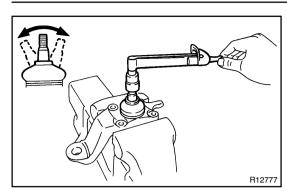
SA063-01



INSPECTION

INSPECT BALL JOINT FOR ROTATION CONDITION

- (a) As shown, flip the ball joint stud back and forth 5 times, before installing the nut.
- (b) Using a torque wrench, turn the nut continuously one turn each 2 4 seconds and take the torque reading on the 5th turn.

Turning torque:

0.1 - 2.5 N·m (1 - 25 kgf·cm, 0.8 - 21.7 in.·lbf)

Author: Date: 1862