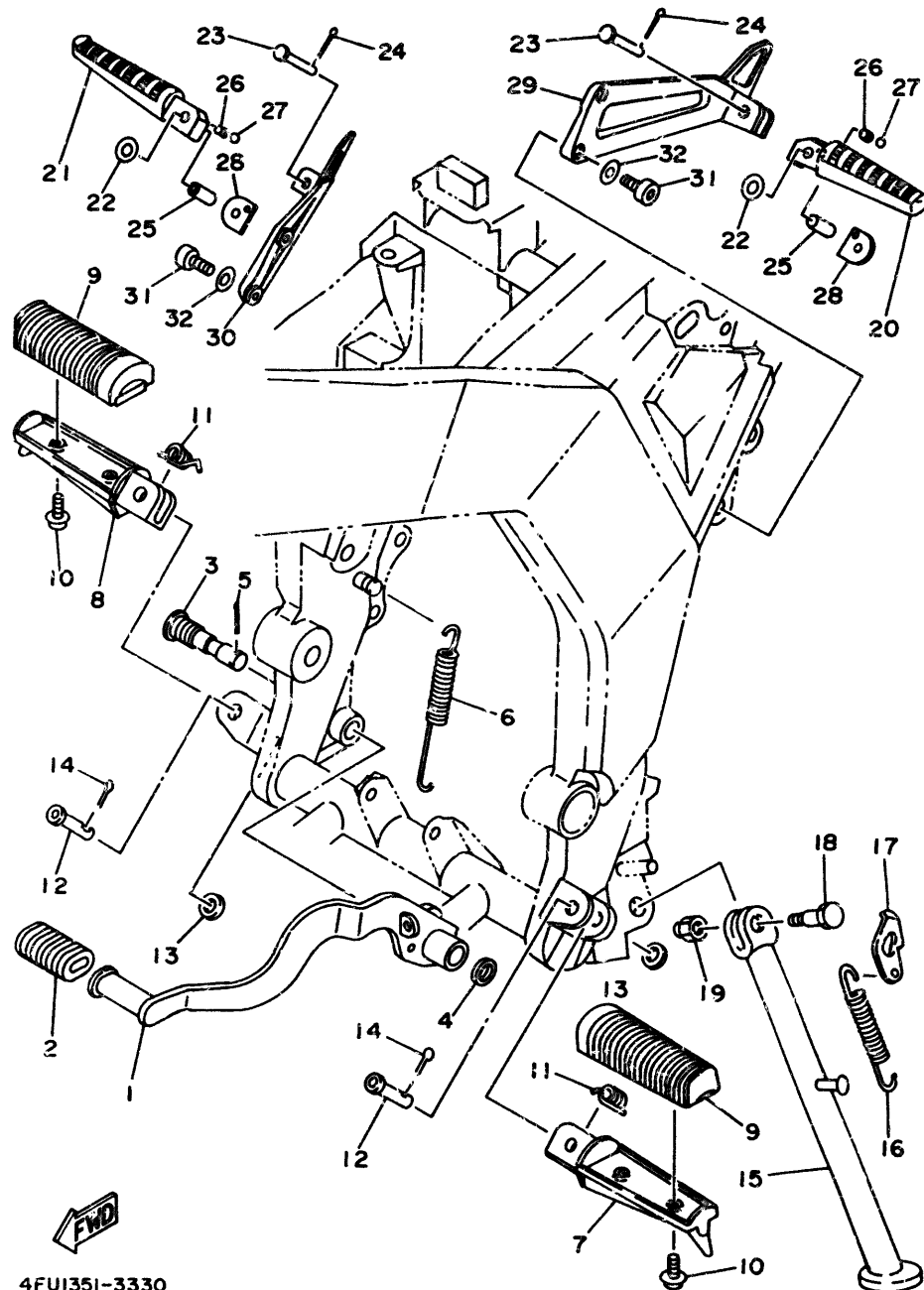


4FU1351-3320

D10

FIG. 33 STAND, FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-27211-00	PEDAL, BRAKE	1	
2	22M-18113-00	COVER, SHIFT PEDAL	1	
3	4FU-27212-00	SHAFT, BRAKE PEDAL	1	
4	90201-12541	WASHER, PLATE	1	
5	91401-25020	PIN, COTTER	1	
6	90506-23479	SPRING, TENSION	1	
7	4BP-27451-00	FOOTREST	1	
8	4BP-27461-00	FOOTREST	1	
9	4FU-27413-01	COVER, FOOTREST	2	
10	90159-05122	SCREW, WITH WASHER	4	
11	90508-20572	SPRING, TORSION	2	
12	91701-08035	PIN, CLEVIS	2	
13	92990-08600	WASHER, PLATE	2	
14	91401-25020	PIN, COTTER	2	
15	4FU-27311-00	STAND, SIDE	1	
16	90506-29276	SPRING, TENSION	1	
17	3GJ-27315-00	LINK, SIDE STAND	1	
18	90109-10474	BOLT	1	
19	90185-10037	NUT, SELF-LOCKING	1	
20	1HX-27431-00	FOOTREST, REAR 1	1	
21	1HX-27441-00	FOOTREST, REAR 2	1	
22	4FU-21268-00	SEAL	2	
23	91701-06040	PIN, CLEVIS	2	
24	91490-20020	PIN, COTTER	2	
25	90387-064H8	COLLAR	2	
26	90501-12743	SPRING, COMPRESSION	2	
27	93501-04011	BALL	2	
28	1HX-27437-00	WASHER, SPECIAL	2	

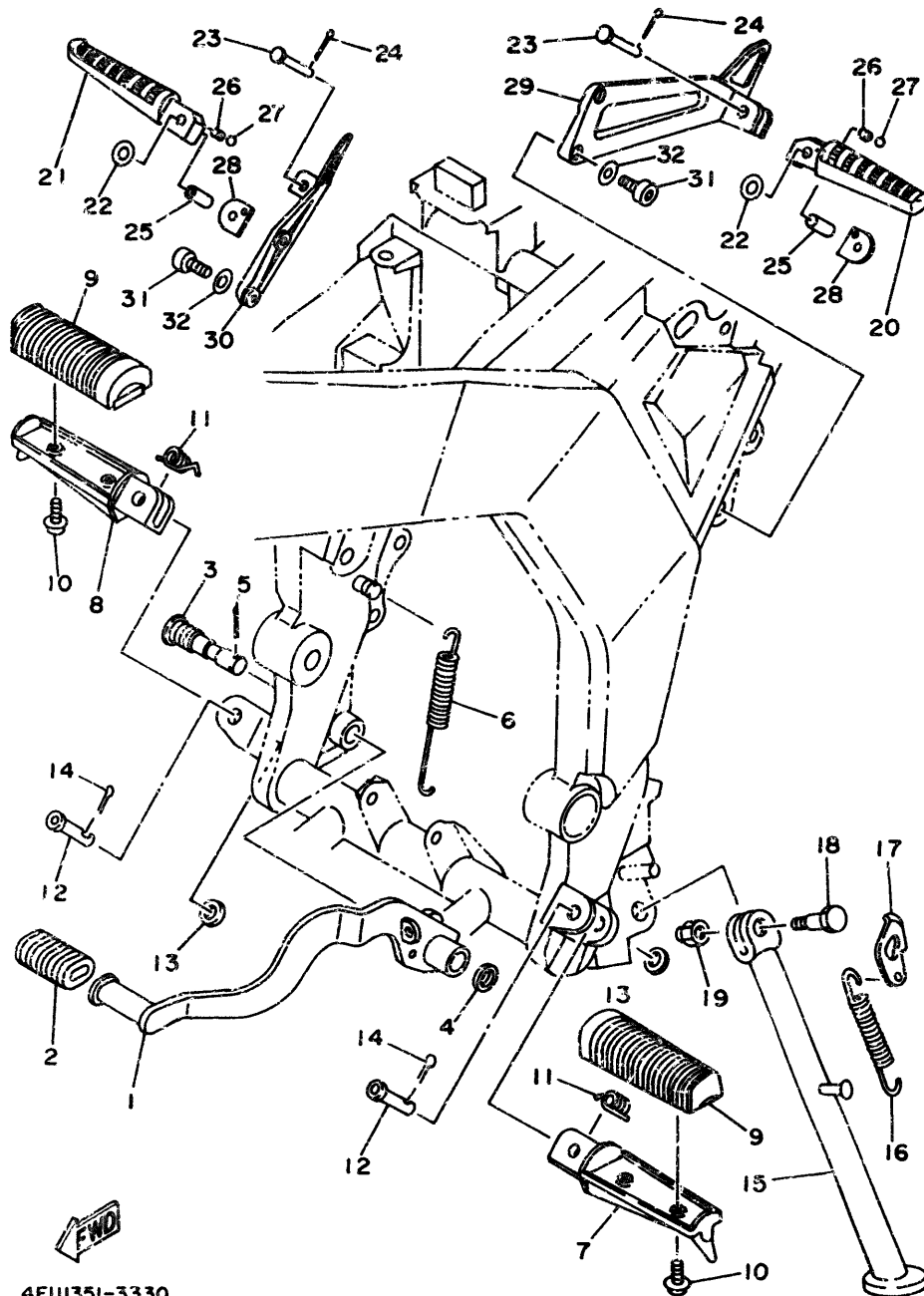


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FIG. 33 STAND. FOOTREST

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4FU-2741L-00	BRACKET 4	1	
30	4FU-2742L-00	BRACKET 5	1	
31	90110-08212	BOLT, HEXAGON SOCKET HEAD	4	
32	90201-083P5	WASHER, PLATE	4	



4FUI351-3330

D12

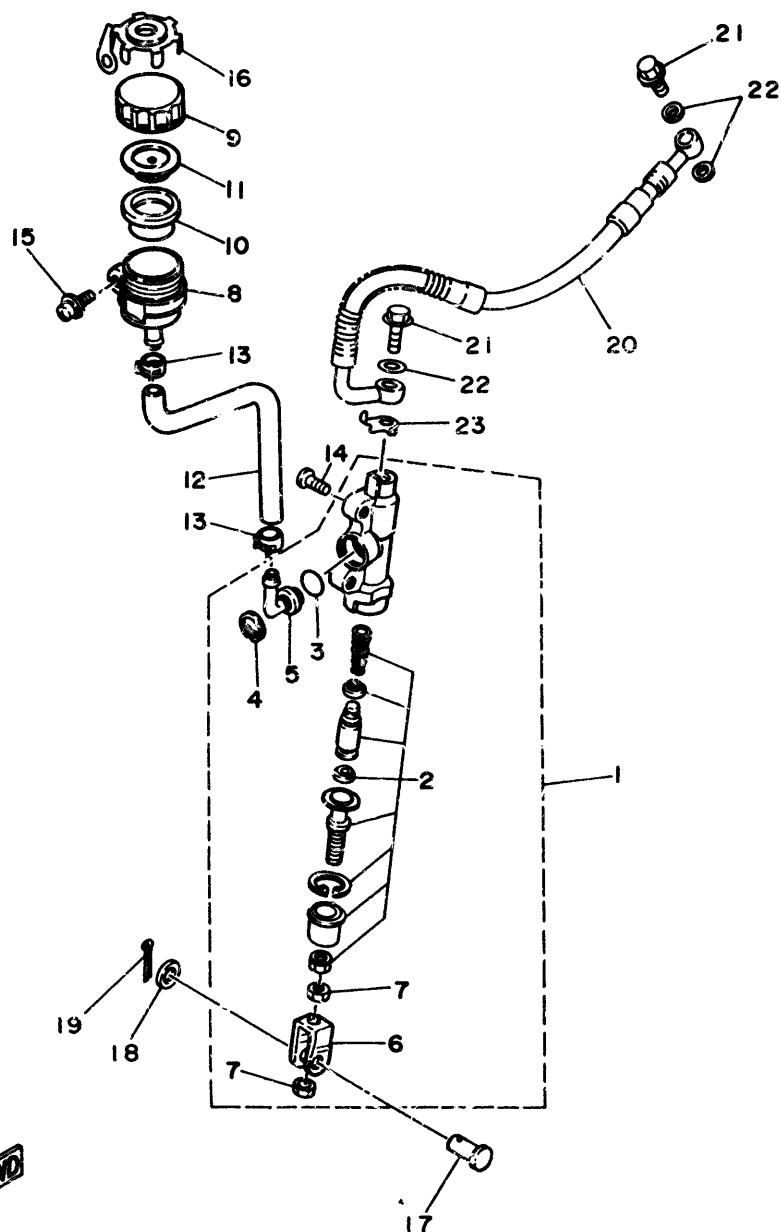


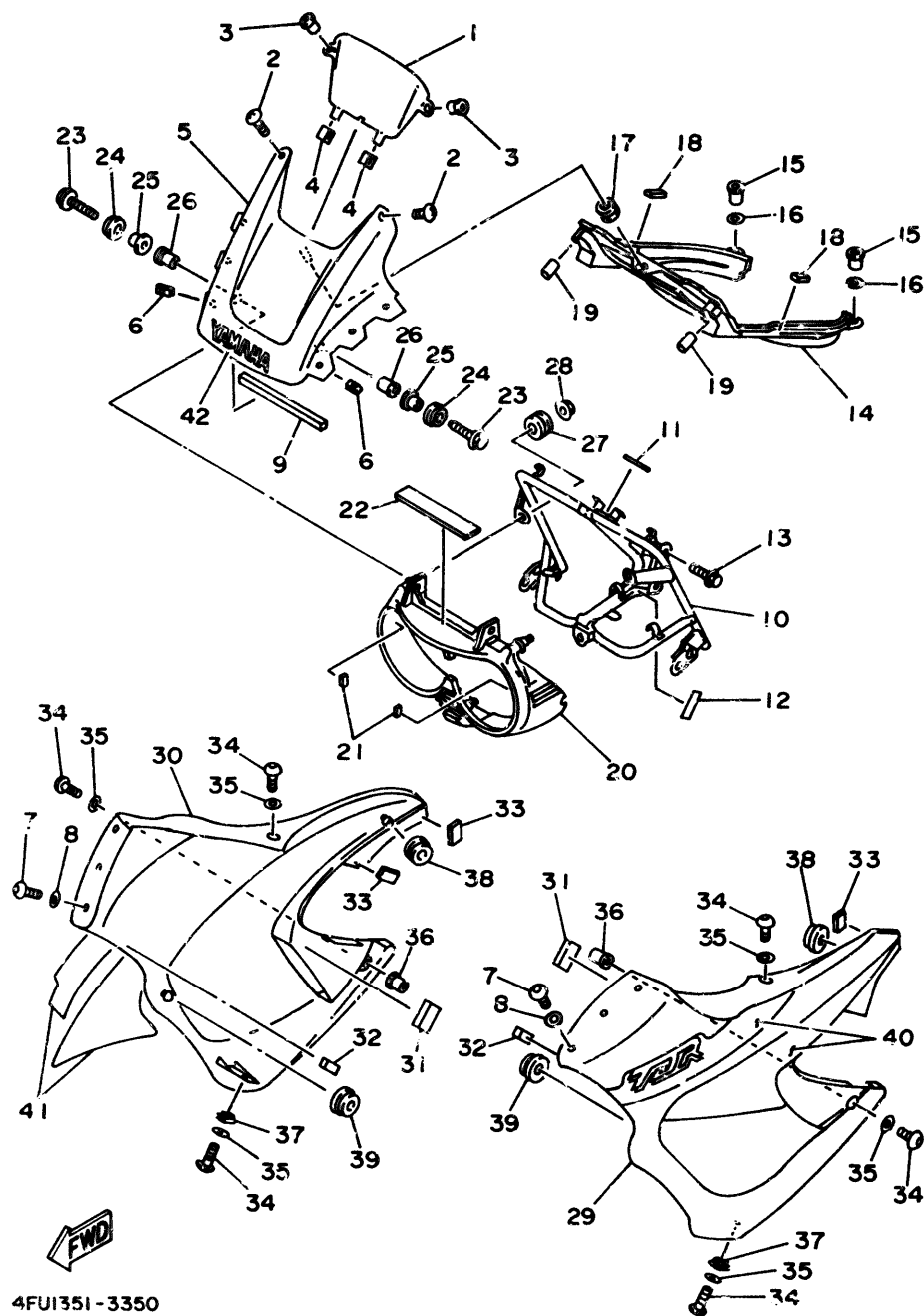
FIG. 34 REAR MASTER CYLINDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3XP-2583V-00	RR. MASTER CYLINDER ASSY.	1	
2	3BN-W0042-50	.CYLINDER KIT, MASTER	1	
3	93210-15620	.O-RING	1	
4	2VN-25866-00	.CIRCLIP	1	
5	2VN-2582A-50	.JOINT	1	
6	2YK-27222-00	.JOINT	1	
7	95333-08600	.NUT	2	
8	2VN-25894-00	TANK, RESERVOIR	1	
9	3XP-25852-50	CAP, RESERVOIR	1	
10	2VN-25854-00	DIAPHRAGM, RESERVOIR	1	
11	2VN-25855-00	BUSH, DIAPHRAGM	1	
12	4FU-25895-00	HOSE, RESERVOIR	1	
13	90467-11044	CLIP	2	
14	92011-08016	BOLT, BUTTON HEAD	2	
15	90159-06056	SCREW, WITH WASHER	1	
16	3ET-25888-00	COVER, RESERVOIR TANK	1	
17	90240-08124	PIN, CLEVIS	1	
18	90201-08083	WASHER, PLATE	1	
19	91401-16020	PIN, COTTER	1	
20	4FU-25873-01	HOSE, BRAKE 2	1	
21	90401-10159	BOLT, UNION	2	
22	90201-10118	WASHER, PLATE	3	
23	4FU-25844-00	WASHER, LOCK	1	

4FUI351-3340

D13

FIG. 35 COWLING 1

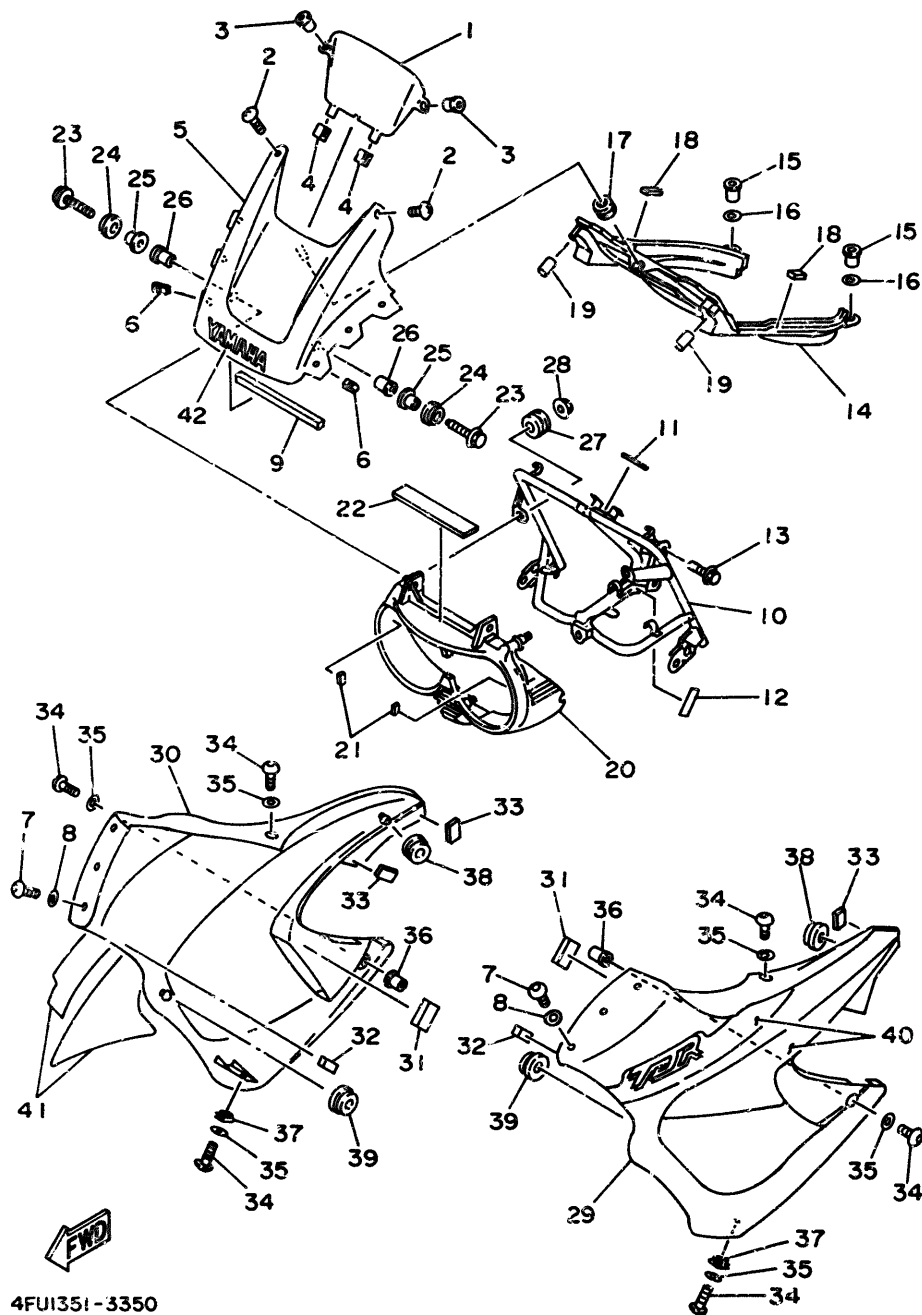


4FU1351-3350

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-28381-00	WINDSHIELD	1	
2	90150-05023	SCREW, ROUND HEAD	2	
3	90179-05633	NUT	2	
4	51Y-21639-00	DAMPER 2	2	
5	4FU-28351-20	BODY, COWLING	1	
6	90183-05024	NUT, SPRING	6	
7	90149-05299	SCREW	6	
8	90202-05180	WASHER, PLATE	6	
9	4FU-21747-00	DAMPER	1	
10	4FU-28356-00	STAY 1	1	
11	3LD-24854-00	DAMPER	1	
12	1KH-83523-00	DAMPER	1	
13	95816-08040	BOLT, FLANGE	2	
14	4FU-2807M-00	PANEL, CONSOLE 2	1	
15	90179-05523	NUT	2	
16	90201-094L5	WASHER, PLATE	2	
17	90480-10334	GROMMET	1	
18	51Y-21639-00	DAMPER 2	2	
19	437-21779-00	DAMPER, LOCATING 2	2	
20	4FU-28365-00	COVER	1	
21	51Y-21639-00	DAMPER 2	2	
22	4FU-28371-00	DAMPER	1	
23	90119-06163	BOLT, WITH WASHER	2	
24	90480-01401	GROMMET	2	
25	90387-067N5	COLLAR	2	
26	90179-06520	NUT	2	
27	90480-14229	GROMMET	3	
28	90179-06009	NUT	3	

FIG. 35 COWLING 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	4GW-2835U-00-P0	PANEL 1	1	VIVID RED COCKTAIL 1
30	4GW-2835V-00-P0	PANEL 2	1	VIVID RED COCKTAIL 1
31	21V-21717-00	DAMPER, SIDE COVER	2	
32	34M-2139X-00	DAMPER	2	
33	51Y-21639-00	DAMPER 2	4	
34	90149-05299	SCREW	6	
35	90202-05180	WASHER, PLATE	6	
36	90179-115523	NUT	2	
37	90183-05024	NUT, SPRING	2	
38	90480-13567	GROMMET	2	
39	90480-13567	GROMMET	2	
40	4FU-28301-20	GRAPHIC SET, LOWER COVER 1	1	
41	4FU-28303-20	GRAPHIC SET, LOWER COVER 2	1	
42	99236-00080	EMBLEM, YAMAHA	1	



4FUI351-3350

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2~B3
Crankshaft, Piston	B4
Water Pump	B5
Radiator, Hose	B6
Oil Pump	B7
Intake	B8~B9
Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
Shift Cam. Fork	C6
Shifter	C7

CHASSIS

Frame	C8
Fender	C9
Side Cover	C10
Oil Tank	C11
Rear Arm	C12
Rear Suspension	C13
Steering	C14
Front Fork	C15~D2
Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
Steering Handle, Cable ..	D9
Front Master Cylinder ...	D10
Stand, Footrest	D11~D12
Rear Master Cylinder	D13
Cowling 1	D14~D15
Generator	E2
Starting Motor	E3
Flasher Light	E4
Meter	E5
Headlight	E6
Taillight	E7
Handle Switch, Lever	E8
Electrical 1	E9
Electrical 2	E10

INDEX (GENERAL SPEC.)

Numerical Index	L2~L5
-----------------------	-------

INDIVIDUAL SPEC.

FOR SWEDEN SWITZERLAND

Alternate (Chassis)	E12
Alternate (Headlight)	E13

FOR FINLAND

Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

FOR AUSTRIA

Alternate (Chassis)	F7
Alternate (Headlight)	F8

INDEX (INDIVIDUAL SPEC.)

Numerical Index	M2
-----------------------	----

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2~B3
Crankshaft. Piston	B4
Water Pump	B5
Radiator. Hose	B6
Oil Pump	B7
Intake	B8~B9
Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
Shift Cam. Fork	C6
Shifter	C7

CHASSIS

Frame	C8
Fender	C9
Side Cover	C10
Oil Tank	C11
Rear Arm	C12
Rear Suspension	C13
Steering	C14
Front Fork	C15~D2
Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
Steering Handle. Cable ..	D9
Front Master Cylinder ...	D10
Stand. Footrest	D11~D12
Rear Master Cylinder	D13
Cowling 1	D14~D15
Generator	F2
Starting Motor	E3
Flasher Light	E4
Meter	E5
Headlight	E6
Taillight	E7
Handle Switch. Lever	E8
Electrical 1	E9
Electrical 2	E10

INDEX (GENERAL SPEC.)

Numerical Index	L2~L5
-----------------------	-------

INDIVIDUAL SPEC.

FOR SWEDEN SWITZERLAND

Alternate (Chassis)	E12
Alternate (Headlight)	E13

FOR FINLAND

Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

FOR AUSTRIA

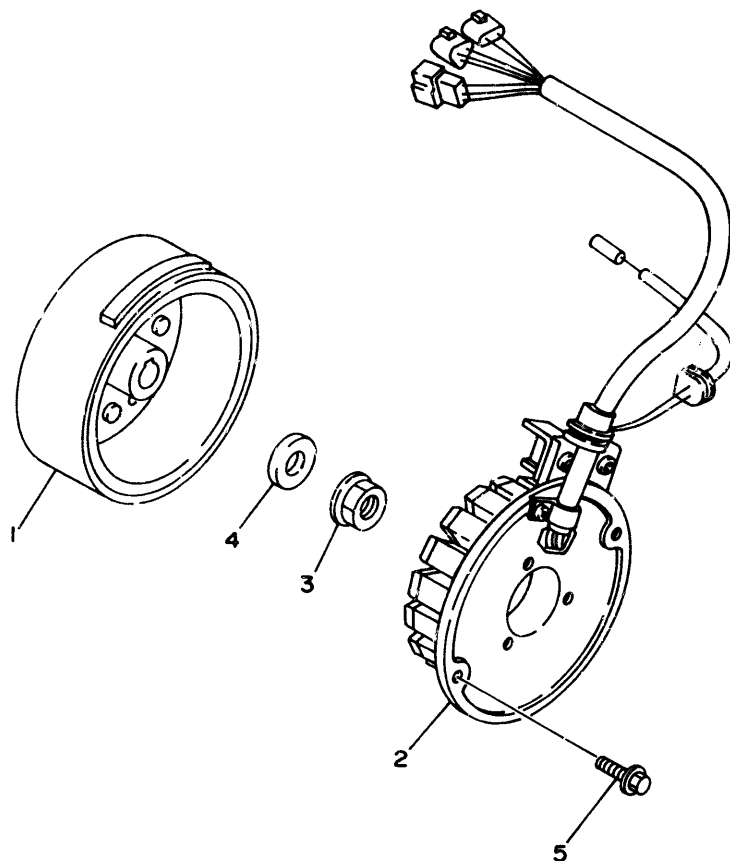
Alternate (Chassis)	F7
Alternate (Headlight)	F8

INDEX (INDIVIDUAL SPEC.)

Numerical Index	M2
-----------------------	----

FIG. 36 GENERATOR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-85550-00	ROTOR ASSY	1	
2	4FU-85560-01	BASE ASSY	1	
3	90179-12421	NUT	1	
4	90201-123L6	WASHER, PLATE	1	
5	95023-06020	BOLT	2	

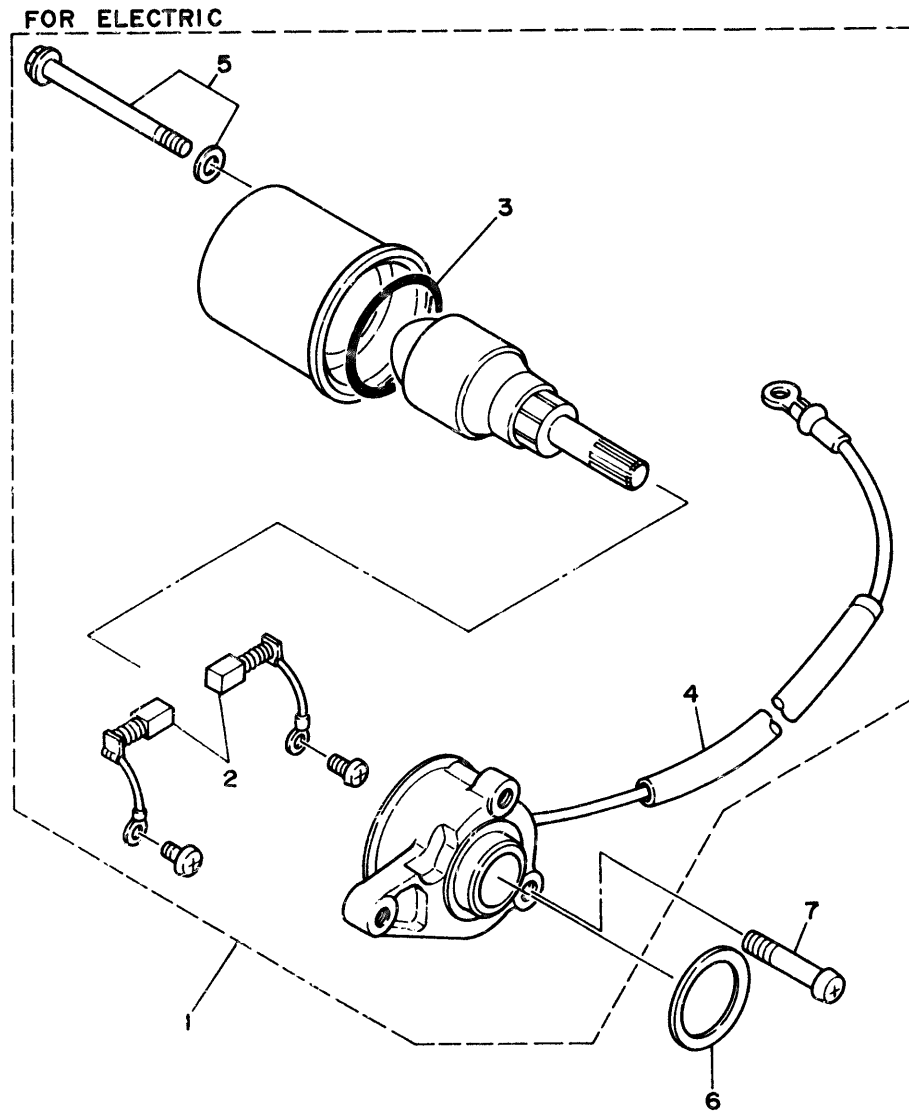


4FUI351-3360

E2

FIG. 37 STARTING MOTOR

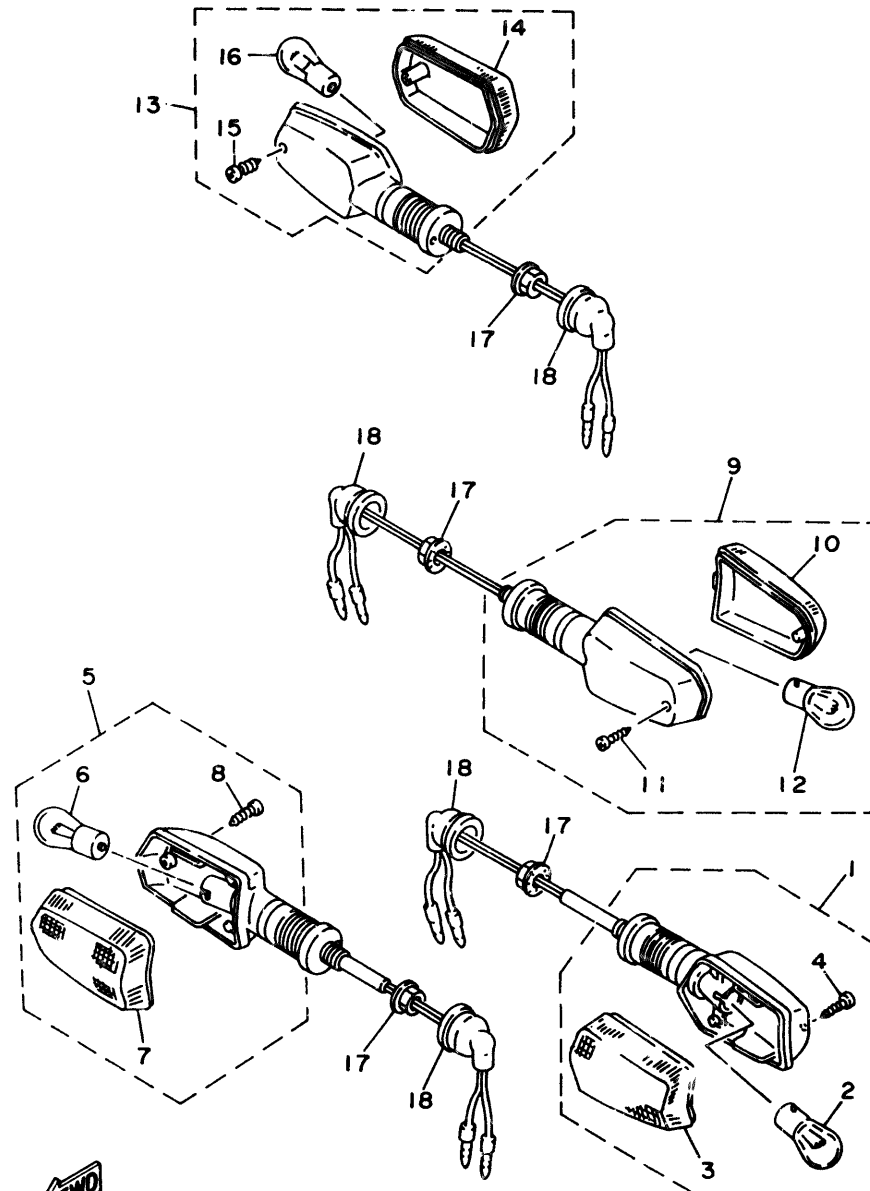
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4DL-81800-01	STARTING MOTOR ASSY	1	
2	50W-81801-M0	.BRUSH SET	1	
3	93210-44678	.O-RING	1	
4	4DL-8183G-00	.CORD COMP.	1	
5	50W-81823-M0	.BOLT 2	1	
6	90202-26166	WASHER, PLATE	1	
7	98511-06025	SCREW, PAN HEAD	1	



3MB1300-9380

E3

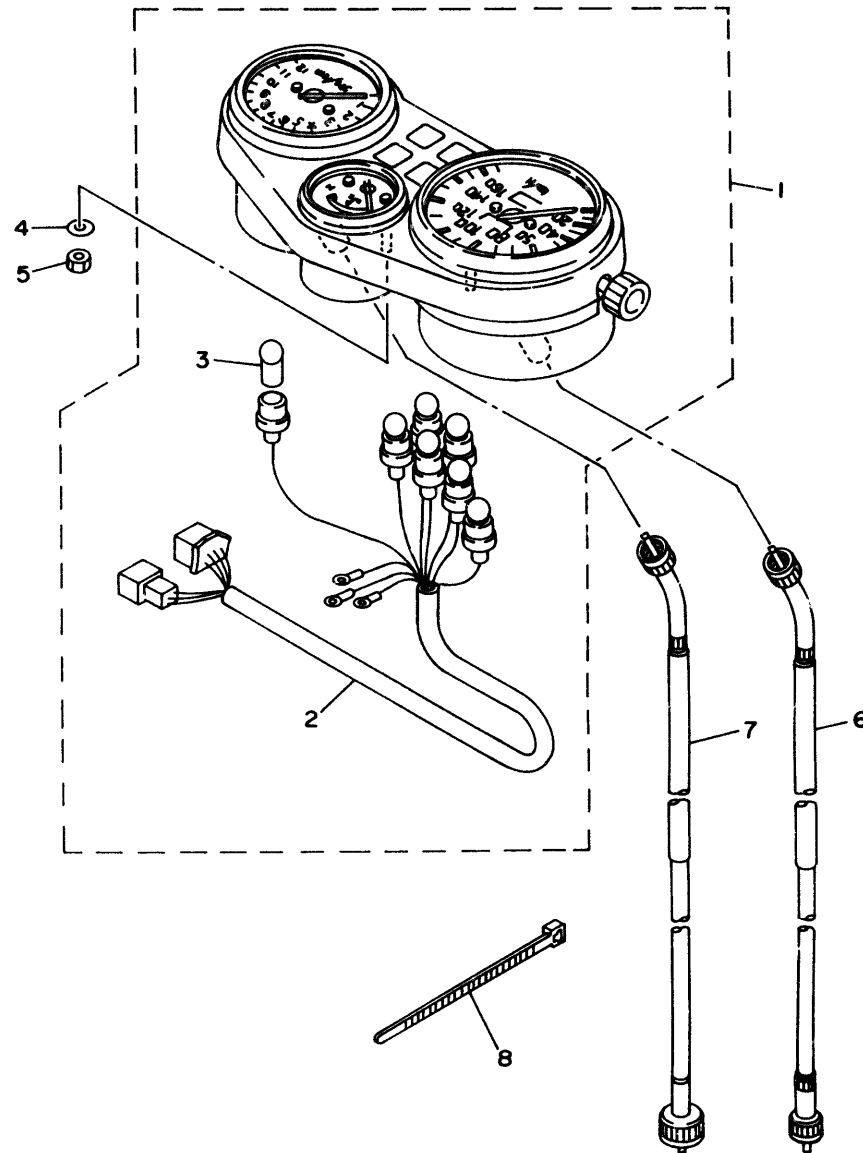
FIG. 38 FLASHER LIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3GM-83310-00	FRONT FLASHER LIGHT ASSY 1	1	
2	306-83311-40	.BULB, FLASHER (12V-21W)	1	
3	51L-83332-01	.LENS, FLASHER	1	
4	97706-40620	.SCREW, TAPPING	1	
5	3GM-83320-00	FRONT FLASHER LIGHT ASSY 2	1	
6	306-83311-40	.BULB, FLASHER (12V-21W)	1	
7	51L-83342-01	.LENS, FLASHER 2	1	
8	97706-40620	.SCREW, TAPPING	1	
9	51J-83330-00	REAR FLASHER LIGHT ASSY 1	1	
10	1VU-83332-00	.LENS, FLASHER	1	
11	97706-40620	.SCREW, TAPPING	1	
12	306-83311-40	.BULB, FLASHER (12V-21W)	1	
13	51J-83340-00	FLASHER LIGHT ASSY 2	1	
14	1VU-83342-00	.LENS, FLASHER 2	1	
15	97706-40620	.SCREW, TAPPING	1	
16	306-83311-40	.BULB, FLASHER (12V-21W)	1	
17	95701-12500	NUT, FLANGE	4	
18	18G-83365-00	CAP	4	

4FUI351-3380

FIG. 39 METER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GW-83500-00	SPEEDOMETER ASSY	1	
2	4FU-83509-00	.SOCKET CORD ASSY	1	
3	123-83516-21	.BULB (12V-3.4W)	7	
4	90201-05029	WASHER, PLATE	2	
5	95380-05600	NUT	2	
6	4FU-83550-00	SPEEDOMETER CABLE ASSY	1	
7	4FU-83560-00	TACHOMETER CABLE ASSY	1	
8	12R-82591-00	BAND	1	



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E5

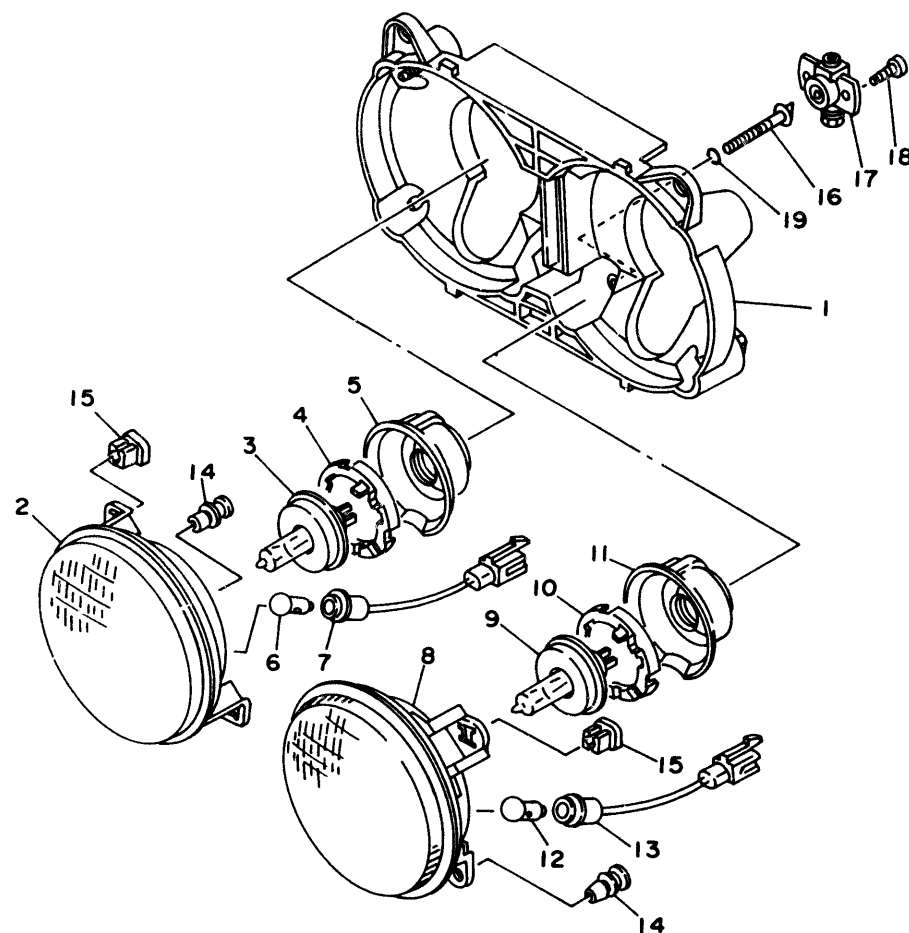


FIG. 40 HEADLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3LD-84330-00	BODY ASSY	1	
2	2RG-8432A-E0	LENS ASSY	1	
3	1FM-84314-H0	BULB (12V-35/35W)	1	HALOGEN
4	2F9-84375-00	SETTING PLATE, BULB	1	
5	2F9-84397-01	COVER, SOCKET	1	
6	123-83516-21	BULB (12V-3.4W)	1	
7	2LA-84312-00	SOCKET	1	
8	2RG-84320-E0	LENS ASSY	1	
9	1FM-84314-H0	BULB (12V-35/35W)	1	HALOGEN
10	2F9-84375-00	SETTING PLATE, BULB	1	
11	2F9-84397-01	COVER, SOCKET	1	
12	123-83516-21	BULB (12V-3.4W)	1	
13	2LA-84312-00	SOCKET	1	
14	51L-8431U-00	HOLDER	2	
15	51L-84334-00	NUT, ADJUSTING	4	
16	2AX-84331-00	SCREW, RIM ADJUSTING	2	
17	3LD-8430M-00	GEAR UNIT ASSY	2	
18	97706-40616	SCREW, TAPPING	4	
19	93210-06632	O-RING	2	



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E6

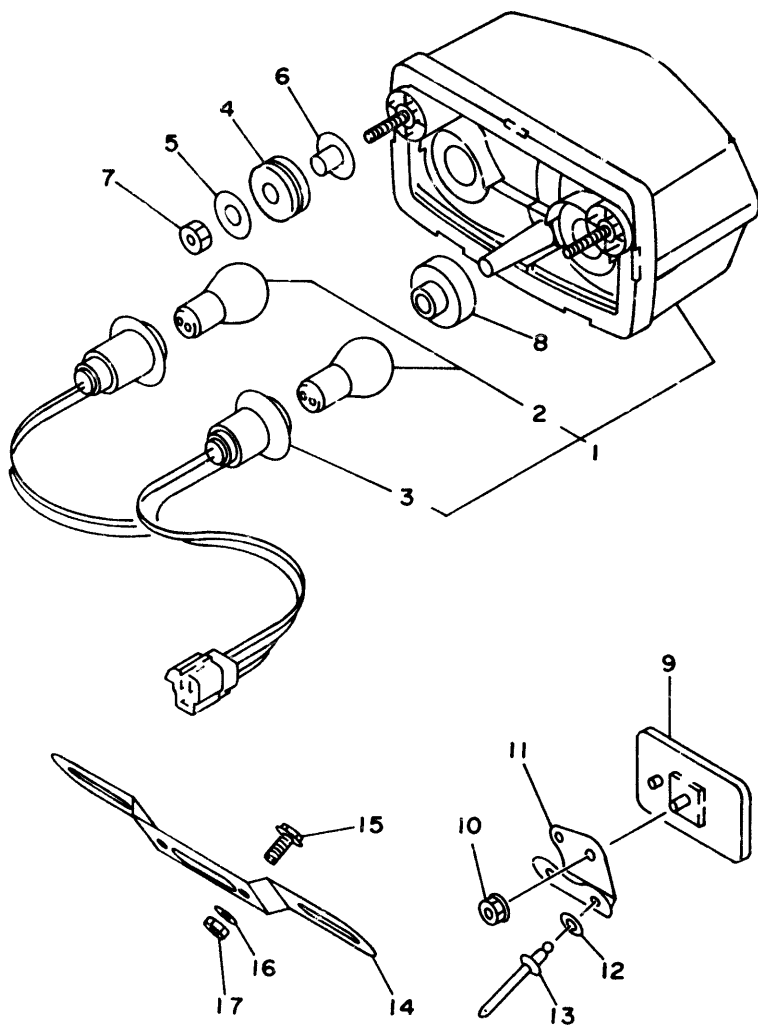


FIG. 41 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3GM-84710-20	TAILLIGHT UNIT ASSY	1	
2	31L-84714-00	.BULB, TAILLIGHT (12V-21/5W)	2	
3	3LK-8473A-00	.CORD ASSY	1	
4	90480-18276	GROMMET	2	
5	90201-063J2	WASHER, PLATE	2	
6	90387-062W4	COLLAR	2	
7	95380-06600	NUT	2	
8	90480-15259	GROMMET	1	
9	3G1-85130-01	REAR REFLECTOR ASSY	1	
10	95701-05500	NUT, FLANGE	1	
11	33G-85132-02	BRACKET, REFLECTOR 1	1	
12	90201-044A2	WASHER, PLATE	2	
13	90267-40090	RIVET, BLIND	2	
14	3YF-84751-00	BRACKET, LICENSE	1	
15	95026-06012	BOLT, FLANGE	2	
16	90201-06067	WASHER, PLATE	2	
17	95316-06600	NUT	2	

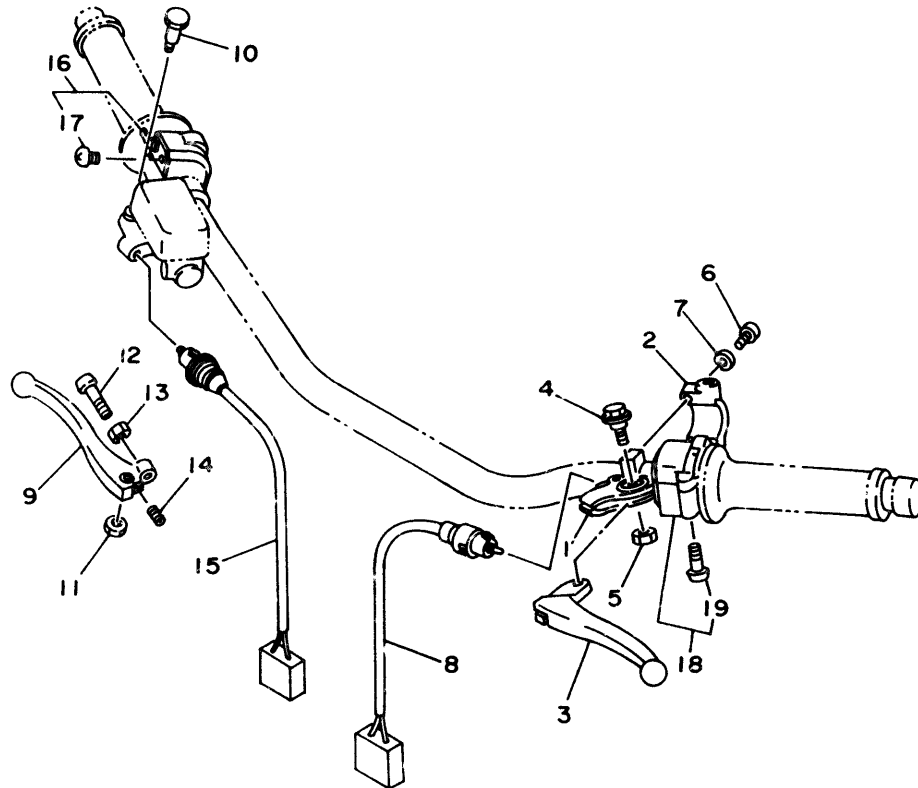


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E7

FIG. 42 HANDLE SWITCH. LEVER

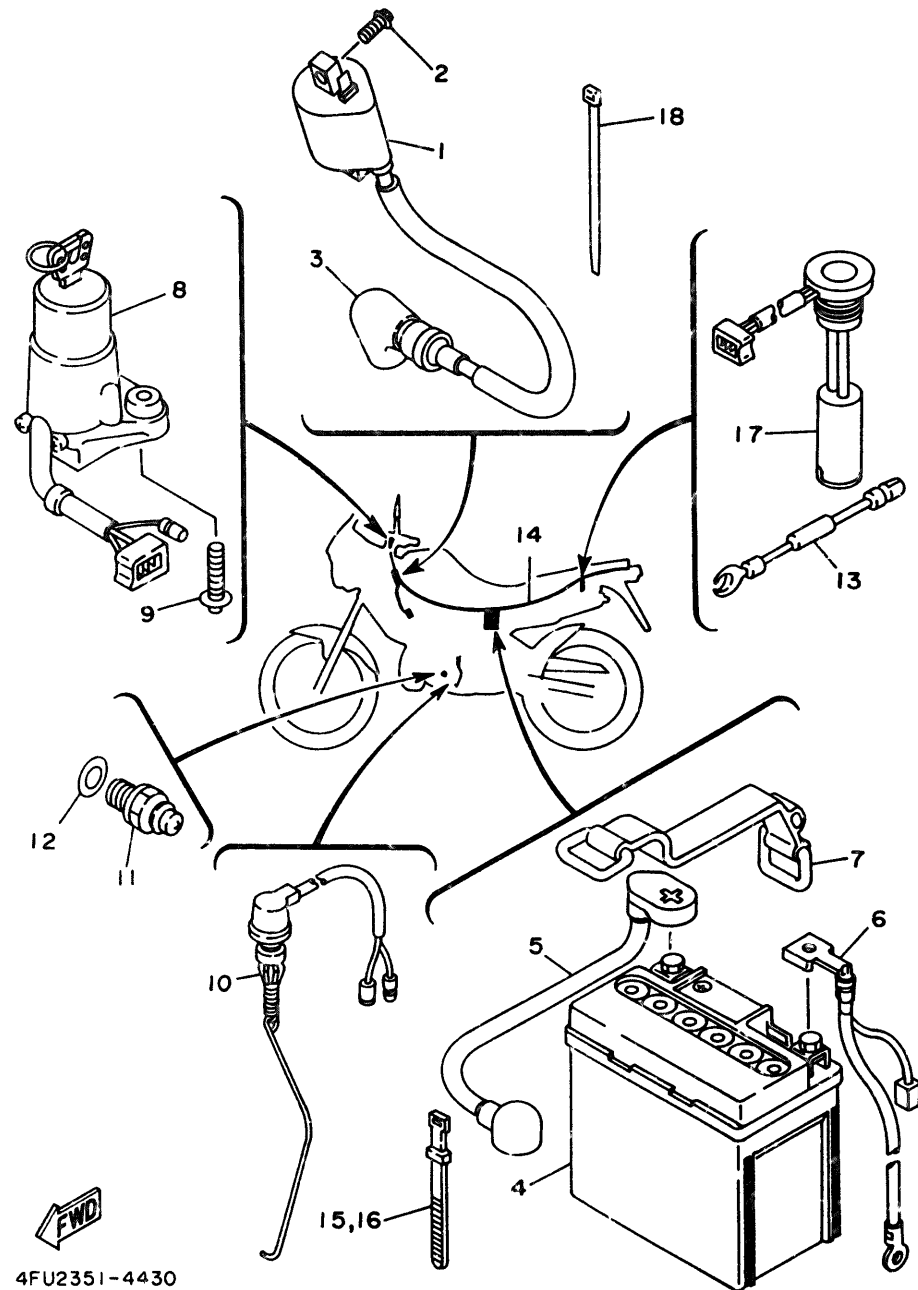
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1LN-82911-00	HOLDER, LEVER 1	1	
2	33C-82913-00	HOLDER, LEVER LOWER 1	1	
3	3FY-83912-01	LEVER 1	1	
4	90109-06799	BOLT	1	
5	95616-06100	NUT, U	1	
6	93506-05020	SCREW, PAN HEAD	2	
7	92906-05100	WASHER, SPRING	2	
8	2UJ-82917-00	SWITCH	1	
9	1RX-83922-01	LEVER 2	1	
10	90109-06577	BOLT	1	
11	95616-06100	NUT, U	1	
12	90149-06153	SCREW	1	
13	90170-06010	NUT	1	
14	90501-10312	SPRING, COMPRESSION	1	
15	4FU-83980-00	FRONT STOP SWITCH ASSY	1	
16	4FU-83975-00	SWITCH, HANDLE 2	1	
17	98506-05018	.SCREW, PAN HEAD	2	
18	3YF-83972-00	SWITCH, HANDLE 4	1	
19	98506-05030	.SCREW, PAN HEAD	2	



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E8

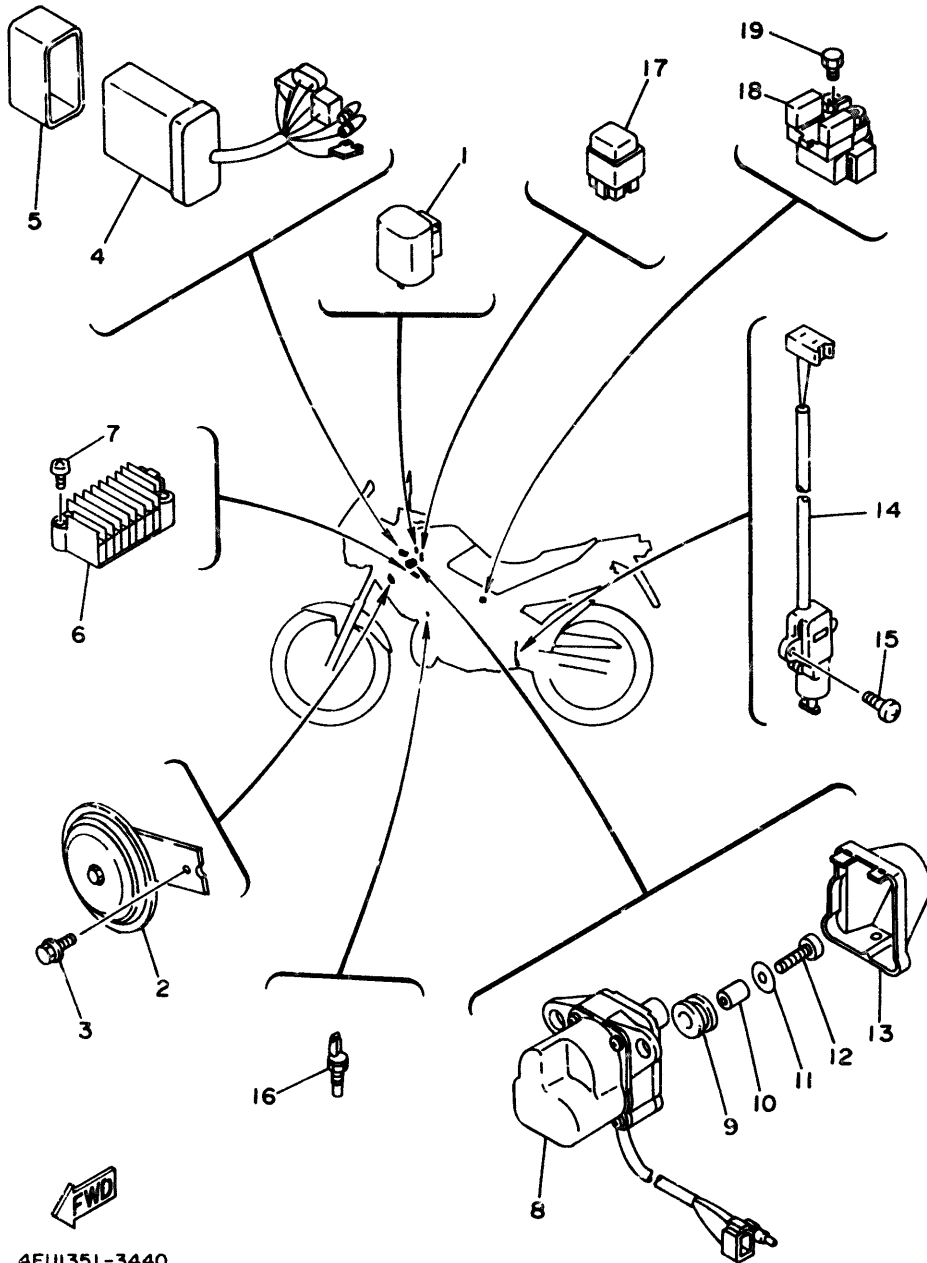
FIG. 43 ELECTRICAL 1



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3RW-82310-00	IGNITION COIL ASSY	1	
2	90153-06059	SCREW, HEXAGON	2	
3	81E-82370-20	PLUG CAP ASSY	1	
4	4FU-82100-00	BATTERY ASSY	1	
5	4FU-82115-00	WIRE, PLUS LEAD	1	
6	4FU-82116-00	WIRE, MINUS LEAD	1	
7	3L8-82131-01	BAND, BATTERY	1	
8	4FU-82501-00	MAIN SWITCH STEERING LOCK	1	
9	90109-06064	BOLT	2	
10	4FU-82530-00	STOP SWITCH ASSY	1	
11	2H7-82540-00	NEUTRAL SWITCH ASSY	1	
12	341-82543-00	GASKET	1	
13	3MB-82541-00	WIRE, LEAD	1	
14	4GW-82590-01	WIRE HARNESS ASSY	1	
15	437-83936-01	BAND, SWITCH CORD	2	
16	437-83936-01	BAND, SWITCH CORD	2	
17	3XP-85720-00	OIL LEVEL GAUGE ASSY	1	
18	90465-13169	CLAMP	1	

FIG. 44 ELECTRICAL 2

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34L-83350-20	FLASHER RELAY ASSY	1	
2	3BN-83371-00	HORN	1	
3	95816-06012	BOLT, FLANGE	1	
4	4GW-85540-01	C.D.I. UNIT ASSY	1	
5	3BN-85546-00	BAND	1	
6	3TJ-81960-01	RECTIFIER & REGULATOR ASSY	1	
7	95023-06025	BOLT	2	
8	4FU-85820-00	SERVO MOTOR ASSY	1	
9	90480-14023	GROMMET	2	
10	90387-06299	COLLAR	2	
11	90201-06067	WASHER, PLATE	2	
12	98511-06025	SCREW, PAN HEAD	2	
13	34X-85825-01	COVER, WIRE	1	
14	3LD-82566-40	SWITCH, SIDE STAND	1	
15	98506-05014	SCREW, PAN HEAD	2	
16	4FU-83591-00	THERMO UNIT	1	
17	25G-81950-01	RELAY ASSY	1	
18	4FU-81940-00	STARTER RELAY ASSY	1	
19	95023-06008	BOLT	2	



4FUI351-3440

FOR SWEDEN

FOR SWITZERLAND

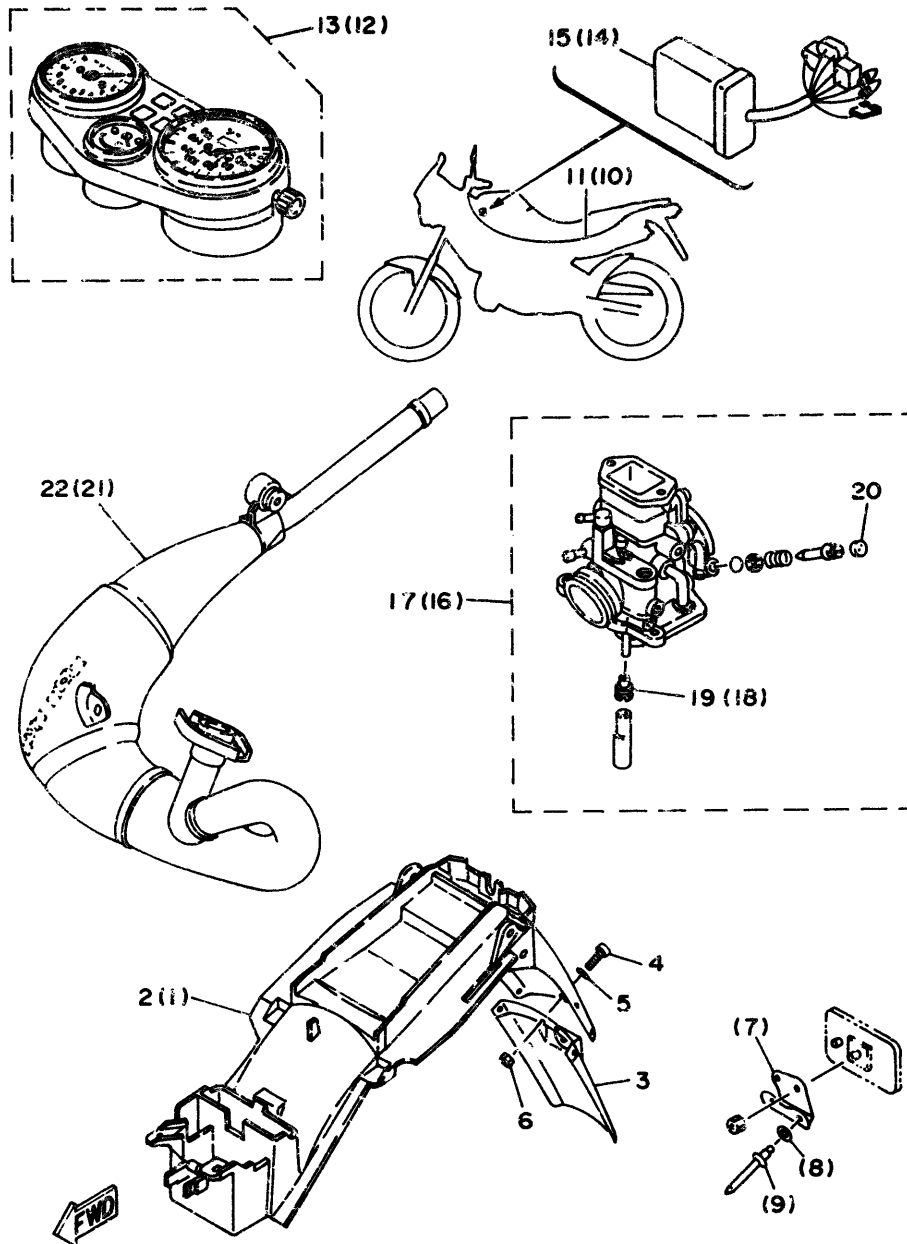
The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 45 ALTERNATE (CHASSIS)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-21685-00	BRACKET, LICENSE	*	
2	4FU-21685-10	BRACKET, LICENSE	1	
3	1VJ-21621-00	FLAP	1	
4	98506-04018	SCREW, PAN HEAD	4	
5	92906-04200	WASHER, PLAIN	4	
6	95606-04100	NUT, U	4	
7	33G-85132-02	BRACKET, REFLECTOR 1	*	
8	90201-044A2	WASHER, PLATE	*	
9	90267-40090	RIVET, BLIND	*	
10	4GW-82590-01	WIRE HARNESS ASSY	*	
11	4FU-82590-01	WIRE HARNESS ASSY	1	
12	4GW-83500-00	SPEEDOMETER ASSY	*	
13	4FU-83500-00	SPEEDOMETER ASSY	1	
14	4GW-85540-01	C.D.I. UNIT ASSY	*	SWITZERLAND ONLY
15	4GX-85540-00	C.D.I. UNIT ASSY	1	SWITZERLAND ONLY
16	4FU-14101-00	CARBURETOR ASSY 1	*	SWITZERLAND ONLY
17	4GX-14101-00	CARBURETOR ASSY 1	1	SWITZERLAND ONLY
18	1NT-14142-25	.JET, PILOT (# 25)	*	SWITZERLAND ONLY
19	1NT-14142-20	.JET, PILOT (# 20)	1	SWITZERLAND ONLY
20	2RJ-14118-00	.CAP	1	SWITZERLAND ONLY
21	4FU-14610-00	EXHAUST PIPE ASSY 1	*	SWITZERLAND ONLY
22	4GX-14610-00	EXHAUST PIPE ASSY 1	1	SWITZERLAND ONLY

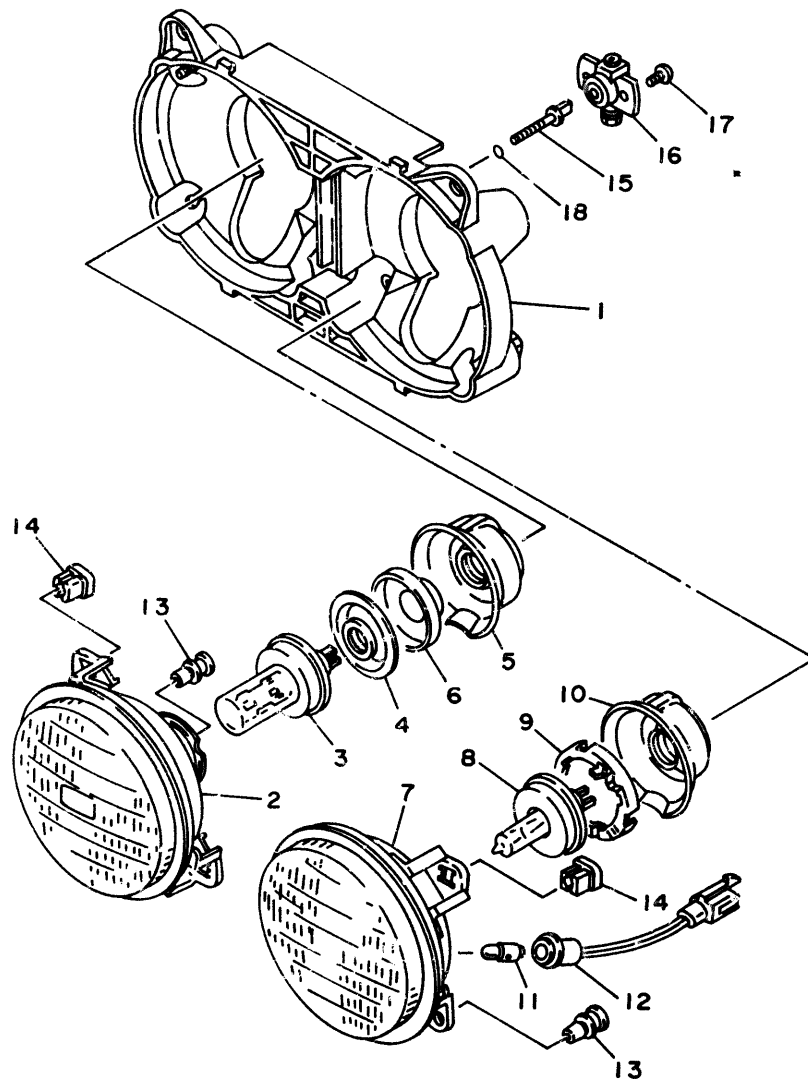
* For convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.



4GW1300-3450

FIG. 46 ALTERNATE (HEADLIGHT)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3LD-84330-00	BODY ASSY	1	
2	2LA-8432A-G0	LENS ASSY	1	
3	*	BULB (12V-55W)	1	LM HALOGEN
4	2LA-84375-00	FITTING PLATE, BULB	1	
5	2GH-84397-00	COVER, SOCKET	1	
6	2LA-84393-00	HOLDER, BULB	1	
7	3AJ-84320-20	LENS ASSY	1	
8	2F9-84314-00	BULB (12V-60/55W)	1	HALOGEN
9	2F9-84375-00	SETTING PLATE, BULB	1	
10	2F9-84397-01	COVER, SOCKET	1	
11	4E2-84347-00	BULB (12V-4W)	1	
12	2LA-84312-00	SOCKET	1	
13	51L-8431U-00	HOLDER	2	
14	51L-84334-00	NUT, ADJUSTING	4	
15	2AX-84331-00	SCREW, RIM ADJUSTING	2	
16	3LD-8430M-00	GEAR UNIT ASSY	2	
17	97706-40616	SCREW, TAPPING	4	
18	93210-06632	O-RING	2	



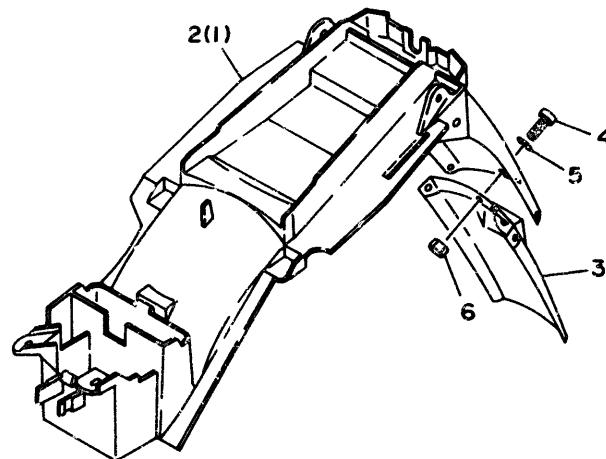
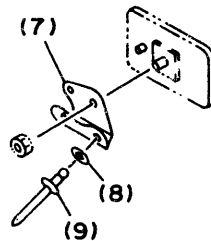
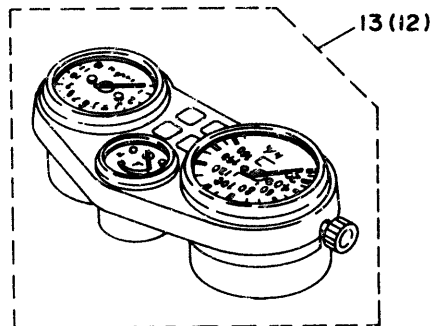
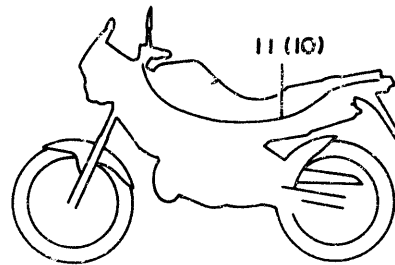
4FUI351-3400

FOR FINLAND

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 47 ALTERNATE (CHASSIS)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4FU-21685-00	BRACKET, LICENSE	*	
2	4FU-21685-10	BRACKET, LICENSE	1	
3	1VJ-21621-00	FLAP	1	
4	98506-04018	SCREW, PAN HEAD	4	
5	92906-04200	WASHER, PLAIN	4	
6	95606-04100	NUT, U	4	
7	33G-85132-02	BRACKET, REFLECTOR 1	*	
8	90201-044A2	WASHER, PLATE	*	
9	90267-40090	RIVET, BLIND	*	
10	4GW-82590-01	WIRE HARNESS ASSY	*	
11	4GW-82590-21	WIRE HARNESS ASSY	1	
12	4GW-83500-00	SPEEDOMETER ASSY	*	
13	4FU-83500-00	SPEEDOMETER ASSY	1	



4GW1300-3470

* For convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

E15

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2~B3
Crankshaft, Piston	B4
Water Pump	B5
Radiator, Hose	B6
Oil Pump	B7
Intake	B8~B9
Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
Shift Cam, Fork	C6
Shifter	C7

CHASSIS

Frame	C8
Fender	C9
Side Cover	C10
Oil Tank	C11
Rear Arm	C12
Rear Suspension	C13
Steering	C14
Front Fork	C15~D2
Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
Steering Handle, Cable ..	D9
Front Master Cylinder ...	D10
Stand, Footrest	D11~D12
Rear Master Cylinder	D13
Cowling 1	D14~D15
Generator	E2
Starting Motor	E3
Flasher Light	E4
Meter	E5
Headlight	E6
Taillight	E7
Handle Switch, Lever	E8
Electrical 1	E9
Electrical 2	E10

INDEX (GENERAL SPEC.)

Numerical Index	L2~L5
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INDIVIDUAL SPEC.

FOR SWEDEN SWITZERLAND

Alternate (Chassis)	E12
Alternate (Headlight)	E13

FOR FINLAND

Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

FOR AUSTRIA

Alternate (Chassis)	F7
Alternate (Headlight)	F8

INDEX (INDIVIDUAL SPEC.)

Numerical Index	M2
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CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2~B3
Crankshaft. Piston	B4
Water Pump	B5
Radiator. Hose	B6
Oil Pump	B7
Intake	B8~B9
Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
Shift Cam. Fork	C6
Shifter	C7

CHASSIS

Frame	C8
Fender	C9
Side Cover	C10
Oil Tank	C11
Rear Arm	C12
Rear Suspension	C13
Steering	C14
Front Fork	C15~D2
Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
Steering Handle. Cable ..	D9
Front Master Cylinder ...	D10
Stand. Footrest	D11~D12
Rear Master Cylinder	D13
Cowling 1	D14~D15
Generator	E2
Starting Motor	E3
Flasher Light	E4
Meter	E5
Headlight	E6
Taillight	E7
Handle Switch. Lever	E8
Electrical 1	E9
Electrical 2	E10

INDEX (GENERAL SPEC.)

Numerical Index	L2~L5
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INDIVIDUAL SPEC.

FOR SWEDEN SWITZERLAND

Alternate (Chassis)	E12
Alternate (Headlight)	E13

FOR FINLAND

Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

FOR AUSTRIA

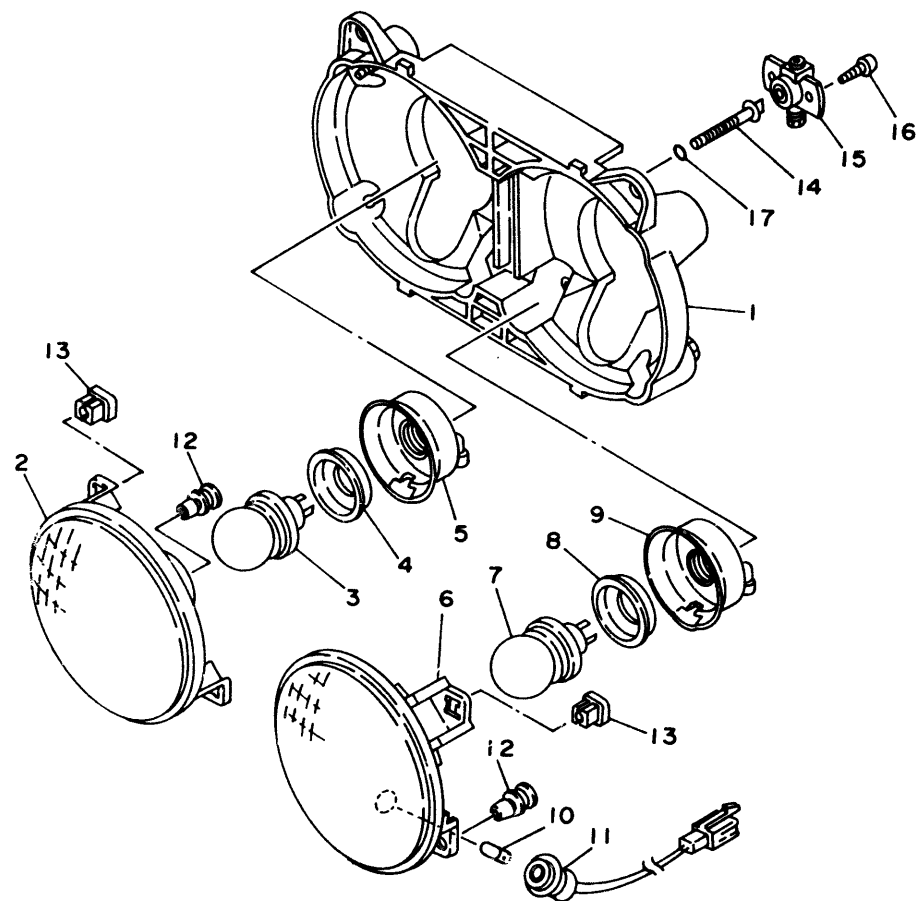
Alternate (Chassis)	F7
Alternate (Headlight)	F8

INDEX (INDIVIDUAL SPEC.)

Numerical Index	M2
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FIG. 48 ALTERNATE (HEADLIGHT)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3LD-84330-00	BODY ASSY	1	
2	2GH-8432A-10	LENS ASSY	1	
3	*	BULB, HEAD LIGHT (12V45/40W)	1	LM
4	341-84393-40	HOLDER, BULB	1	
5	46X-84396-00	COVER	1	
6	2GH-8432C-10	LENS ASSY	1	
7	*	BULB, HEAD LIGHT (12V45/40W)	1	LM
8	341-84393-40	HOLDER, BULB	1	
9	46X-84396-00	COVER	1	
10	4E2-84347-00	BULB (12V-4W)	1	
11	2HW-84312-00	SOCKET	1	
12	51L-8431U-00	HOLDER	2	
13	51L-84334-00	NUT, ADJUSTING	4	
14	2AX-84331-00	SCREW, RIM ADJUSTING	2	
15	3LD-8430M-00	GEAR UNIT ASSY	2	
16	97706-40616	SCREW, TAPPING	4	
17	93210-06632	O-RING	2	



4GW1300-3480

FOR GREECE

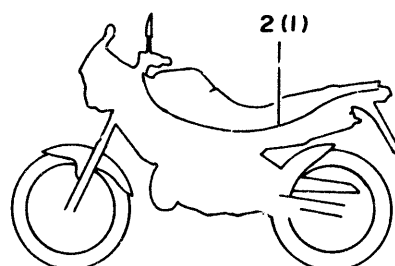
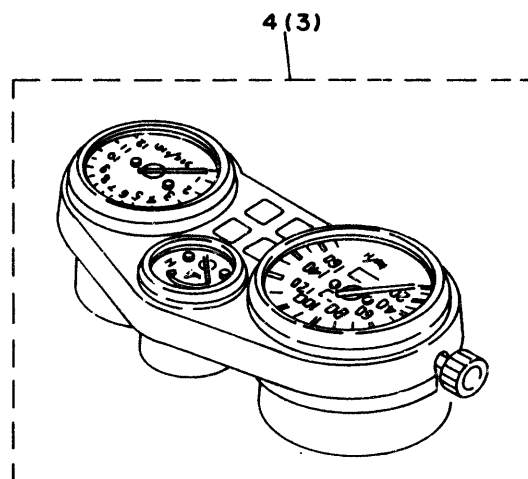
FOR BELGIUM

FOR PORTUGAL

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

FIG. 49 ALTERNATE (METER)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4GW-82590-01	WIRE HARNESS ASSY	*	
2	4FU-82590-01	WIRE HARNESS ASSY	1	
3	4GW-83500-00	SPEEDOMETER ASSY	*	
4	4FU-83500-00	SPEEDOMETER ASSY	1	



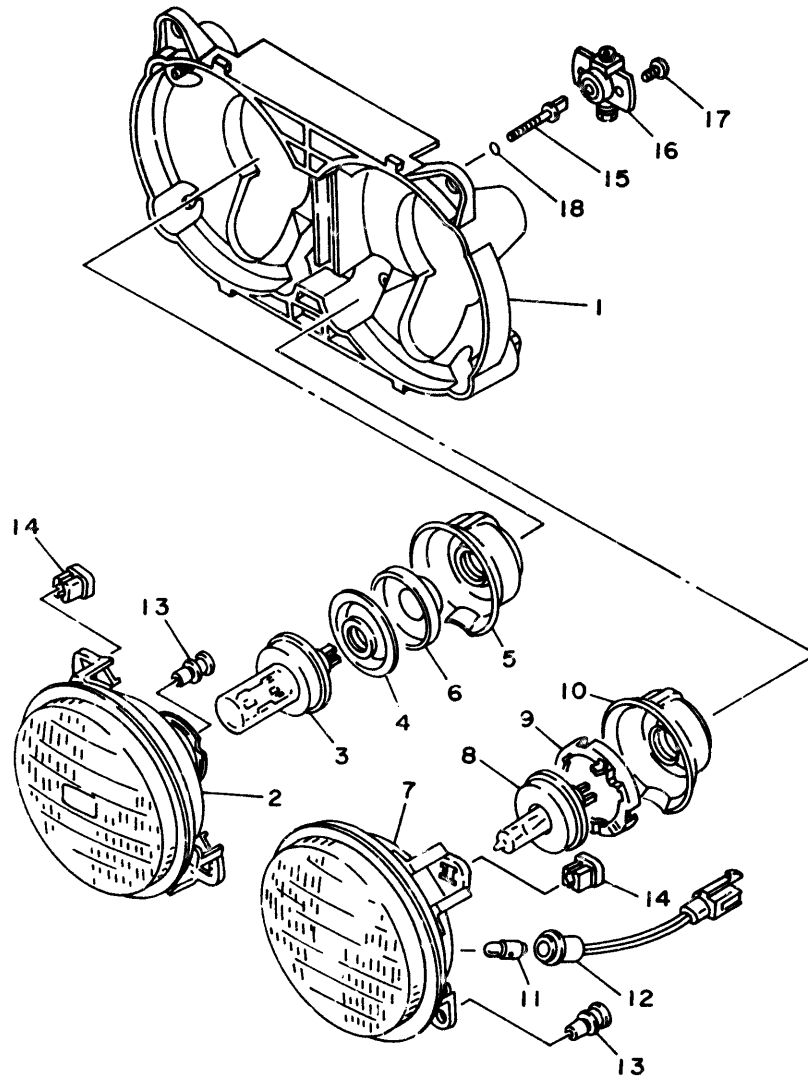
4GW1300-3490

* For convenience of reference:

Disregard the items asterisked (*) in the "QTY" column. These are intended for GENERAL SPEC, and NOT for INDIVIDUAL SPEC.

F4

FIG. 50 ALTERNATE (HEADLIGHT)



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3LD-84330-00	BODY ASSY	1	
2	2LA-8432A-60	LENS ASSY	1	
3	*	BULB (12V-55W)	1	LM HALOGEN
4	2LA-84375-00	FITTING PLATE, BULB	1	
5	2GH-84397-00	COVER, SOCKET	1	
6	2LA-84393-00	HOLDER, BULB	1	
7	3AJ-84320-20	LENS ASSY	1	
8	2F9-84314-00	BULB (12V-60/55W)	1	HALOGEN
9	2F9-84375-00	SETTING PLATE, BULB	1	
10	2F9-84397-01	COVER, SOCKET	1	
11	4E2-84347-00	BULB (12V-4W)	1	
12	2LA-84312-00	SOCKET	1	
13	51L-8431U-00	HOLDER	2	
14	51L-84334-00	NUT, ADJUSTING	4	
15	2AX-84331-00	SCREW, RIM ADJUSTING	2	
16	3LD-8430M-00	GEAR UNIT ASSY	2	
17	97706-40616	SCREW, TAPPING	4	
18	93210-06632	O-RING	2	



4FU1351-3400

F5

FOR AUSTRIA

The following pages provides a listing of only the parts that meet the specifications peculiar to your market. For those parts not appearing in these pages, refer to the "GENERAL SPEC" section.

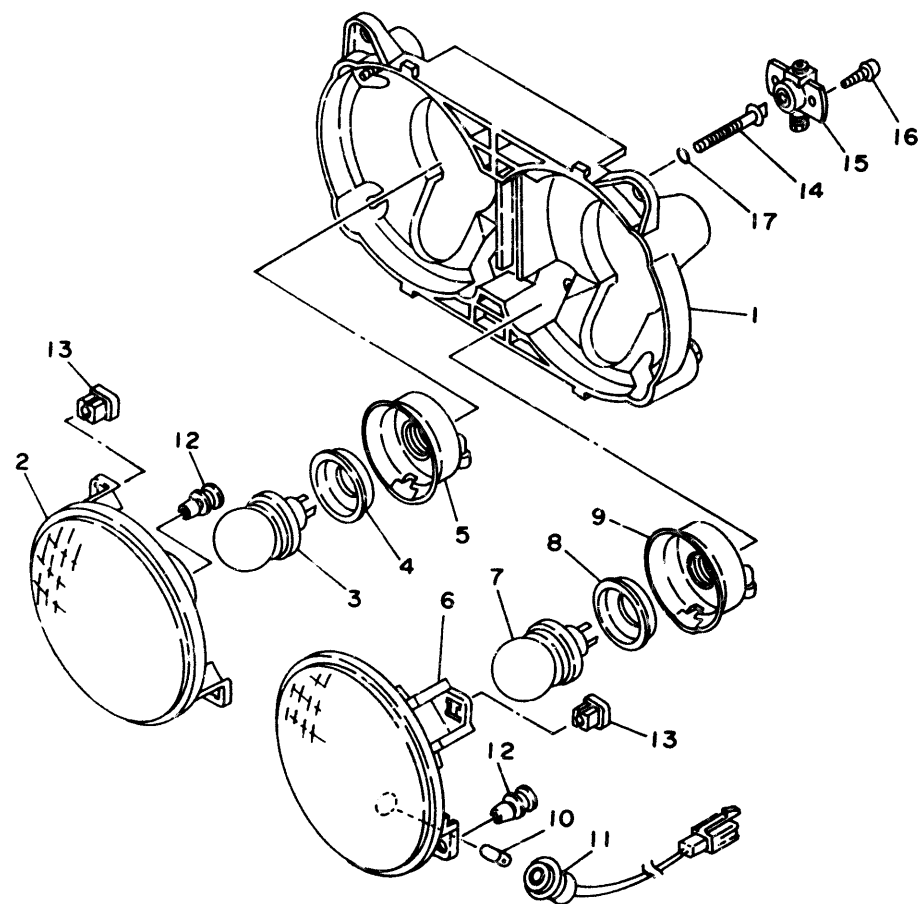


FIG. 52 ALTERNATE (HEADLIGHT)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3LD-84330-00	BODY ASSY	1	
2	2GH-8432A-10	LENS ASSY	1	
3	*	BULB, HEAD LIGHT (12V45/40W)	1	LM
4	341-84393-40	HOLDER, BULB	1	
5	46X-84396-00	COVER	1	
6	2GH-84320-10	LENS ASSY	1	
7	*	BULB, HEAD LIGHT (12V45/40W)	1	LM
8	341-84393-40	HOLDER, BULB	1	
9	46X-84396-00	COVER	1	
10	4E2-84347-00	BULB (12V-4W)	1	
11	2HW-84312-00	SOCKET	1	
12	51L-8431U-00	HOLDER	2	
13	51L-84334-00	NUT, ADJUSTING	4	
14	2AX-84331-00	SCREW, RIM ADJUSTING	2	
15	3LD-8430M-00	GEAR UNIT ASSY	2	
16	97706-40616	SCREW, TAPPING	4	
17	93210-06632	O-RING	2	



4GW1300-3480

CONTENTS

GENERAL SPEC.

ENGINE

Cylinder	B2~B3
Crankshaft, Piston	B4
Water Pump	B5
Radiator, Hose	B6
Oil Pump	B7
Intake	B8~B9
Caburetor	B10~B11
Exhaust	B12
Crankcase	B13
Crankcase Cover 1	B14
Starter Clutch	B15
Clutch	C2
Transmission	C3~C4
Tachometer Gear	C5
Shift Cam, Fork	C6
Shifter	C7

CHASSIS

Frame	C8
Fender	C9
Side Cover	C10
Oil Tank	C11
Rear Arm	C12
Rear Suspension	C13
Steering	C14
Front Fork	C15~D2
Fuel Tank	D3
Seat	D4
Front Wheel	D5

Front Brake Caliper	D6
Rear Wheel	D7
Rear Brake Caliper	D8
Steering Handle, Cable ..	D9
Front Master Cylinder ...	D10
Stand, Footrest	D11~D12
Rear Master Cylinder	D13
Cowling 1	D14~D15
Generator	E2
Starting Motor	E3
Flasher Light	E4
Meter	E5
Headlight	E6
Taillight	E7
Handle Switch, Lever	E8
Electrical 1	E9
Electrical 2	E10

INDEX (GENERAL SPEC.)

Numerical Index	L2~L5
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INDIVIDUAL SPEC.

FOR SWEDEN SWITZERLAND

Alternate (Chassis)	E12
Alternate (Headlight)	E13

FOR FINLAND

Alternate (Chassis)	E15
Alternate (Headlight)	F2

FOR GREECE BELGIUM PORTUGAL

Alternate (Meter)	F4
Alternate (Headlight)	F5

FOR AUSTRIA

Alternate (Chassis)	F7
Alternate (Headlight)	F8

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INDEX

(GENERAL SPEC.)

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
59X-W0041-00	D-10	4FU-12482-00	B- 6	4FU-14425-00	B- 8	2TV-16154-00	C- 2	4FU-21425-00	C- 8	4FU-22210-00-PO	C-13
3BN-W0042-50	D-13	4FU-12483-00	B- 6	4FU-14431-00	B- 8	21V-16321-00	C- 2	3VD-2143A-00	C- 8	34L-22216-00	C-13
4FU-W0045-00	D- 6	3MB-13101-01	B- 7	4FU-14432-00	B- 8	1V1-16324-00	C- 2	3MB-21471-00	C- 8	1KT-22311-00	C-12
34X-W0046-02	D- 8	3MT-13116-00	B- 7	4FU-14437-00	B- 8	1HX-16331-00	C- 2	4BP-21510-00-P2	C- 9	4FU-23102-00	C-15
34X-W0047-00	D- 8	363-13133-01	B- 7	4FU-14451-00	B- 8	37F-16351-00	C- 2	1A8-21518-00	C- 9	4FU-23103-00	C-15
4FU-W0047-50	D- 6	137-13137-00-10	B- 7	4FU-14452-00	B- 8	1W1-16356-02	C- 2	3FY-21575-00	C- 9	4FU-23110-00	C-15
51L-W0048-00	D- 6	137-13138-01	B- 7	4FU-14453-00	B- 8	3R1-16357-00	C- 2	4GW-21611-00-PO	C- 9		C-15
	D- 8	3BN-13174-00	B- 7	4FU-14467-00	B- 8	30X-16358-00	C- 2	2H7-21628-00	C- 9	3EN-23111-00	C-15
2KF-W0057-00	D- 8	55K-13175-01	B- 7	4FU-14472-00	B- 8	2TV-16371-00	C- 2	2JG-21638-00	C- 9		D- 2
4FU-W0057-50	D- 6	1E7-13176-00	B- 7	4FU-14610-00	B-12	3BN-16380-00	C- 2	51Y-21639-00	D-14	1W4-23114-L0	C-15
1KT-W2810-00	C- 8	10V-13178-01	B- 7	4FU-14467-00	B- 8	3BN-16383-00	C- 2		D-14		D- 2
4FU-11111-00	B- 2	50M-13342-00	B-15	4FU-14714-00	B-12	3BN-17121-00	C- 3		D-14	49V-23118-00	C-15
3MB-11181-00	B- 2	353-13552-01	B- 7	4FU-14718-00	B-12	3BN-17131-01	C- 3		D-15		D- 2
4GW-1131A-00	B- 2	2TV-13565-00	B- 8	4FU-14753-00	B-12	3BN-17151-01	C- 3	3TB-2164F-00	C- 9	4H7-23119-00	C-15
3RR-1131E-00	B- 2	1AE-13575-01	B- 8	4FU-14758-00	B-12	3MB-17161-00	C- 3	4FU-21650-10	C- 9		D- 2
2RH-1131M-10	B- 2	4FU-13581-00	B- 8	4BD-14766-00	B-12	2TV-17211-01	C- 3	4FU-21685-00	C- 9	3YX-23125-00	C-15
4FL-1131N-00	B- 2	4FU-13610-00	B- 8		B-12	3BN-17221-00	C- 3	4GW-21711-00-PO	C-10		C-15
2RH-1131R-10	B- 2	2TV-13613-00	B- 8	4FU-14771-00	B-12	3BN-17231-01	C- 3	21V-21717-00	D-15	4FU-23126-00	C-15
31K-1131U-00	B- 2	3BN-13616-00	B- 8	3ME-1490J-00	B-10	3XP-17241-00	C- 3	4FU-21717-00	C-10	122-23129-00	C-15
4FU-11311-00	B- 2	3MB-13616-00	B- 8	1KT-14994-00	B-10	3BN-17251-02	C- 3		C-10		D- 2
29L-1132E-00	B- 2	1KT-13621-01	B- 8	3MB-15111-02	B-13	3XP-17261-00	C- 3	3MA-2172N-00	C-11	4FU-23136-00	C-15
4FU-1133E-00	B- 3	3ET-1410A-00	B-10	3BN-15121-03	B-13	3MB-17411-01	C- 3	4GW-21721-00-PO	C-10	4FU-23141-00	C-15
4FU-1133F-00	B- 3	4FU-14101-00	B-10	37F-15128-00	B-13	3BN-17421-00	C- 3	4FU-2173L-20	C-10		D- 2
4FU-11351-00	B- 2	3ET-14103-00	B-10	3MB-15167-01	B-13	3RM-17460-00	C- 3	4FU-21733-00	C-11	3EN-23144-00	C-15
4FU-11400-00	B- 4	3MB-14104-00	B-11	3MB-15168-01	B-13	55K-17471-00	C- 4	4FU-2174A-00	C-10		C-15
3MB-11412-00	B- 4	2MA-14107-28	B-10	3BN-15199-01	B-13	4L0-17811-00	C- 5	4FU-2174L-20	C-10	3EN-23145-00	C-15
3MB-11422-00	B- 4	2TV-14112-25	B-10	4FU-15327-00	B-13	4L0-17818-00	C- 5	4FU-2174N-00	C-11		C-15
2RH-11454-00	B- 4	1KT-14131-00	B-10	3Y1-15361-00	B-14	17F-17831-00	C- 5	4FU-2174T-00	C- 9	4V2-23146-L0	C-15
55K-11530-00	B- 4	8A7-14139-00	B-10	1RG-15363-00	B-14	17F-17841-00	C- 5	4FU-21745-00	C-11		C-15
10V-11536-01	B- 4	1KT-14141-56	B-10	583-15371-00	B-13	17F-17861-00	C- 5	2YK-21747-00	C-10	4DN-23149-40	C-15
3MB-11610-01	B- 4	1NT-14142-25	B-10	3MB-15377-01	B-14	10W-18101-03	C- 7	4FU-21747-00	D-14		D- 2
4FU-11631-00-A0	B- 4	137-14143-54-A1	B-10	3MB-15411-11	B-14	4FU-18110-00	C- 7	4FU-21751-00	C-11	3R4-23153-00	C-15
3MB-11633-00	B- 4	1KT-14147-00	B-10	3BN-15416-10	B-14	132-18113-01	C- 7	4FU-21766-00	C-11		C-15
4FU-11651-00	B- 4	137-14153-00	B-10	3BN-15421-10	B-14	22N-18113-00	D-11	2N3-21771-01	C-11	509-23158-L0	C-15
37F-11681-00	B- 4	3ET-14153-00	B-10	3MB-15431-10	B-14	3BN-18140-00	C- 6	18A-21778-00	C- 9		D- 2
34X-12411-00	B- 6	127-14161-00	B-10	4FU-15441-00	B- 2	55K-18511-01	C- 6		C-10	4FU-23170-00	C-15
3BN-12414-10	B- 6	3X3-14169-00	B-10	3BN-15451-10	B-14	2RH-18512-00	C- 6		C-10		D- 2
3BN-12422-11	B- 5	3XC-14185-00	B-10	3MB-15455-11	B-14	55K-18513-00	C- 6	437-21779-00	D-14	3YX-23171-00	C-15
3BN-12428-11	B- 5	537-14186-00	B-10	3BN-15456-10	B-14	55K-18531-00	C- 6	4FU-21781-20	C-10		D- 2
4FU-1243A-00	B- 6	12R-14191-00	B-10	2RH-15492-00	B-13	3BN-18535-00	C- 6	4FU-21871-00	C-11	2YK-23173-00	C-15
4FU-1243E-00	B- 6	10V-14196-00	B-10	3AY-15524-00	B-15	3XP-18540-00	C- 6	10V-21875-00	C-11		D- 2
36F-12450-00	B- 5	493-14196-00	B-11	5MB-15532-00	B-15	4FU-21110-01-T9	C- 8	4FU-22110-00-T9	C-12	278-23181-50	C-15
2RH-12459-00	B- 5	3MB-14197-00	B-11	3MB-15544-00	B-15	3HE-2118E-00	C- 8	2JN-22141-00	C-12		D- 2
4FU-12461-00	B- 6	4FU-14197-00	B-10	3AY-15580-00	B-15	4FU-21268-00	D-11	4FU-22151-00	C-12	4FU-23318-00	C-14
3XP-12462-00	B- 6	1KT-14198-00	B-10	3AY-15583-00	B-15	46X-21269-00	C-10	1UF-22174-00	D- 7	4FU-23340-00	D- 2
4FU-12467-20	C-10	3XV-14243-00	B-10	50W-15650-00	B-15		C-10	3LD-2219X-01	C-12	2NX-23356-00	D- 2
3BN-12469-00	B- 6	4FU-14411-00	B- 8	4FU-16111-00	C- 2	26H-21308-00	C- 8	30X-2219X-00	C-12	22F-23411-01	C-14
3BN-12481-00	B- 6	4FU-14412-00	B- 8	3BN-16150-01	C- 2	34M-2139X-00	D-15	38V-22199-00	C-12	22F-23412-01	C-14

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
10V-23416-01	C-14	2VN-2582A-50	D-13	4FU-27311-00	D-11	3GM-83310-00	E- 4	3LK-8473A-00	E- 7	90151-06041	B-15
26H-23418-01	C-14	4FU-2582T-00	D- 6	3GJ-27315-00	D-11	306-83311-40	E- 4	3YF-84751-00	E- 7	90153-05059	E- 9
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