



## **BOODEFOAM – DRILLING FOAMER**

**BOODEFOAM** is an aqueous solution of an anionic surfactant specially selected for its effectiveness in a wide range of applications & drilling conditions.

Appearance	Clear colourless liquid
Density	SG 1.03
Flash point	None
Solubility (in water)	Infinite
PH (as supplied)	7
Viscosity @ 20°C	8 cP
Pour point	-5° C
Freeze/thaw stability	Good
Chemical description	The active component is an anionic surfactant of the alcohol ether sulphate type. The alkyl chain is branched.
Toxicological info.	Acute oral toxicity LD50 (Rat) = > 200mg / kg (OECD 401) Acute skin irritation (Rabbit) = Low (OECD 404) Acute eye irritation (Rabbit) = Low (OECD 405)
Ecological info.	Acute fish toxicity LC50=>10-100mg product / lt. (DIN 3841T15) Acute Daphnia toxicity EC <sup>0</sup> =>1-10mg product / lt. (OECD 202)  Acute algae toxicity IC50=>1-10mg/lt. (OECD 201)
Biodegradability	>90% over a 28 day test period (OECD 301). The Product is considered to be READILY BIODEGRADEABLE
Miscibility	In aqueous solutions the product is dispersed very rapidly in a pH range of 3 –13. If the make up water is

expected to be outside the range pre-treatment may be necessary.

Resistance to salinity	The product's performance is reduced by approx. 5% in highly saline conditions
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Addition qty's	<ul style="list-style-type: none"><li>1.Mist Drilling: 0.25 - 0.5% in injection water.</li><li>2.Stable column foam drilling: 0.5 - 0.75% in injection water</li><li>3.Modified stable foam drilling: 0.5 - 1.0% in injection water after polymer mixed.</li><li>4.Core drilling: 0.5 - 0.7% in injection water</li></ul>
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Calculation of injection qty's:	A "rule of thumb" 1000lts of injection fluid is required per cubic meter of ground removed.
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Calculation method used to estimate qty of foamer required in borehole.